

3 - ASSEMBLY INSTRUCTIONS

3-4. SAW CHAIN TENSION ADJUSTMENT

Proper tension of the saw chain is extremely important and must be checked before starting, as well as during, any cutting operation. Taking the time to make needed adjustments to the saw chain will result in improved cutting performance and prolonged chain life.

NOTE: A new chain and bar will need readjustment after as few as 10 cuts. This is normal during the break-in period and the normal tension factor adjustments will lengthen quickly (Figure 3-4A).

CAUTION

If a chain is TOO LOOSE or TOO TIGHT the bar chain and saw bearings will wear more rapidly (Study Figure 3-4A for information concerning correct side tension (A), correct rear tension (B), and as a guide for when saw chain needs adjustment (C)).

TO ADJUST SAW CHAIN TENSION:

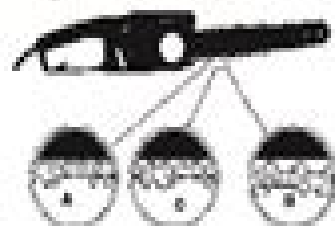
With no auto system - wear gloves while tensioning chain.

NOTE: Make sure the CHAIN BRAKE® is disengaged. (Disengage the CHAIN BRAKE® (C) by pulling it backward (Figure 3-4B)).

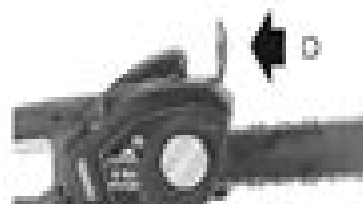
1. Tensioning the chain is easy. Turn bar bolt knob (E) counter clock wise. Then turn ring (F) counter clock wise to loosen chain or clock wise to tighten chain. (Fig 3-4C).
2. After adjustment and while wearing heavy-duty work gloves, move the saw chain back and forth on the guide bar to be sure the chain moves freely and is in proper mesh with sprocket.

NOTE: If the chain is difficult to move or if it binds on the guide bar, too much tension has been applied and must be adjusted as described in step 1.

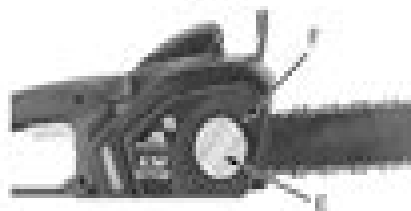
3. While tensioning the chain, hold tip of the bar up and then tighten the bar bolt knob (E).



3-4A



3-4B



3-4C

3-5. FILLING OIL TANK

Using a funnel, fill oil tank with Genuine Factory Parts Chain, Bar and Sprocket oil. Wipe up any spills. Make sure no dirt gets into the oil tank.

The saw chain requires lubrication while in use to minimize friction with the guide bar. The oil tank holds 4.5 oz. of oil, enough to lubricate the chain for 10-15 minutes of cutting. We recommend using Genuine Factory Parts Chain, Bar and Sprocket Oil, which contains additives to reduce friction and reduce chain wear.

CAUTION

The oil tank level should be frequently checked during operation to avoid starving the bar and chain of lubrication.

NOTE: Your chain saw is equipped with an Automatic Oil system and is the ONLY source of lubrication for the bar and chain (Figure 3-5A).



OIL TANK (NOT TO BE FILLED)

3-5A

3 - ASSEMBLY INSTRUCTIONS

3-6. SELECTING THE PROPER EXTENSION CORD FOR YOUR SAW MODEL

Saw Model	Amperes Rating	Volts AC	Minimum Gauge Wire		
			Length of Power Cord		
			25 ft. / 7.6m	30 ft. / 9.1m	100 ft. / 30.5m
WCC0150P	15.5	120	16 Gauge	16 Gauge	14 Gauge
WCC0150PC	10	120	14 Gauge	12 Gauge	Not Recommended

1. The extension cord is to be a type acceptable for outdoor use, marked with the letters "W" or "W-A" following the cord type designation, for example - 3/4 TW or 3/4 TW-A.
2. Make sure the extension cord is in good condition before using.
3. Keep the cord away from the cutting area and to position cord so that it will not be caught on branches, and the like, during cutting.

Mcculloch Chainsaw Manual 3516

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