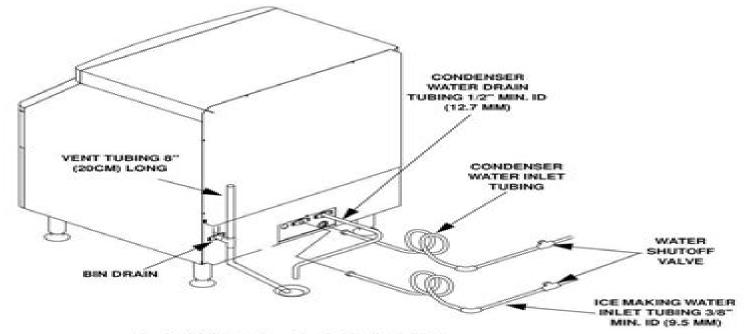
Water Supply and Drain Line Sizing/Connections

⚠ Caution

Plumbing must conform to state and local codes.

Location	Water Temperature	Water Pressure	Ice Machine Fitting	Tubing Size Up to Ice Machine Fitting
Ice Making Water Inlet	40°F (4°C) Min. 90°F (32°C) Max.	20 psi (137.9 kPA) Min. 80 psi (551.5 kPA) Max.	3/8" Female Pipe Thread	3/8" (9.5 mm) minimum inside diameter
Condenser Water Inlet	40°F (4°C) Min. 90°F (32°C) Max.	20 psi (137.9 kPA) Min. 150 psi (1034.2 kPA) Max.	3/8" Female Pipe Thread <i>Q270 Only</i> 1/2" Female Pipe Thread	3/8" (9.5 mm) minimum inside diameter Q270 Only 1/2" (12.7 mm) minimum inside diameter
Condenser Water Drain			1/2" Female Pipe Thread	1/2" (12.7 mm) minimum inside diameter
Bin Drain		page (1/2" Female Pipe Thread	1/2** (12.7 mm) minimum inside diameter



Typical Water Supply Drain Installation

Manitowoc Ice Machine Diagram

Roman Wölfel

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