

Supercharger

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Computed against the Kaiser 7-1/2" diameter crankshaft pulley, the minimum ratio of the variable - ratio pulley is 1.3 to 1. The maximum ratio, when the flanges are fully separated, is 2.3 to 1.

The ball-tensioning arm, or idler arm, is mounted to the same bracket used to mount the supercharger. The spring-loaded arm is geometrically located with relation to the center line of the supercharger input shaft to apply tension, measured in pounds, to the drive ball. The existing design should not be altered in any way as it will affect the shifting cycles of the variable-ratio pulley.

b. Input Shaft

The composite input shaft assembly as shown in Figure 4, is the central shaft in the drive system and is supported in the bearing housing by two ball bearings.

The oil pump assembly fits on the shaft between the two bearings. The plunger of the oil pump is actuated by a camway ground into the input shaft. A ball driver fastened to the rear of the input shaft by five screws, rotates the drive balls of the planetary drive system. A bushing, inserted in the input shaft, serves to pilot the output shaft. This bushing also has a function in the lubrication system. This is

explained in Section I, paragraph 4, Lubrication System.

The input shaft is keyed directly to the variable-ratio pulley and always turns at the RPM speed being turned by the pulley.

c. Planetary Drive System

The component parts of the friction-type planetary drive system are shown in Figure 5. The ratio of the system remains constant under all conditions and is 1 to 4.44, input to output shaft.

When assembled into the supercharger, the drive balls are enclosed between and revolve around the inside faces of the two ball races. As the drive balls are turned (by the ball driver) around the races, they also revolve around their own axes. It is this revolving motion that is transmitted to drive the output shaft, as the output shaft forms the inner raceway of the planetary system. This is shown in Figure 6.

One ball race is fitted into the scroll housing and the second race is fitted into the collar of the race load assembly. A clutch disc is inserted behind each race to prevent the race from turning.

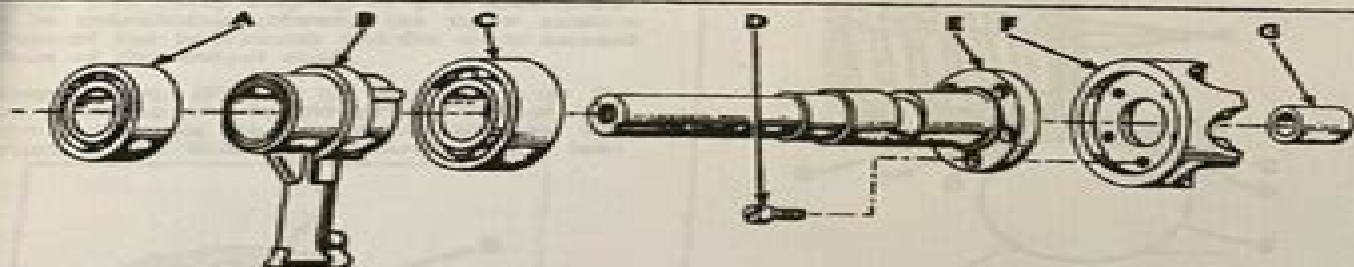


FIG. 4 POWER INPUT SHAFT ASSEMBLY

A—Ball Bearing
B—Oil Pump
C—Ball Bearing
D—Screw

E—Input Shaft
F—Ball Retainer
G—Bushing

The race load assembly, through compression of internal springs when the supercharger is assembled, applies pressure evenly around the front ball race. (See Figure 7.) The contact point (A) is between the race load assembly and the bearing housing. Pressure is applied to the planetary system at (B), through the

clutch disc (C). As the ball race (D) is forced against the drive balls (E), the balls are pressed backward against the rear ball race and down against the raceway of the output shaft.

The design of the overall system provides for maximum drive with minimum slippage, while

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Cars & Parts ,2002 *Moody's Industrial Manual* ,1963 *We Were The Ramchargers* David G. Rockwell,2023-07-24 With over 200 new images the new edition of We Were the Ramchargers is perfect for drag racing enthusiasts This book takes readers behind the scenes with the group of Chrysler engineers who from the 1950s through the 1970s became one of the most successful and influential drag racing teams of all time The only team of engineers from an automobile manufacturer to drag race successfully the Ramchargers broke the most time barriers in drag racing history and earned the most National Hot Rod Association NHRA Super Stock titles during the sport s golden era of factory competition Author Dave Rockwell a Ramcharger himself interviewed more than 40 team members competitors and track operators for We Were the Ramchargers making it the first and only book to provide inside details on all elements of the Ramchargers story In addition to chronicling the races they won and legendary cars they developed including the High and Mighty 426 Hemi and first Funny Car Rockwell opens corporate and personal files to take readers behind the doors at Chrysler showing among other things how the Ramchargers helped pioneer the platform team concept while revealing the personalities of the men who made it all happen Second Edition ISBN 9781468605754 ISBN 9781468605761 ISBN 9781468605778 DOI 10 4271 9781468605761 **Muscle Cars** Craig Cheetham,2012-08-19 This book celebrates the best of these strutting machines providing a detailed look at over 60 classic American muscle machines from Ford Dodge Chevrolet Buick and Chrysler Illustrated with specially commissioned photography each car is examined from all angles in close up detail **Classic American Cars** Craig Cheetham,2017-11-14 From the turn of the twentieth century through to the present day the book traces the development of the automobile reflecting the social change it both brought and reflected *Moody's Manual of Investments* John Sherman Porter,1963 American government securities 1928 53 in 5 annual vols v 1 Railroad securities 1952 53 Transportation v 2 Industrial securities v 3 Public utility securities v 4 Government securities 1928 54 v 5 Banks insurance companies investment trusts real estate finance and credit companies 1928 54 **Popular Science** ,1938-04 Popular Science gives our readers the information and tools to improve their technology and their world The core belief that Popular Science and our readers share The future is going to be better and science and technology are the driving forces that will help make it better *Moody's Manual of Investments: American and Foreign* ,1953 **Standard Guide to American**

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