

## SPECIFICATIONS

	Merc 650	Merc 500	Merc 402
Bore	2.87" (72.9mm)	2.58" (65.5mm)	2.87" (72.9mm)
Stroke	2-9/16" (65.1mm)	2-1/8" (54mm)	2-9/16" (65.1mm)
Cu. In. Piston Displacement	49.8 (816cc)	44 (721cc)	33.3 (546cc)
Recommended Spark Plugs	AC-V40FFM or Champion L-76V		
Horsepower	65	50	40
Full Throttle RPM Range	4800- 5300	4800- 5300	4800- 5300
Fuel Tank Capacity	U.S. . . . . . 6 Gallons Imperial . . . . . 5 Gallons Metric . . . . . 22% Liters		

## LUBRICANTS

(From Your Mercury Dealer) Quicksilver Lubricant	Part No.	Container Size		
		U.S.	Imperial	Metric
Anti-Corrosion Grease	C-92-63290	8 Oz.	6.7 Oz.	240cc
Anti Corrosion Oil	C-92-63281	8 Oz.	6.7 Oz.	240cc
Corrosion and Rust Preventive	C-92-63260	11 Oz.	9.2 Oz.	330cc
Multipurpose Lubricant	C-92-63250	8 Oz.	6.7 Oz.	240cc
Perfect Seal	C-92-34227	16 Oz.	13.3 Oz.	480cc
Storage Seal	C-92-63233	15 Oz.	12.5 Oz.	450cc
Super-Duty Gear Lubricant	C-92-68617	8 Oz.	6.7 Oz.	240cc
	C-92-68623	1 Qt.	0.2 Gal.	960cc



Figure 1. Merc 650 (3-Cyl.)

# Mercury Thunderbolt Outboard Manual

**Ensheng Dong**



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