

TABLE 40.9

**Relative Costs for Machinery and Equipment** (Costs vary greatly, depending on size, capacity, options, and level of automation and computer controls. See also the sections on economics in various chapters.)

|  |      |
|--|------|
| Automatic screw machine                | M-H  |
| Boring mill, horizontal                | M-H  |
| Brazing                                | M-H  |
| Deep drawing                           | M-H  |
| Die casting                            | M-H  |
| Drilling                               | L-M  |
| Electrical-discharge machining         | L-M  |
| Electron-beam welding                  | M-H  |
| Extruder, polymer                      | L-M  |
| Extrusion press                        | M-H  |
| Flexible manufacturing cell and system | H-VH |
| Forging                                | M-H  |
| Fixed-deposition molding               | L    |
| Gas tungsten-arc welding               | L    |
| Gear shaping                           | L-H  |
| Grinding                               | L-H  |
| Heatlers                               | L-M  |
| Honing, lapping                        | L-M  |
| Injection molding                      | M-H  |
| Laser-beam welding                     | M-H  |
| Lathes                                 | L-M  |
| Machining center                       | L-M  |
| Mechanical press                       | L-M  |
| Milling                                | L-M  |
| Powder-injection molding               | M-H  |
| Powder metallurgy                      | L-M  |
| Powder metallurgy, HIP                 | M-H  |
| Resistance spot welding                | L-M  |
| Ring rolling                           | M-H  |
| Rollers                                | L-M  |
| Roll forming                           | L-M  |
| Rubber forming                         | L-M  |
| Sand casting                           | L-M  |
| Spinning                               | L-M  |
| Stereolithography                      | L-M  |
| Stamping                               | L-M  |
| Stretch forming                        | M-H  |
| Transfer lines                         | H-VH |
| Ultrasonic welding                     | L-M  |

Notes: L, low; M, medium; H, high; VH, very high.

## Relative Costs for Machinery and Equipment

# Manufacturing Engineering Technology Fifth Edition By

**Victor M. Corman**



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