

Metal Cutting / Filing Techniques - LESSON 1

Task: In the boxes below draw and label diagrams to show the correct technique for using a hacksaw and when this technique is used. A high level work will show accurate drawings and labels with well written explanations.

Using a Hacksaw

Sketch

DT KS4 METAL HOMEWORK / THEORY

11 Lessons

METAL + PLASTIC
DUE TO SMALL TH
(24-32)

NO BLACK COAT
STAIN +
TOUGH, IF
SHARPEN METAL
NEEDS IT THE EDGE

Using a File - Cross Filing



Using a File - Cross Filing



SLIGHT BOW
FORWARD
CORNER IS
BUILT UP CUTTING
REMOVES THESE

INDEPENDENT LEARNING

Contains:

Hyperlinks to videos for EVERY stage
"Notes and Sketches" Tasks
Differentiated Questions

What have you learnt?

Can you answer the question below that relates to your
or grade.
7/9 - A03 Describe in detail the best method of cutting and smoothing an
edge on a piece of steel. Explain your choices.
4/6 - A03 Explain what a hack saw does and the difference between
cross and draw filing.
1/3 - A03 List 4 tools used to cut and shape metal

techniques and to be

To know that there are different techniques or methods for working with metal.

The best method of cutting on edge on sheet steel is the guillotine action will create a
clean straight edge. Any burrs that are created should be filed away. To cut thicker steel,
the hole saw should be used, and the rough edges cleaned up with cross and draw
filing to remove any surface marks.

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R Sanford



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A Guide to the Literature on High-velocity Metalworking D. E. Strohecker, D. H. Owens, 1962 This report is a guide to the literature on high velocity metalworking It consists primarily of abstracts of articles reports books and current research projects on and related to high velocity metalworking arranged according to technical subject It covers a survey of the reported work in the field up to about October of 1962 Abstracts of over 700 references have been arranged by subject matter with cross indexing between subjects There is also an author index The eleven major subjects and categories covered in the report are 1 Energy Sources 2 Energy Transfer Mediums 3 Facility Requirements 4 Tooling Requirements 5 Equipment Requirements 6 Forming 7 Hardening 8 Explosive Welding 9 Powder Compaction 10 Metal Removal and 11 Material Behavior Many-body Theory of Molecules, Clusters, and Condensed Phases Norman Henry March, G. G. N. Angilella, 2010

This book provides a comprehensive review of seminal as well as recent results in the theory of condensed phases including liquid metals quantum liquids and Wigner crystals along with selected applications especially in the physical chemistry of molecules and clusters A large part of this work is dedicated to The Thomasndash Fermi semiclassical approximation for molecules and condensed phases and its extension to inhomogeneous electron liquids and liquid metals Correlation effects in quantum liquids and Wigner crystallization are other areas of focus of this work with an emphasis towards the effect of low dimensionality and magnetic fields The volume is a collection of reprints by N H March and collaborators over five decades

The Corrosion of Metals, Theory and Experiments: General theory Knut Vilhelm Palmaer, 1929 **Proceedings of the Institute of Metals Division** American Institute of Mining, Metallurgical, and Petroleum Engineers, 1929 **London, Edinburgh and Dublin Philosophical Magazine and Journal of Science** ,1911 **Science Abstracts** ,1908 **Metal Industry and the Iron Foundry** ,1922 **Philosophical Magazine** ,1915 **Proceedings of the Royal Society of London** Royal Society (Great Britain), 1928 *A General Electromagnetic Theory of Electric Machines* ,1929 **Factory Organization and Administration** Hugo Diemer, 1921 Proceedings Physical Society of London, 1920 *Gas Journal* ,1882 *Applied Mechanics Reviews* ,1960 Journal of the Institute of Metals Institute of Metals, 1926 Issues for Sept 1951 include the Bulletin **Journal of the Society of Chemical Industry** ,1917 **Transactions of the American Institute of Mining and Metallurgical Engineers** ,1928 **Index to the Literature of Food Investigation** ,1929

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