LUBRICATION

The power head is lubricated by oil mixed with the fuel. Fuelted ratio should be 30:1 during break-in of a new or rebuilt engine. Fuel:oil ratio for normal service is 50:1 on models prior to 1987 and 100:1 on 1987 and later models. Recommended oil is Suzuki Outboard Motor Oil or a good quality NMMA certified TC-W oil. When using any othor type of two-stroke engine oil, fueltoil ratios should be 20:1 during break-inand 30:1 for normal service. Manufacturer recommends regular or unleaded automotive gasoline having an 85-95 octane rating Gasoline and oil should be thoroughly mixed.

The lower unit gears and bearings are lubricated with SAE 90 hypoid outboard. gear oil. Lower unit capacity on models prior to 1987 is appreximately 40 mL (1.3 og.). Oil capacity on later models is approximately 70 ml. (2.4 ea.) on short drive shaft models and 120 mL (4.1 oz.) on long drive shaft models. On early models (prior to 1987), lay motor on side to fill with oil. Later models are equipped with a venticil level check plug on side of gearcase. Reinstall plug securely using a new gasket if necessary to ensure a water tight seal.

FUEL SYSTEM

CARBURETOR. A Milconi sliding valve float type carburctor is used. Refor to Fig. S21-1 for exploded view. Idle speed should be adjusted after motor has reached normal operating temperature. Move speed control to slow speed stop and adjust idle speed screw (14) to obtain idle speed of 800-900 rpm. Note that on 1987 and later models, carburetor is equipped with a pilot air screw-(Fig. SZI-2) for low speed mixture adjustment. Carburetor with pilot air screw can be identified by the presence of a float bowl drain plug. Initial setting of pilot air screw is two turns out from a lightly sexted position. Final adjustment should be made with engine at operating temperature and running in forward gear. Adjust pilot air screw soengine idles smoothly and accelerates. without besitution.

Main fuel metering is controlled by main jet (20-Fig. SZI-1). Standard main jet size is #95 for models through 1986. and #90 for 1987 and later models. Normal position for clip (9) on jet needle (10) is third motch from top of needle. If midrance mixture is too lean or too rich. minor fuel mixture adjustment can be accomplished by repositioning clip on jet needle. Moving clip down on needle richers fuel mixture while moving clip up on needle leans fuel mixture. Fuelfilter (17) should be cleaned after every 50 bears of operation.

To check float level, remove float bowland invert carburetor. With float installed on float arm (23), float surface nearest main jet should be 19-21 cara (0.748-0.826 in.) away from carburetor gasket surface. Make certain float is level with gasket surface when measuring. Adjust float level by bending float arm.

When installing carburetor, renew "O" ring (13) as required.

IGNITION SYSTEM

Breaker point gap should be set to 0.3-0.4 mm (0.012-0.016 in.) at maximum opening. Adjustment may be accomplished through holes in flywheel. Flywheel must be removed to renew breaker points. Tighten flywheel nut to 40-50 North 130-37 ft.-lbs.k.

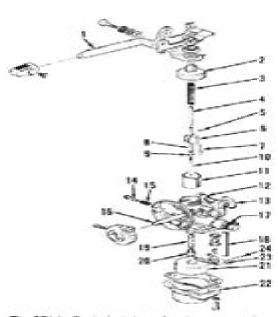


Fig. 521-1 - Exploded view of carburetor and on models prior to 1987. On 1987 and later models. carbureror is equipped with a pilot air screw (Fig. SZT-2) for low speed misture adjustment.

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OUTBOARD MOTOR

After adjusting breaker points, check ignition timing using a dial indicator and an ohumeter or continuity tester. Remove the spark plug and insert the dial. indicator. Set piston position at TDC, then zero the dial indicator. Disconnect. the black lead to stop button and connect the channeter or continuity tester. between lead from magneto and ground. Rotate the flywheel clockwise until meter or continuity tester indientes that points have just opened. Dial indicator should read 0.804 mm (0.032) in 1. If ignition timing adjustment is required, remove the flywheel and loosen magneto base plate (7-Fig. SZI-3) retaining screws. Rotating base plate clockwise retards ignition timing while rotating counterclockwise advances ismillion timing.

COOLING SYSTEM

WATER PUMP. A rubber impeller type water pump is used to cool the

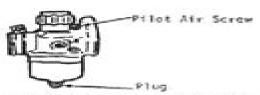


Fig. SZ1-2-initial setting of pilot air screw on models so equipped is two turns out from a lightfy peated position.

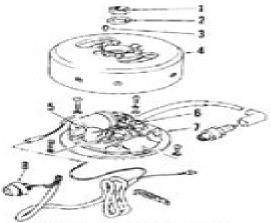


Fig. 521-3-Exploded view of magneto.

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