

b. DISASSEMBLY/REASSEMBLY

- Clean the outside of the carburetor before disassembly.
- The limiter cap is cemented on the pilot screw and should not be removed unless the carburetor is overhauled.

⚠ WARNING

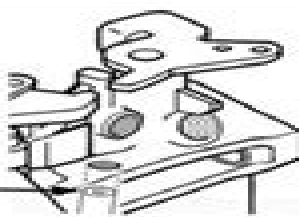
Gasoline is highly flammable and explosive.
You can be burned or seriously injured when handling fuel.

- Keep heat, sparks, and flame away.
- Handle fuel only outdoors.
- Wipe up spills immediately.

5 x 6 mm ACCESS SCREW

INSPECTION:
Remove access screw to clean the slow speed jet.

REASSEMBLY:
Clean thoroughly with compressed air.



PILOT JET
(nonremovable)

CARBURETOR BODY

CLEANING: P. 6-11
REASSEMBLY:
Clean internal passages and orifices with compressed air before installation.

MAIN NOZZLE

REASSEMBLY:
Clean thoroughly with compressed air before installation.

**MAIN JET**

Standard main jet size: P. 2-5

REASSEMBLY:
Clean thoroughly with compressed air before installation.

**FLOAT**

REASSEMBLY:
Check for smooth movement after installation.

INSPECTION: P. 6-14

PILOT SCREW

REPLACEMENT: P. 6-14
Fixed-throttle models (models that do not idle) do not have a pilot screw, but still have the transition ports.

LIMITER CAP

REPLACEMENT: P. 6-14

THROTTLE STOP SCREW

ADJUSTMENT: P. 3-13

FLOAT VALVE

REASSEMBLY:
Check for worn float valve seat and float valve before installation.



FLOAT VALVE



OK

REPLACE

FLOAT PIN**SET GASKET**

FLOAT CHAMBER
(with drain bolt)

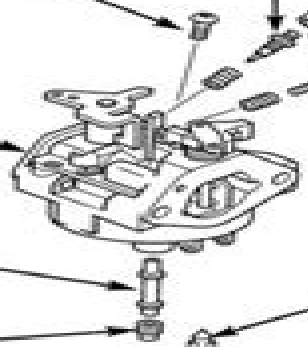
FLOAT CHAMBER
(without drain bolt)

SET BOLT

REASSEMBLY:
After assembly, check for any signs of fuel leakage.

DRAIN BOLT

SEALING WASHER



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M Planty



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