

# CST 280

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**Stick/TIG Welding  
Power Source**



## Quick Specs

### Industrial Applications

Power Plant Construction  
Petroleum Refining Construction  
Maintenance and Repair  
Shipbuilding

### Processes

Stick (SMAW)  
TIG (GTAW) LH-Arc™

**Input Power** Requires 3- or 1-Phase Power

**Ampere Range** 5–200 A

**Max. Open-Circuit Voltage** 77 V

**Weight** 41 lb. (18.6 kg)

## The Power of Blue.™

Superior Stick arc performance even on the difficult-to-run electrodes like E6010.

**Adaptive Hot Start™** for Stick arc starts automatically increases the output ampere at the start of a weld should the start require it. Prevents the electrode from sticking.

**LH-Arc™** start provides TIG arc starting without the use of high frequency.

Easy to install with a new switch on the outside of the package, the machine can be changed between low and high input voltage ranges. Also, since the switch is on the back, input voltages can be changed without removal from inverter racks.



Optional 4- or 8-pack racks are available for multiple operator applications. These are commonly used in construction and shipyard applications. All CST controls including the power switch are located in front of the machine for easy access.

Portable in the shop or at the job site—at 41 pounds the CST 280 is easily moved from location to location.

Remote ampere control provided through 14-pin receptacle on front of the machine. This permits use of standard remote ampere control devices.

Tweco® or Dixie-style connections are available on the CST 280.

Six-foot power cable included.



Power source is warranted for 3 years, parts and labor.  
Original main power rectified parts are warranted for 5 years.



**Miller Electric Mfg. Co.**  
An Illinois Tool Works Company  
1635 West Spencer Street  
Appleton, WI 54914 USA

**Equipment Sales US and Canada**  
Phone: 800-801-0038  
Fax: 800-801-2310  
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Southern Medical Journal ,1925      **Title List of Documents Made Publicly Available** ,1995      **Notes and Queries: A Medium of Inter-Communication for Literary Men, Artists, Antiquaries, Genealogists, Etc** ,1852      *January 2023*

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