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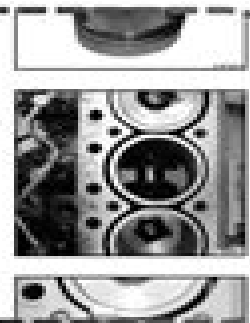


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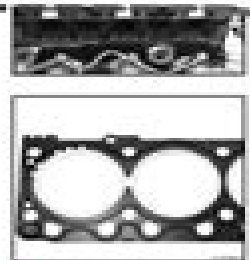
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**Disassembling piston and
connecting rod**



**Assembling the piston and
connecting rod**

Installing the cylinder head



Assembling the cylinder head

Assembling the cylinder head



Assembling the cylinder head

Part No.	Part Name	Part No.	Part Name
0120000000	Engine assembly according to 0120000000	0120000000	Engine assembly according to 0120000000
0120000000	Engine assembly according to 0120000000	0120000000	Engine assembly according to 0120000000
Tightening specifications			
Part No.	Part Name	Part No.	Part Name
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Key The tightening procedure according to the following table should be a minimum condition of the tightening process of 0120000000.

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Velavancorresponding



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