

MSA 350 SERIES - TECHNICAL DATA

Features:

- Max. measuring length: 3040 mm
- Rigid mounting; large cross-section
- Mounting holes on the extrusion ends
- Reference marks
- Additional mounting support for longer measuring lengths

Scale model	System resolution [μm]	Accuracy grades [$\mu\text{m/m}$]	Grating pitch [μm]	Integrated interpolation	Max. velocity [m/s]	
					continuous	momentary
Square-wave signals with integrated Subdividing Electronics						
MSA 350.24	10	± 10	40	times 1	1	2
MSA 350.23	5	± 5 , ± 10	20	times 1	1	2
MSA 350.64	2	± 5 , ± 10	40	times 5	1	2
MSA 350.63	1	± 5 , ± 10	20	times 5	1	1
MSA 350.73	0,5	± 5 , ± 10	20	times 10	1	1

Other accuracy grades or grating pitches (e. g. inch) on request

Standard measuring lengths [mm]:

170, 220, 270, 320, 370, 420, 470, 520, 620, 670, 720, 770, 820, 920, 1040, 1140, 1240, 1340, 1440, 1540, 1640, 1740, 1840, 2040, 2240, 2440, 2640, 2840, 3040

Scale unit:

Glass scale ($\alpha = 8,5 \times 10^{-6}/^\circ\text{C}$)

Location of the reference marks:

- Distance-coded reference marks:
after travelling max. 20 mm
the absolute position is available
- Up to measuring length 920 mm: one reference mark
in the middle of the measuring length or 35 mm from both
ends of measuring length; measuring length 1040 mm
and longer: 45 mm from both ends of measuring length
- Optional: one reference mark at any location;
additional reference marks by distances of $n \times 50$ mm

Required moving force:

- With standard sealing lips: < 3 N
- With low drag sealing lips: $< 0,2$ N

RoHS-conformity:

The Linear Encoders of the MSA 350 series comply with the guideline of the RoHS-directive 2011/65/EU on the restriction of the use of certain hazardous substances in electrical and electronic equipment

Environmental sealing acc. EN 60529:

- With standard sealing lips: IP 53
- With DA 400: IP 64

Permissible temperature

-20 °C to $+70$ °C (storage)
 0 °C to $+50$ °C (operation)

Weight (approx.):

3 kg/m (scale spar) + 0,4 kg (reading head with 3 m cable)

Signal output (optional)

- Square-wave signals (single ended)
with integrated Subdividing Electronics
- Square-wave signals (differential)
via Line Driver RS 422 Standard
with integrated Subdividing Electronics

Power supply:

± 5 V $\pm 5\%$, < 150 mA (without interpolation, unloaded)
 < 200 mA (with interpolation, unloaded)

Msa 350 Plus Service Manual

Joacim Rocklöv



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