

## BREAK-IN

The first 5 hours of engine operation are the most important in the life of your engine. Proper operation during this break-in period will help ensure maximum life and performance from your engine. The following guidelines will explain proper break-in procedures.

1. Use a 25 : 1 gasoline/oil mixture during the first 5 hours of engine operation to help ensure proper break-in. Be sure to use only genuine SUZUKI CCI OIL (Suzuki Outboard Motor Oil for Canada) or NMMA-certified TC-W3™ oil in the fuel mixture.
2. Allow sufficient idling time (more than 5 minutes) for the engine to warm up after cold engine starting.
3. During the first 3 hours of operation, do not use more than 1/2 throttle. For the remainder of the break-in period, you may use full throttle, however, do not operate the engine continuously at full throttle for more than 30 seconds at a time.

### NOTE:

After the break-in period, use an usual gasoline/oil mixture recommended in the FUEL AND OIL section.

### CAUTION

- Only for SOUTH AFRICA and commercial model After the breakin period, use a 50 : 1 gasoline/oil mixture, or severe damage can result.
- Failure to follow the break-in procedures described above can result in severe engine damage.

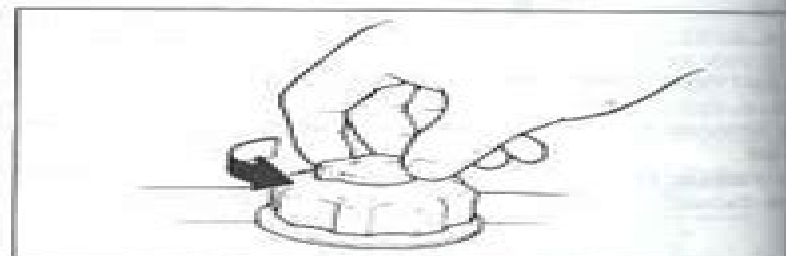
## OPERATION

### STARTING THE ENGINE

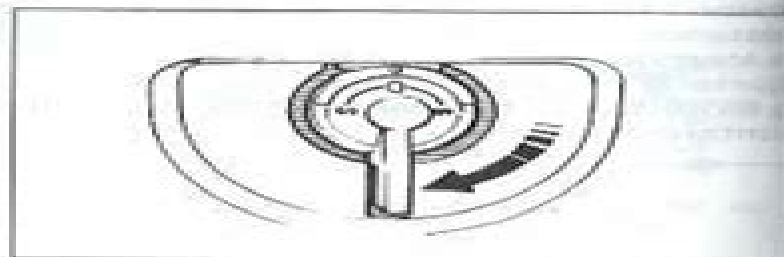
#### A WARNING

Before starting the engine, make sure that you have enough fuel to complete your intended trip.

1. The motor has been lowered into the water.
2. Twist the air-vent screw on the fuel tap cap counterclockwise to open the vent.



3. Turn the fuel cock lever to the "O" (ON) position.



# Manual Suzuki 2 2

**Clifford Lane**



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## **Table of Contents Manual Suzuki 2 2**

1. Understanding the eBook Manual Suzuki 2 2
  - The Rise of Digital Reading Manual Suzuki 2 2
  - Advantages of eBooks Over Traditional Books
2. Identifying Manual Suzuki 2 2
  - Exploring Different Genres
  - Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - Features to Look for in an Manual Suzuki 2 2
  - User-Friendly Interface
4. Exploring eBook Recommendations from Manual Suzuki 2 2
  - Personalized Recommendations
  - Manual Suzuki 2 2 User Reviews and Ratings
  - Manual Suzuki 2 2 and Bestseller Lists
5. Accessing Manual Suzuki 2 2 Free and Paid eBooks
  - Manual Suzuki 2 2 Public Domain eBooks
  - Manual Suzuki 2 2 eBook Subscription Services
  - Manual Suzuki 2 2 Budget-Friendly Options
6. Navigating Manual Suzuki 2 2 eBook Formats

- ePub, PDF, MOBI, and More
  - Manual Suzuki 2 2 Compatibility with Devices
  - Manual Suzuki 2 2 Enhanced eBook Features
7. Enhancing Your Reading Experience
    - Adjustable Fonts and Text Sizes of Manual Suzuki 2 2
    - Highlighting and Note-Taking Manual Suzuki 2 2
    - Interactive Elements Manual Suzuki 2 2
  8. Staying Engaged with Manual Suzuki 2 2
    - Joining Online Reading Communities
    - Participating in Virtual Book Clubs
    - Following Authors and Publishers Manual Suzuki 2 2
  9. Balancing eBooks and Physical Books Manual Suzuki 2 2
    - Benefits of a Digital Library
    - Creating a Diverse Reading Collection Manual Suzuki 2 2
  10. Overcoming Reading Challenges
    - Dealing with Digital Eye Strain
    - Minimizing Distractions
    - Managing Screen Time
  11. Cultivating a Reading Routine Manual Suzuki 2 2
    - Setting Reading Goals Manual Suzuki 2 2
    - Carving Out Dedicated Reading Time
  12. Sourcing Reliable Information of Manual Suzuki 2 2
    - Fact-Checking eBook Content of Manual Suzuki 2 2
    - Distinguishing Credible Sources
  13. Promoting Lifelong Learning
    - Utilizing eBooks for Skill Development
    - Exploring Educational eBooks
  14. Embracing eBook Trends
    - Integration of Multimedia Elements
    - Interactive and Gamified eBooks

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