

MERCURY

Service Manual



**225
Pro/Sport XS
OptiMax**

Starting Model Year - 2005 (Pro XS)
2006 (Sport XS)
Starting Serial No. - 0T997974 (Pro XS)
1E000797 (Sport XS)

Mercury Outboard Service Manual 50 Hp

Yan Bai



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Pacific Fishing, 1985 **National Fisherman**, 1986-05 **Boating**, 1975-07 **Mercury Outboards Service Manual, Models 50, 70**, 1980 *Outboard Engines* Edwin R. Sherman, 1997 Outboard Engines fills the gap between owner's manuals that don't even tell you how to change a spark plug and professional shop manuals that detail how to do a complete rebuild It covers basic principles and techniques for a wide variety of outboards four stroke as well as two stroke with the emphasis on maintenance and advanced troubleshooting Ed Sherman's clear explanations and diagrams take you step by step through the basics and beyond helping you track down even the most elusive problems a modern outboard can throw in your way his methodical approach can save you a world of frustration and peril as well as time and a half weekend mechanics charges

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