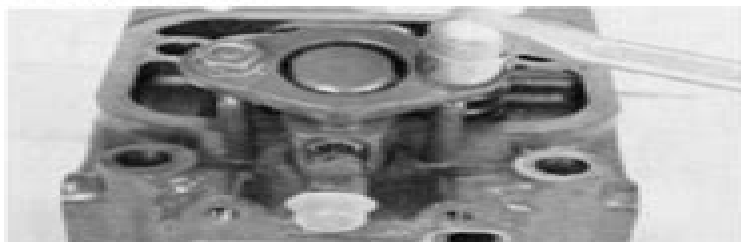


Overhauling

Cylinder head

DISMANTLING

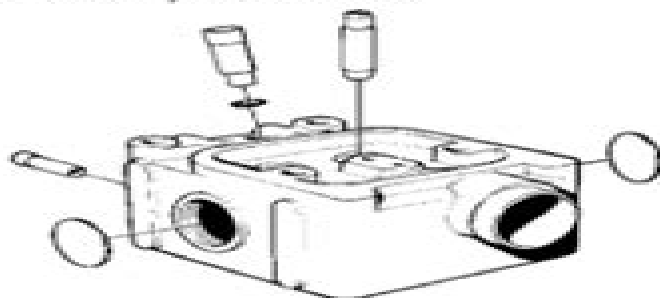


26. Remove the injectors and fit protective caps on the tips of the nozzles.



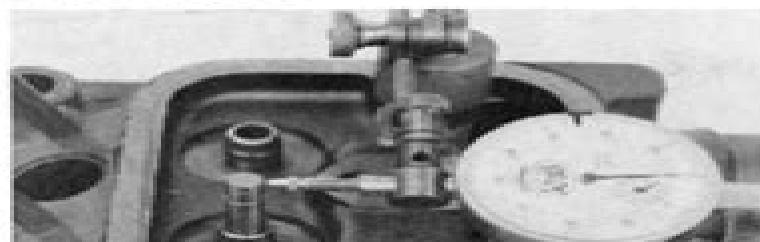
27. Remove the wear caps from the valve stems. Remove the valve springs with the aid of a valve spring compressor. Place the valves in order in a valve stand. Take off the sealing rings that are fitted on the valve guides.

CLEANING, INSPECTION

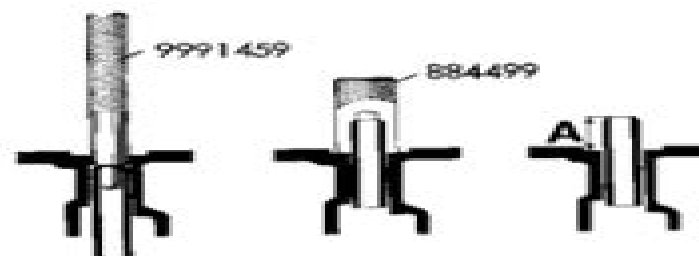


28. Clean all parts. Pay particular attention to coolant passages. In case of doubt, check for leakage by pressure testing. Water pressure 0.3 MPa (3 kg/cm² = 43 p.s.i.).

VALVE GUIDES



29. Check the valve guides for wear by inserting a new valve. Measure the clearance with the aid of a dial gauge. Replace the guides if necessary. Wear limits:
Inlet valve,
max. clearance0.15 mm (0.00591")
Exhaust valve,
max. clearance0.17 mm (0.00669")



A = 18 mm (0.709")

30. Press out the valve guides using drift 9991459. Oil the new guides externally and press them into position with tool 884499. The tool should be pressed right down against the cylinder head. Ream the guides if necessary with broach 9994128.

Md11c Volvo Workshop Manual

Robert Maddox, Steve Churchill



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 - The Rise of Digital Reading Md11c Volvo Workshop Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Md11c Volvo Workshop Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Md11c Volvo Workshop Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Md11c Volvo Workshop Manual

- Personalized Recommendations
- Md11c Volvo Workshop Manual User Reviews and Ratings
- Md11c Volvo Workshop Manual and Bestseller Lists
- 5. Accessing Md11c Volvo Workshop Manual Free and Paid eBooks
 - Md11c Volvo Workshop Manual Public Domain eBooks
 - Md11c Volvo Workshop Manual eBook Subscription Services
 - Md11c Volvo Workshop Manual Budget-Friendly Options
- 6. Navigating Md11c Volvo Workshop Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - Md11c Volvo Workshop Manual Compatibility with Devices
 - Md11c Volvo Workshop Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Md11c Volvo Workshop Manual
 - Highlighting and Note-Taking Md11c Volvo Workshop Manual
 - Interactive Elements Md11c Volvo Workshop Manual
- 8. Staying Engaged with Md11c Volvo Workshop Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Md11c Volvo Workshop Manual
- 9. Balancing eBooks and Physical Books Md11c Volvo Workshop Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Md11c Volvo Workshop Manual
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Md11c Volvo Workshop Manual
 - Setting Reading Goals Md11c Volvo Workshop Manual
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Md11c Volvo Workshop Manual

- Fact-Checking eBook Content of Md11c Volvo Workshop Manual
- Distinguishing Credible Sources

13. Promoting Lifelong Learning

- Utilizing eBooks for Skill Development
- Exploring Educational eBooks

14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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