

Caution: Do NOT switch under load.

POWER

ON

OFF

AC

DCSP

DCRP

HIGH
FREQUENCY

Continuous

Off (Stick)

Start

POST FLOW



ARC FORCE



5 Amp

CURRENT CONTROL



HELIARC® 250HF
SQUARE WAVE

L-TEC

REMOTE
CONTACTOR

CURRENT
RANGE

LOW 5-60
Amps

HIGH 20-320
Amps

ELECTRODE

WORK

GAS

IN

OUT

Linde Heliarc Manual

M Planty



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