

## 4 - FUEL AND LUBRICATION

### 4-1. FUEL

Use regular grade unleaded gasoline mixed with Genuine McCulloch 40:1 2-cycle engine oil for best results. Use mixing ratio in Section 4-2.

⚠ **Never** use straight gasoline or mix with 100:1 oil. Use unleaded premium engine oil. Never use a fuel mixture that has been stored for over 30 days.

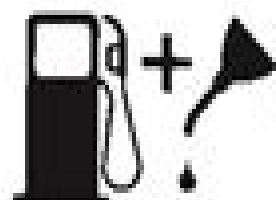
⚠ If 2-cycle lubricant other than Genuine McCulloch Lubricant 40:1 is used, it must be a premium grade oil for 2-cycle air cooled engines mixed at a 40:1 ratio. Oil not use any 2-cycle oil product with a recommended mixing ratio of 100:1. If insufficient lubrication is the cause of engine damage, it voids the McCulloch's engine warranty for that component.

### 4-2. MIXING FUEL

Mix fuel with Genuine McCulloch brand 2-cycle oil in an approved container. Use mixing table to correct ratio of fuel to oil. Shake container to ensure thorough mix.

⚠ Lack of lubrication voids engine warranty.

### 4-3. FUEL AND LUBRICATION SYMBOLS



Fuel/Oil and Oil  
Mix 40:1



Oil Only

### FUEL MIXING TABLE

| GASOLINE         | McCulloch 40:1 Ratio Lubricant        |            |
|------------------|---------------------------------------|------------|
| 1 U.S. Gal.      | 3.2 oz.                               | 95ml (oz)  |
| 5 Liters         | 4.3 oz.                               | 125ml (oz) |
| 1 Imp. Gal.      | 4.3 oz.                               | 125ml (oz) |
| Mixing Procedure | 40 Parts Gasoline to 1 Part Lubricant |            |
| 100:1 Ratio      |                                       |            |

### 4-4. RECOMMENDED FUEL

Some conventional gasoline are being blended with oxygenated such as alcohol or an ether compound to meet clean air standards. Your McCulloch engine is designed to operate on any gasoline intended for automotive use including oxygenated gasoline.

### 4-5. CHAIN AND BAR LUBRICATION

Always add the drop of bar oil each time the fuel tank is refilled. We recommend using Genuine McCulloch Chain, Bar and Sprocket Oil, which contains additives to ensure motion and wear and to assist in the prevention of pitch formation on the bar and chain.

## 5 - OPERATING INSTRUCTIONS

### 5-1. ENGINE PRE-START CHECKS

#### WARNING

Never start or operate the tool unless the bar and chain are properly installed.

- Fit the fuel tank (A) with correct fuel mixture (Figure 5-1A).
- Fit the oil tank (B) with correct chain and bar oil (Figure 5-1A).
- Be certain the CHAIN BRAND® is disengaged (C) before starting tool (Figure 5-1A).

NOTE: See page 7 Fig. 5-4A & 5-5B.



### 5-2. TO START ENGINE

- Press and STOP switch to the "ON" position (Fig. 5-2A).
- Pull out the choke (A) to the point where it latched in place (Fig. 5-2B).
- Push the primer bulb (B) 10 times (Fig. 5-2C).
- With thumb, depress trigger switch and hold (C) against throttle trigger (D) inside trigger and bar the switch (Fig. 5-2D).
- Place the bar on a firm and level surface. Hold the bar securely with your foot as indicated. Pull sharply on the starter 4 times. Watch the chain in case it cuts (Fig. 5-2E).

NOTE: If the engine starts at 15 words to start before the 4th try, and the tapping of the starter and proceed as described in the following.

- Push in the choke (A) at bar 1 and go (Fig. 5-2F).
- Hold the bar securely and tap sharply on the starter 4 times. The engine should start.
- Let the engine run for 10 seconds & warm up. Push the trigger (F) and get it into idle (Fig. 5-2G).
- If the engine does not start up, repeat the above steps.

### IMPORTANT IDLING INFORMATION

In some cases (due to operating conditions, altitude, temperature, etc.) your chain bar may need a slight adjustment to the idle speed.

After warm up - See the User's Manual section 5-2, step 7 - If you does not idle after warming, if time, follow these steps to adjust idle.

- Idle adjustment screw (B) (Figure 5-2H).
- Using a Phillips screwdriver, turn screw 1/8 to 1/2 turn clockwise (to the right). Let it settle then idle properly (Figure 5-2H).

NOTE: If chain runs while idling - turn screw back to the correct chain speed and cut proceed to idle.



# Mcculloch Fhh18a Owners Manual

**Marcel A. Müller**



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