

METRIC NUT GRADES, IDENTIFICATION MARKINGS AND STRENGTH

Metric nut grades, identification markings and strength chart to show proof strength and Vickers and Brinell hardness values of metric nuts made of carbon steel and alloy steel. Identification marking symbols of metric nuts are given in the following charts for grades 5, 6, 8, 9, 10 and 12.

This page has been developed according to ISO 898 - 2 : 2012 "Nuts with specified property classes – Coarse thread and fine pitch thread" standard.

Some important notes from ISO 898 - 2 standard:

- Standard specifies proof load values of nuts when tested at an ambient temperature range of 10 °C to 35 °C.
- Nuts conforming to ISO 898 - 2 have been used in applications ranging from -50 °C

to +150 °C.

- ISO 898 applies to nominal thread diameters up to and including M39 with triangular ISO thread.
- ISO 898 applies to different nut styles: thin nuts, regular nuts and high nuts.
- Bolt - Nut assemblies with threads tolerances wider than 6H/5g, there is an increased risk of stripping.
- Hex nuts shall be marked by an indentation on the side or the bearing surface or by an embossment on the chamfer of the hex nut. Embossed markings must not protrude beyond the bearing surface of the nut.



- The symbol for property classes of regular nuts (style 1) and high nuts (style 2) consists of one number and given in the following chart.

Nut Property Class	5	6	8	9	10	12
Marking alternative 1 Designation Symbol	5	6	8	9	10	12
Marking alternative 2 Code Symbol						
Identification marking symbols for nuts						

- Failure of bolt - nut assemblies due to over-tightening can occur by shank fracture of bolt or by thread stripping of the nut and/or bolt. Shank fracture is immediate and therefore easily observed. Stripping is slow and therefore difficult to catch and this causes the risk of partly failed fasteners being left in bolt and nut assemblies. It would therefore be preferred to design bolt - nut assemblies whose mode of failure would always be by shank fracture of bolt.

- Following chart is intended to provide a bolt - nut assembly which is capable of being tightened to the bolt proof load without thread stripping occurs.

Nut Property Class	5	6	8	9	10	12
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