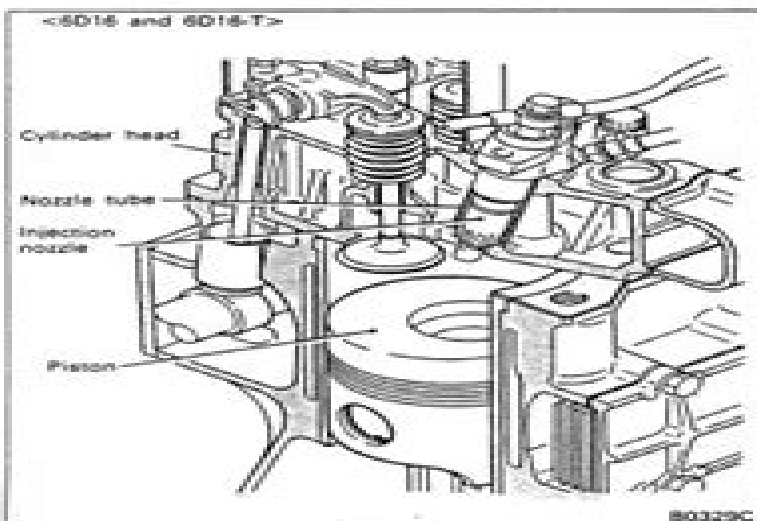
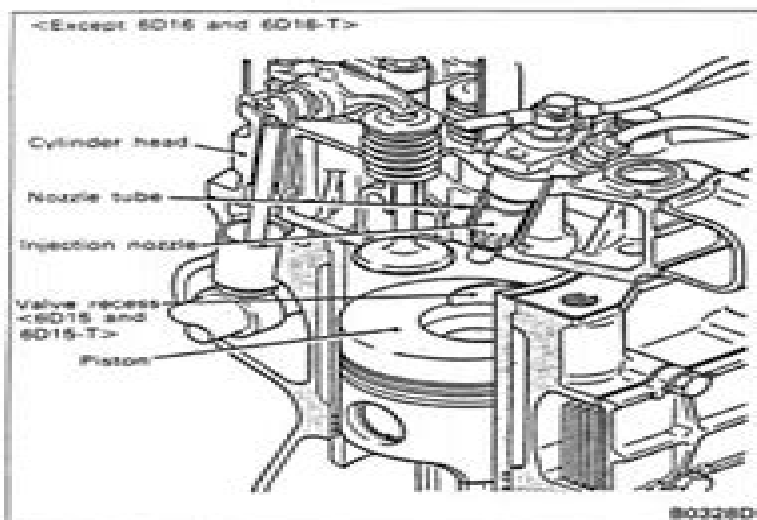


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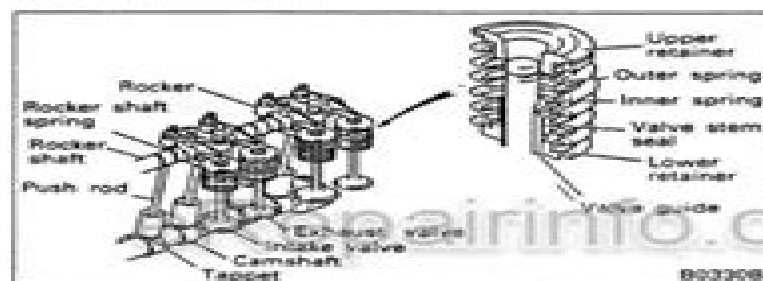
1.1 Engine Proper

(1) Combustion chamber



The combustion chamber is made up of the cylinder head and piston top. The hole type injection nozzle as well as the nozzle tube is mounted on the cylinder head. The nozzle tube holds the nozzle in position and protects the nozzle from coolant. Since the outside of the nozzle tube is exposed to the water jacket, the top end of the tube is sealed off with an O-ring and the bottom end staked to prevent entrance of water. Combustion is accomplished by compressing the fuel directly injected into the combustion chamber. On 6D15 and 6D15-T engine, a valve recess is provided at the cylinder top to ensure clearance between piston and exhaust valve.

(2) Valve mechanism



- Both the intake and exhaust valves are made of surface-treated heat-resistant steel. The valve seat angle is 45° for both valves. Valve stem seal is mounted to the valve stem, which controls the amount of lubricant on the sliding surfaces between the valve and valve guide. A valve guide with carbon cutter is used for the exhaust valve.
- Two unevenly pitched valve springs are used to prevent chattering at high speed. The inner and outer spring coil directions are opposite to each other.
- The rockers are made of precisely forged carbon steel. The end sliding portions of the rockers has been quenched. The rocker shaft is a hollow round rod sealed off with expansion plugs at both ends. The inside of the shaft serves as an engine oil passage.
- The push rod has a steel ball welded to its bottom end and a spherical or depressed piece welded to its top end. Both ends are carburized case-hardened.

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Xiaolong Qi



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Table of Contents Mitsubishi Engine 6d14 Service Manual

1. Understanding the eBook Mitsubishi Engine 6d14 Service Manual
 - The Rise of Digital Reading Mitsubishi Engine 6d14 Service Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Mitsubishi Engine 6d14 Service Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Mitsubishi Engine 6d14 Service Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Mitsubishi Engine 6d14 Service Manual
 - Personalized Recommendations
 - Mitsubishi Engine 6d14 Service Manual User Reviews and Ratings
 - Mitsubishi Engine 6d14 Service Manual and Bestseller Lists
5. Accessing Mitsubishi Engine 6d14 Service Manual Free and Paid eBooks
 - Mitsubishi Engine 6d14 Service Manual Public Domain eBooks
 - Mitsubishi Engine 6d14 Service Manual eBook Subscription Services
 - Mitsubishi Engine 6d14 Service Manual Budget-Friendly Options
6. Navigating Mitsubishi Engine 6d14 Service Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - Mitsubishi Engine 6d14 Service Manual Compatibility with Devices
 - Mitsubishi Engine 6d14 Service Manual Enhanced eBook Features
7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Mitsubishi Engine 6d14 Service Manual
 - Highlighting and Note-Taking Mitsubishi Engine 6d14 Service Manual
 - Interactive Elements Mitsubishi Engine 6d14 Service Manual
8. Staying Engaged with Mitsubishi Engine 6d14 Service Manual

- Joining Online Reading Communities
- Participating in Virtual Book Clubs
- Following Authors and Publishers Mitsubishi Engine 6d14 Service Manual
- 9. Balancing eBooks and Physical Books Mitsubishi Engine 6d14 Service Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Mitsubishi Engine 6d14 Service Manual
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Mitsubishi Engine 6d14 Service Manual
 - Setting Reading Goals Mitsubishi Engine 6d14 Service Manual
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Mitsubishi Engine 6d14 Service Manual
 - Fact-Checking eBook Content of Mitsubishi Engine 6d14 Service Manual
 - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
- 14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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