

mm (in.)

	Standard	Limit
Valve spring		
Free height	49.1 (1.933)	
Load/installed height	276 (27.6, 61)/40.4 (1.591)	
N (kg, lbs./mm (in.))		
Out-of-squareness	2° or less	Max. 4°
Valve guide		
I.D.	8.000 - 8.018 (0.3150 - 0.3157)	
O.D.	13.06 - 13.07 (0.5142 - 0.5146)	
Service size	0.05 (0.002), 0.25 (0.010), 0.50 (0.020) oversize	
Press-in temperature	Room temperature	
Valve seat		
Seat angle	45°	
Valve contact width	0.9 - 1.3 (0.035 - 0.051)	
Valve stem projection	40.95 (1.612)	41.45 (1.632)
Service size	0.3 (0.012), 0.6 (0.024) oversize	
Silent shaft		
Journal diameter		
Right (front)	18.467 - 18.480 (0.7270 - 0.7276)	
(rear)	43.009 - 43.025 (1.6933 - 1.6939)	
Left (front)	18.959 - 18.960 (0.7464 - 0.7472)	
(rear)	43.009 - 43.025 (1.6933 - 1.6939)	
Oil clearance		
Front	0.02 - 0.06 (0.0008 - 0.0024)	
Rear	0.05 - 0.10 (0.0024 - 0.0039)	
Piston		
O.D.	91.08 - 91.09 (3.5858 - 3.5862)	
	T/C 91.06 - 91.07 (3.5850 - 3.5854)	
Piston-to-cylinder clearance	0.02 - 0.04 (0.0008 - 0.0016)	
	T/C 0.04 - 0.06 (0.0016 - 0.0024)	
Ring groove width		
No. 1 ring	2.62 - 2.64 (0.1031 - 0.1039)	
	T/C 2.61 - 2.63 (0.1028 - 0.1035)	
No. 2 ring	2.04 - 2.06 (0.0803 - 0.0811)	
	T/C 2.10 - 2.12 (0.0827 - 0.0835)	
Oil ring	4.010 - 4.035 (0.1579 - 0.1589)	
Service size	0.25 (0.010), 0.50 (0.020), 0.75 (0.030), 1.00 (0.039) oversize	

Mitsubishi 4g64 Workshop Manual

Mike Jess

A red circular graphic with a gradient, appearing as a semi-circle or a partial circle, located to the right of the author's name.

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Table of Contents Mitsubishi 4g64 Workshop Manual

1. Understanding the eBook Mitsubishi 4g64 Workshop Manual
 - The Rise of Digital Reading Mitsubishi 4g64 Workshop Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Mitsubishi 4g64 Workshop Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Mitsubishi 4g64 Workshop Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Mitsubishi 4g64 Workshop Manual
 - Personalized Recommendations
 - Mitsubishi 4g64 Workshop Manual User Reviews and Ratings
 - Mitsubishi 4g64 Workshop Manual and Bestseller Lists

5. Accessing Mitsubishi 4g64 Workshop Manual Free and Paid eBooks
 - Mitsubishi 4g64 Workshop Manual Public Domain eBooks
 - Mitsubishi 4g64 Workshop Manual eBook Subscription Services
 - Mitsubishi 4g64 Workshop Manual Budget-Friendly Options
6. Navigating Mitsubishi 4g64 Workshop Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - Mitsubishi 4g64 Workshop Manual Compatibility with Devices
 - Mitsubishi 4g64 Workshop Manual Enhanced eBook Features
7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Mitsubishi 4g64 Workshop Manual
 - Highlighting and Note-Taking Mitsubishi 4g64 Workshop Manual
 - Interactive Elements Mitsubishi 4g64 Workshop Manual
8. Staying Engaged with Mitsubishi 4g64 Workshop Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Mitsubishi 4g64 Workshop Manual
9. Balancing eBooks and Physical Books Mitsubishi 4g64 Workshop Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Mitsubishi 4g64 Workshop Manual
10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
11. Cultivating a Reading Routine Mitsubishi 4g64 Workshop Manual
 - Setting Reading Goals Mitsubishi 4g64 Workshop Manual
 - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Mitsubishi 4g64 Workshop Manual
 - Fact-Checking eBook Content of Mitsubishi 4g64 Workshop Manual
 - Distinguishing Credible Sources
13. Promoting Lifelong Learning

- Utilizing eBooks for Skill Development
- Exploring Educational eBooks

14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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