

ITI Workshop calculation and Science

Important Definitions (महत्वपूर्ण परिभाषाएं)

1. **ठोस (Solid):** ठोसों का आकार और आयतन निश्चित होता है। जैसे – पत्थर, लोहा, कारक आदि।
2. **तरल (Liquid):** तरल पदार्थों का आयतन तो निश्चित होता है परन्तु आकार निश्चित नहीं होता है। वे बह (Flow) सकते हैं। जैसे – तेल, पानी, दूध आदि।
3. **गैस (Gas):** इनका आयतन व आकार निश्चित नहीं होता है। जैसे ऑक्सीजन, हाइड्रोजन आदि।
4. **यौगिक (Compound):** जब दो या दो से अधिक तत्वों को किसी भी रासायनिक क्रिया द्वारा निश्चित अनुपात में मिला दिया जाये तो प्राप्त हुए नए पदार्थ को यौगिक कहते हैं। इसमें मूल तत्वों को देख नहीं सकते हैं तथा उनके गुण भी बदल जाते हैं। जैसे – पानी, नमक आदि।
5. **मिश्रण (Mixture):** जब दो या दो से अधिक तत्वों को साधारण प्रक्रिया द्वारा बिना अनुपात में मिला दिया जाये तो प्राप्त हुआ पदार्थ मिश्रण कहलाता है। मिश्रण में इसके मूल तत्वों को आसानी से देखा जा सकता है।
6. **लचीलापन (Elasticity):** यदि किसी धातु पर बल लगाया जाये और उसके आकार में परिवर्तन हो जाये और बल हटाने पर धातु अपने मूल आकार में आ जाये तो इस गुण को लचीलापन कहते हैं।
7. **Plasticity:** धातुओं पर लगा बल हटाने पर यदि धातु मूल आकार में न आये तो ऐसे गुण को प्लास्टिसिटी कहते हैं। ऐसी धातुओं को दबाकर उनका आकार बदला जाता है।
8. **तन्वता (Ductility):** धातुओं का गुण जिसके कारण इनके तार खींचे जा सकें, तन्वता कहलाती है।
9. **अघातवर्धता (Malleability):** धातुओं का गुण जिसके कारण उन्हें पीटकर या रोलिंग चादरो (Sheets) में बदला जा सके, अघातवर्धता कहलाता है।
10. **कड़ापन (Hardness):** ऐसा गुण जिसके कारण धातुएं दूसरी धातुओं पर खरोंच डाल देती हैं या उन्हें घिसा देती हैं।
11. **भंगुरता (Brittleness):** चोट मारने पर धातु यदि टूट कर बिखर जाये तो वह गुण भंगुरता कहलाता है।
12. **Weldability:** वह गुण जिसके कारण धातुओं को आसानी से वेल्डिंग द्वारा जोड़ा जा सकता है।
13. **लो कार्बन स्टील (Low Carbon Steel):** इसको माइल्ड स्टील भी कहते हैं, हम आईटीआई में जिस धातु की प्लेट से जोंच बनाते हैं उसे ही लो कार्बन स्टील या माइल्ड स्टील या MS प्लेट कहते हैं। इसमें कार्बन की मात्रा 0.25% तक होती है। इसकी फोर्जिंग, वेल्डिंग तथा मशीनिंग आसानी से की जा सकती है। यह मैलिबल व डक्टाइल होता है। इसे हार्ड और टेम्पर नहीं किया जा सकता है परन्तु इसकी केस हार्डनिंग की जा सकती है।
14. **मीडियम कार्बन स्टील:** इसमें कार्बन की मात्रा 0.25% से 0.70% होती है। इसका प्रयोग तार, पाइप, छोटे एक्सेल, साधारण ड्राफ के औजार, स्प्रिंग आदि बनाने में किया जाता है।
15. **हाई कार्बन स्टील:** इसमें कार्बन की मात्रा 0.70% से 1.5% तक होती है। इसे हार्ड और टेम्पर किया जा सकता है। इसका प्रयोग स्प्रिंग, रेवी, ड्राई, ड्रिल, शाफ्ट आदि बनाने में किया जाता है।

Iti Fitter Workshop Calculation Question Paper

Camilla Rothe



Iti Fitter Workshop Calculation Question Paper:

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web screenplay by christopher devore eric bergren the film of the elephant man is not based on the successful stage play of the same name but they both draw their sources from the life of john merrick the original elephant man whose rare disease imprisoned him in a cruelly misformed body

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web oct 10 1980 the elephant man directed by david lynch with anthony hopkins john hurt anne bancroft john gielgud a victorian surgeon rescues a heavily disfigured man who is mistreated while scraping a living as a side show freak behind his monstrous façade there is revealed a person of kindness intelligence and sophistication

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web the showmen named merrick the elephant man and advertised him as half a man and half an elephant they showed him around the east midlands including in leicester and nottingham before moving him on to london for the winter season