#### Change Clutch Removal, Cont.

Ramove clutch outer guide from mein eheft.



#### Change Clutch Inspection

 Turn the lifter bearing inner race with your finger. The bearing should turn emoothly and freely without excessive play. Also check that the bearing outer race fits lightly in the clutch lifter plate. Popplace if necessary.



2. Measure the spring free length.

Sipring Free Length:

Stat: 1.26 (22.1 mm)

Limit: 1.22 (31 mm)



# **Manual 2000 Polaris Xpedition 425 4x4 5 Speed Transmission**

**DP Hallahan** 

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