

2013 Flat Rate Labor Chart



1 UNIT = 6 minutes (1/10 hr.)

R&R = Remove & Replace

WALK BEHIND MOWERS

SECTION	TIME UNITS	JOB DESCRIPTION
CABLES	1	Adjust
	2	Replace
	4	Replace (Royal)
WHEEL/ DRIVE SYSTEM	5	Ground Speed Control Levers
	1	Replace wheel (add 1 unit for drive wheel)
	5	Replace friction wheel
	5	Replace idler pulley
	3	Replace engine pulley (Royal)
	4	Replace engine pulley
	4	Replace axle or drive pulley
	2	Replace transmission drive pulley
	6	Replace front axle (Royal)
	8	Replace rear axle (Royal)
ELECTRICAL SYSTEM	2	Replace drive belt (Royal)
	3	Replace drive belt
	8	R&R transmission
	2	Replace battery

RIDING MOWERS

SECTION	TIME UNITS	JOB DESCRIPTION
CABLES/ CONTROLS	4	Replace clutch cable
	5	Replace transmission cable
	4	Replace brake cable
	5	Replace height adj. lever
	8	Replace height adj. components
	4	Replace pedal clutch/brake
	2	Throttle/choke cable
STEERING	2	Replace steering wheel
	4	Replace steering shaft
	4	Tie rod end
	3	Replace steering chain
	5	Replace steering cable
	3	Replace steering return spring
	6	R&R steering sector
	6	R&R front axle
TRANSMISSION/ SYSTEM	1	R&R grease fittings
	3	Front axle spindle assembly
	5	Replace transmission belt
	2	Replace idler (trans. gear box)
	1	Replace front wheel
	2	Replace rear wheel
	20	R&R transaxle
	2	Brakes (adj.)
	3	R&R brakes
	2	Tire repair
ENGINE	3	Replace tire
	3	Drive pulley idler
	4	Install tube
	15	R&R engine (850-12 & 970-12)
MISCELLANEOUS	25	R&R engine (except 850-12 & 970-12)
	2	Seat
	4	Hood
	2	Battery
	3	Grill
	1	Foot pads

SECTION	UNITS	JOB DESCRIPTION
HANDLE	5	Replace upper (Royal)
	3	Replace upper
	2	Replace lower
HEIGHT ADJUST	8	Replace handle (Royal)
	3	Replace each adjuster/axle on drive wheel
	2	Replace each adjuster/axle on non-drive wheel
MOWER DECK	15	Replace deck assembly (Royal)
	40	Replace deck (Royal)
	10	Replace deck
	1	Covers
	5	Replace blade/hub Deck support kit
CUTTING DECK	3	Spring
	2	Replace blade
	4	Replace front bumper
	1	Replace front fender
	6	Replace blade spindle/mandrel
	5	Replace blade brake
	4	Replace blade belt primary/secondary
	3	Replace belt pulley
	8	Replace deck support frame
	5	Height adjustment
	3	Replace deck complete
	10	Replace cutting deck (shell)
	2	Quadrant (850-12)
	3	PTO idler pulley
	2	Replace front deck roller
ELECTRIC/ SYSTEM	1	Replace rear deck roller
	4	Replace idler (cutting deck)
	10	Repair lift assembly
	8	Electric actuator
FUEL SYSTEM	4	Replace starter solenoid
	2	Replace micro switch
	2	Replace battery
	2	Replace ignition switch
	10	Replace main harness
	3	Replace voltage regulator
	4	R&R Gauges & Switches
	6	R&R PTO clutch (electric)
	1	Wire connector clutch connector wire
	2	Replace tank (850-12 & 970-12)
	1	Replace filter/hose
	6	R&R fuel tank (except 850-12 & 970-12)
	1	Covers all

Rear Fender
Dash
Muffler

Mechanics Flat Rate Guide

RJ Alexander



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Essentials of Aviation Management Julie F. Rodwell, 2003 *Motor Maintenance Data Book and Flat-rate Manual* B. M. Ikert, 1929 **Auto Repair** United States. Congress. House. Committee on Interstate and Foreign Commerce. Subcommittee on Consumer Protection and Finance, 1979 *Motor Age*, 1939 **Complete Idiot's Guide to Trouble-Free Car Repair** Dan Ramsey, 1999 Quick and easy repair techniques for any emergency idiot proof steps for essential maintenance and repair operations and down to earth advice on keeping your car free from breakdowns *Driver*, 1981 *Uniform Accounting Manual for Dodge Brothers Dealers* Haskins and Sells (Firm : Accountants : N.Y.), 1923

Automotive Repair Industry United States. Congress. Senate. Committee on the Judiciary. Subcommittee on Antitrust and Monopoly, 1969 The Complete Idiot's Guide to Trouble-free Car Care Dan Ramsey, 1996 Demystifies the common car describing how it works and what owners can do to keep it running covering topics under the three general areas of understanding the car maintenance and repair with illustrations tip boxes and glossary of terms Popular Mechanics Magazine, 1928 **Nutz and Boltz Automotive Survival Guide** David Solomon, 1997 The essential tool to help drivers get through any car related situation from a simple mechanical problem to a full blown crisis Nutz and Boltz Automotive Survival Guide includes tips on how to handle brake failures blowouts breakdowns car jacking car fires engine maintenance road trip preparations and more 20 line drawings **The Market Data Book**, 1926 The Great American Auto Repair Robbery Donald A. Randall, Arthur P. Glickman, 1972 *Crain's Market Data Book and Directory of Class, Trade, and Technical Publications*, 1924 **Crain's Market Data Book** G.D. Crain (Jr., Pub), 1924 *Job Guide*, 1973 *Automobile Trade Journal and Motor Age*, 1928 **Consumer Protection Guide 1977** Joseph Rosenbloom, 1976 **Automobile Trade Journal**, 1924 Hearings, Reports and Prints of the Senate Committee on the Judiciary United States. Congress. Senate. Committee on the Judiciary, 1968

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