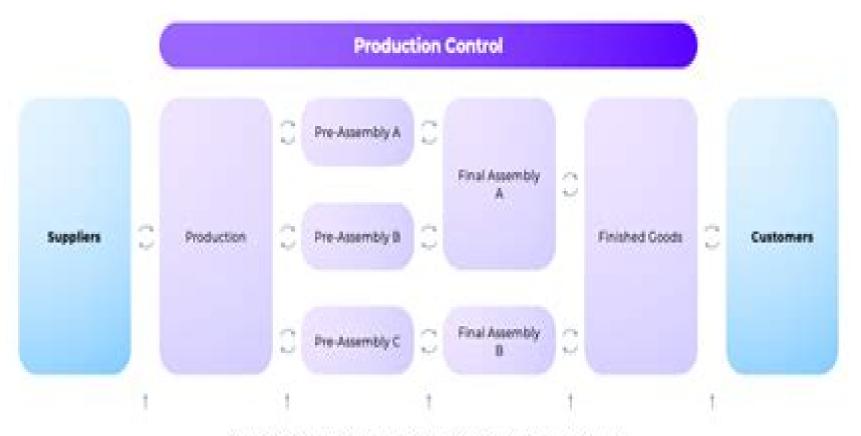
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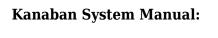
Production becomes Synchronized: Inventory accumulates at every step

Lead-Times short: Dramatic improvement in delivery performance

Pull-Systems lead to improved delivery performance and low costs: inventory & planning

Kanaban System Manual

Ying-Ying Zheng



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