

a) A sine bar was used to check an accurate angle measurement as shown in Figure 1. Let the distance between two rollers of the sine bar, L is 100 mm and angle,  $\theta = 10^{\circ} 30'$ . Determine the value of H and the number of gauge blocks combination to set the required length of H. You have a gauge block set of the following 26 parts as listed in Table 1.

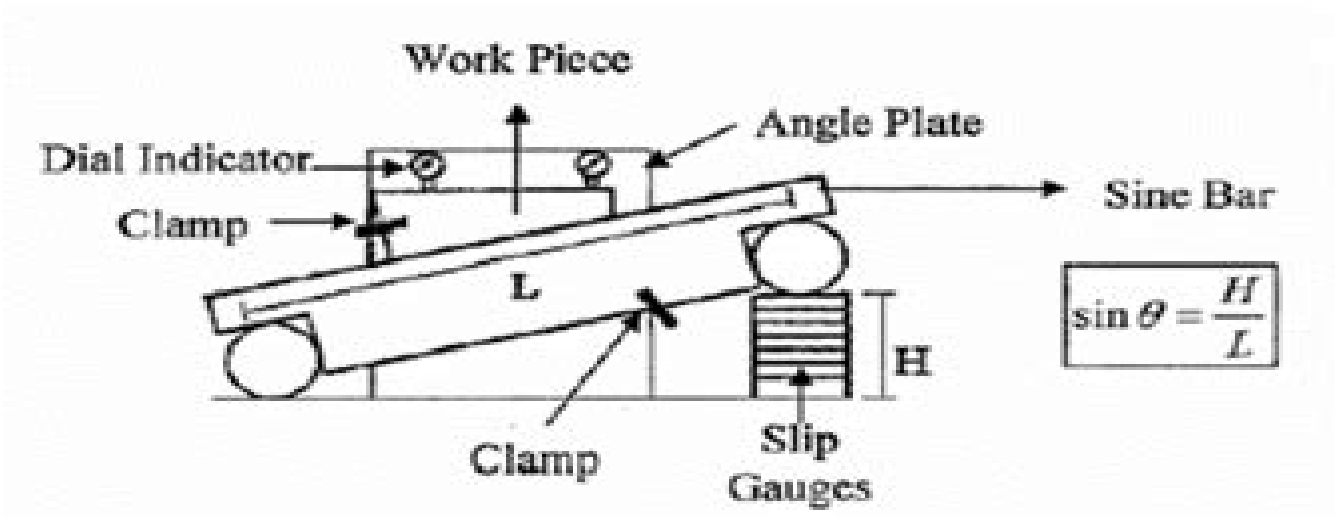


Figure 1

Table 1

Row	Gauge Blocks
1	1.001 to 1.009
2	1.01/1.02/1.03/1.06
3	1.1/1.2/1.3/1/6
4	1/2/3/6
5	10/20/30/60/100

# Lab Manual For Sine Bar

**Christian Drosten**



## Lab Manual For Sine Bar:

*A Practical Manual of the Compass*, 1916      **A Practical Manual of the Compass** Harris Laning, 1916  
*Locomotive-engine Driving: a Practical Manual for Engineers in Charge of Locomotive Engines ...* Michael Reynolds, 1877  
**A Laboratory Manual in Astronomy** Mary Emma Byrd, 1899      *A Laboratory manual for comparative vertebrate anatomy* Libbie Henrietta Hyman, 1922      *Processes Engineering Manual I.E. 812* Pennsylvania State University. Department of Industrial Engineering,  
**Laboratory Manual** Alfred William Doll, 1935      **A Practical Manual of Chemical Analysis and Assaying** Lucien Louis de Koninck, Ed Dietz, 1873      **The Instrument Manual**, 1953      NBS *Laboratory Equipment* United States. National Bureau of Standards, 1974      *Machine Tool Technology and Manufacturing Processes* C. Thomas Olivo, 1987      **Handbook of Dimensional Measurement** Francis T. Farago, Mark A. Curtis, 1994  
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