



Drums 1, 3, and 4

- 1 Remove half of the guard from the drum.
- 2 Removed the guard.



- 3 Avoid the sharp bar across the wire rope. Make sure there is no sharp bending under the clamping bar.

- 4 Position the end of the rope at an slightly around the end of the rope around.

- 5 Tighten the clamping screws (see Torque Table).



- 6

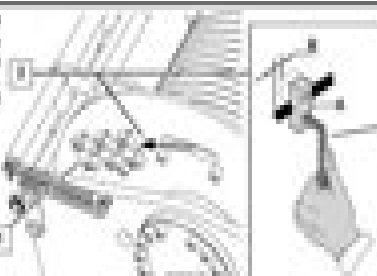
Figure 4-44

4

Torque Table

- Torque clamping screws to 200 Nm (150 ft-lb).
- Do not use Loctite.
- T-Block thread locking compound has been applied to the screws. The screws can be repositioned after several times before applying the compound.

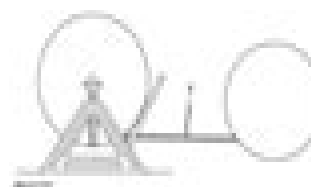
Route the wire rope from the inside of the drum, through the hole in the drum flange, and under the clamping bar on the outside of the drum flange. The rope protection "W" must be at least twice the wire rope's diameter.



Drum3

- 1 Securely tighten the clamping screws to 200 Nm (150 ft-lb).

Figure 4-45



Item	Description	Item	Description
1	Shipping reel	6	Drum
2	Shelf	7	Top to Top winding
3	Jack stand	8	Bottom to Bottom winding
4	Struts		

Figure 4-46

Winding Wire Rope onto Drum

CAUTION

Avoid Wire Rope Damage

The shipping reel must rotate when the wire rope is unwound.

Attempting to remove the wire rope from a stationary reel can result in a twisted wire rope, and the wire rope will be ruined.

5. Remove the wire rope from the shipping reel.

6. Mount the wire rope shipping reel (1, [Figure 4-46](#)) on a shaft (2) supported at both ends by jacks (3) or blocks.

7. Provide a brake at the shipping reel so that the wire rope can be wound tightly on the drum.

8. Avoid a reverse bend when winding the wire rope onto the drum: wind from the top of the reel to the top of drum (upper view) or from the bottom of the reel to the bottom of the drum (lower view).

9. Avoid dragging the wire rope in the dirt or around objects that can scrape, rock, cut, or crush the wire rope.

10. Carefully inspect the drums and all rope guides, rollers, and sheaves for defects that can cause the wire rope to wear or be cut. If defects cannot be fixed, replace the faulty parts.

11. Apply tension to the wire rope as it is wound slowly onto the drum.

12. The first wrap of wire rope must be tight against the drum flange for the approximately three-fourths of the drum diameter (View 4, [Figure 4-45](#)).

13. Tap the adjacent wraps against each other with a soft mallet or wooden mallet as the wire rope is applied onto the drum.

14. Use extreme care not to put hands or tools in the wire rope. Allow the rope to return to its natural lay.

CAUTION

Avoid Wire Rope Damage

Woods or stacked wraps (View 5, [Figure 4-47](#)) in the first layer will permit movement and a wedging action with the subsequent layers. Crushing and abrasion of the wire rope will occur.

Never allow the wire rope to "come whiff" on the drum.

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Albert A Gayle



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