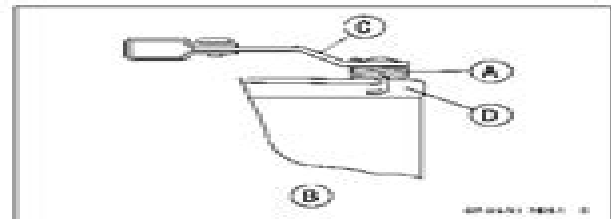


6-8 CLUTCH

Clutch Cover

- Fit the spring [A] as shown.
[B] Viewed from Rear
[C] Release Shaft
[D] Clutch Cover



Clutch Cover Disassembly

- Remove:
Oil Seal [A]
Needle Bearings



- Remove:
Circlip [A]
Special Tool - Inside Circlip Pliers [B]: 57001-143
- Remove:
Oil Level Gauge [C]



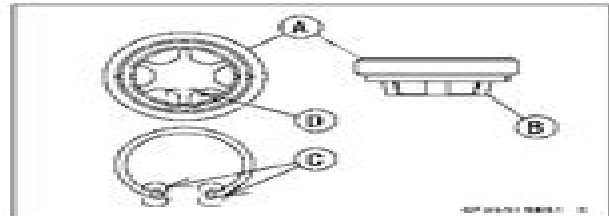
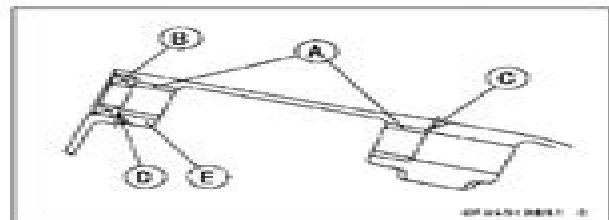
Clutch Cover Assembly

- Replace the needle bearings and oil seal with new ones.

NOTE

Install the needle bearings so that the manufacture's mark face out.

- Install the needle bearings [A] and oil seal [B] position as shown.
[C] Press the bearing until the bottom.
[D] Press the bearing so that the bearing surface is flush with the housing end of clutch cover [E].
- Apply water to the rubber of the oil gauge [A] and press it so that the projections [B] face inside.
- Install a new circlip so that the circlip ends [C] do not wrap over the projection [D].



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R Sandford



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