INTRODUCTION



GENERAL

This section has the description and the repair procedures for the engine and the fuel system. Removal, disassembly, cleaning, assembly, installation, specifications and troubleshooting procedures are included.

DESCRIPTION

The Issaru 4PG2 diesel engine is a four-cylinder engine with a displacement of 3059 cm³ (186.7 in³). The firing order is 1–3–4–2. The No. 1 cylinder is toward the end of the engine with the fam. The serial number of the engine is on the side of the cylinder block near the No. 4 cylinder location.

This diesel engine has direct fuel injection. Diesel fael is injected into the cylinder at the end of the compression stroke of the piston. A glow plug is also installed in the cylinder head for each cylinder. These glow plugs are cold start aids to make the diesel engine easier to start when the engine is cold. The fuel injection pump has one plunger assembly that supplies fuel to the four fuel injectors. A mechanical governor controls the maximum engine speed. The operation of this governor is described in the Fuel System later in this section.

The crankshaft has five main bearings. The main bearing in the center of the crankshaft is also the thrust bearing and has thrust washers (thrust bearings) on each side of the main bearing. The bearing journals have had a special process called "tufftrided" and can not be repaired by grinding.

The pistons have three piston rings. Each of the two compression rings have a special shape designed for its position on the piston. The third piston ring is the oil control ring. The cylinder liners are chrome plated.

The valves, valve guides, and valves seats can be replaced during engine repairs.

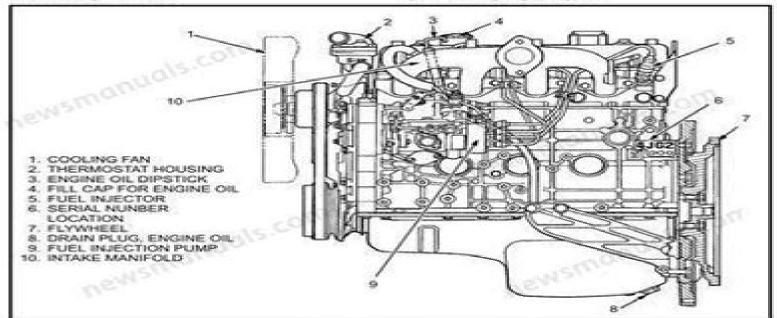


FIGURE 1. ISUZU 43G2 DIESEL ENGINE

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Table of Contents Isuzu Big Horn Engine Manual

- 1. Understanding the eBook Isuzu Big Horn Engine Manual
 - The Rise of Digital Reading Isuzu Big Horn Engine Manual
 - Advantages of eBooks Over Traditional Books
- 2. Identifying Isuzu Big Horn Engine Manual
 - Exploring Different Genres
 - o Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
- 3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Isuzu Big Horn Engine Manual
 - User-Friendly Interface
- 4. Exploring eBook Recommendations from Isuzu Big Horn Engine Manual
 - Personalized Recommendations
 - Isuzu Big Horn Engine Manual User Reviews and Ratings
 - Isuzu Big Horn Engine Manual and Bestseller Lists

- 5. Accessing Isuzu Big Horn Engine Manual Free and Paid eBooks
 - Isuzu Big Horn Engine Manual Public Domain eBooks
 - Isuzu Big Horn Engine Manual eBook Subscription Services
 - Isuzu Big Horn Engine Manual Budget-Friendly Options
- 6. Navigating Isuzu Big Horn Engine Manual eBook Formats
 - ∘ ePub, PDF, MOBI, and More
 - Isuzu Big Horn Engine Manual Compatibility with Devices
 - Isuzu Big Horn Engine Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Isuzu Big Horn Engine Manual
 - Highlighting and Note-Taking Isuzu Big Horn Engine Manual
 - Interactive Elements Isuzu Big Horn Engine Manual
- 8. Staying Engaged with Isuzu Big Horn Engine Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Isuzu Big Horn Engine Manual
- 9. Balancing eBooks and Physical Books Isuzu Big Horn Engine Manual
 - Benefits of a Digital Library
 - $\circ\,$ Creating a Diverse Reading Collection Isuzu Big Horn Engine Manual
- 10. Overcoming Reading Challenges
 - o Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Isuzu Big Horn Engine Manual
 - Setting Reading Goals Isuzu Big Horn Engine Manual
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Isuzu Big Horn Engine Manual
 - Fact-Checking eBook Content of Isuzu Big Horn Engine Manual
 - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning

- Utilizing eBooks for Skill Development
- Exploring Educational eBooks
- 14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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