### CNC MACHINIST REFERENCE CHART

#### MATERIAL CONSIDERATIONS

Acrylor/trile butadiene styrene is a terpolymen, meaning a combination of three polymers. ABS is a versable, impact resistant material that is easy to add cirios to and construct things with.

#### Aluminum 6061

Abuminum is a lightweight, durable, and composion resistant metal that is electrically conductive. The most commonly used, general-purpose alloy is 60%3 attentioned, which offers a great blend of strength and machinability.

#### Carbon Street

As defined by Artil, carbon steel positains a parties content up to 2.1% by weight. Lower carbon steels suitable for machining include C1010 and C1018.

#### HOPE

HDPE stands for high-density polyethylene. It's an inexpensive, lightweight, chemical resistant, hood-pale priestic that has a high strength-to-density cubic, making it well sailed for many Appril California.

#### Titantum

Examinen has a low density but highstrength and can be alloyed with aluminum and iron among other elements. It has a low heat conductivity requiring lower cutting spends in order to protong tool life.

#### ACTIVITIES

Acrylic is a transparent thermoglastic derived from natural gas, more brittle than polycarbinishs but more scrietchresistant and available in many colors. send teatures.

Brass is an alloy of primarily copper and zinc. It's often called free-machining brass because it's hard enough to hold its shape but self enough to machine sauly.

#### Owner.

Delnin is the brand name for acetal. homopolymer resin, which is a very hard, high-strength engineering plastic. It can withstand temperatures from -40°F to 2-KHTF and mills easily.

#### Stainless 316

Stainless steel is a steel alloy with a minimum of 10.5% chromium. The presence of chespitum creates a thin, microscopic layer preventing common and runt. Stainless 316 is more resistant to acids than its 304 counterpart.

#### Tool Steel

Tool sheet contains a carbon content between .5% and 1.5%. The presence of carbides play a dominant role in the quality of tool steel, and the resistance to abrasion make it well suited for hand books and machine dies.

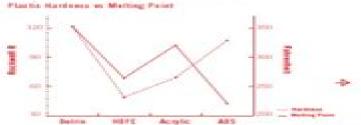


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#### G-CODE REFERENCE

Gcode	Parameters	Command
00	and the same of th	Rapid traverse
O.S.	more, F	Straight head
GH.	p.	Drantill
0.010		linich umit mede
0.21		mm unit mode
0.29.3	Action .	Select absolute position
G858 .		Select absolute coordinates
G/548-G/5/94		Select coordinate system (
0.00		Absolute positioning mode
COST		Incremental profitoring mode

Goode	Parameters	Command	
MO	3-	Spindle on CW	
No.	15	Spindle on CCW	
MIS		Spindle off	
MIS		Total change	
1.00		Contract of	

"Take pride in your work and life. It's about the outcome, not the income." - John Saunders machinist & educator

#### HEX NUT SIZING CHART



#### SURFACE FEET PER MINUTE

Material	HSS	Carbide
Ahaminum	600	800
Brance	175	175
Disease on	400	800
Polycarborate	-300	500
Steinless Steel (300)	80	300
School	70	3150

#### COMMON CALCULATIONS

# **Machinist Cnc Reference Guide**

**Cameron Coward** 

#### **Machinist Cnc Reference Guide:**

7 Easy Steps to CNC Programming . . . Book II David S. Hayden, 2003 7 Easy Steps to CNC Programming Book II Beyond the Beginning is the second book in a series of introductory books on CNC Programming This book picks up where Easy Steps to CNC Programming A Beginner's Guide leaves off This books has a Frequently Asked Questions sections advanced information on Coordinates systems NURBS how to select a CAM system How to hire programmers etc Machine Shop Trade Secrets James A. Harvey, 2005 Written by an experienced machinist and plastic injection mold maker this groundbreaking manual will have users thinking and producing like experienced machinists it provides practical how to information that can immediately be used to improve one s machining skills craftsmanship and American Machinist & Automated Manufacturing ,1991-07 U.S. Industry Profiles Diane M. productivity Sawinski, 1995 Troubleshooting Manufacturing Processes LaRoux K. Gillespie, 1988 Competition Engine Building John Baechtel, 2012 The needs of a true competition engine are guite different than those of the engine under the hood of a typical commuter car From the basic design needs to the base component materials to the sizes of the flow related hardware to the precision of the machining to the capabilities of each pertinent system very few similarities exist Many books exist showcasing how to make street based engines more powerful and or durable This book is different in that it focuses purely on the needs of high rpm high durability high powered racing engines It begins by looking at the raw design needs and then shares how these needs are met at the various phases of an engine s development assembly testing and tuning This book features reviews of many popular modern tools techniques products and testing data collecting machinery Showing the proper way to use such tools how to accurately collect data and how to use the data effectively when designing an engine is critical information not readily available elsewhere The special needs of a competition engine aren t commonly discussed and the many secrets competition engine builders hold closely are openly shared on the pages here Authored by veteran author John Baechtel Competition Engine Building stands alone as a premier guide for enthusiasts and students of the racing engine It also serves as a reference guide for experienced professionals anxious to learn the latest techniques or see how the newest tools are used Baechtel is more than just an author as he holds or has held several World Records at Bonneville Additionally his engines have won countless races in many disciplines including road racing and drag racing **CNC Programming** Michael J. Peterson, 2008-06-11 This book is a new up and coming all in one Reference book for the CNC machinist This book covers basic Mill and Lathe G Code CNC programming In addition to basic programming this book has many useful formulas and charts for everyday use for the CNC Machinist Counterbore Centerdrill Countersink and Internal and External Thread Charts Trig reference page Drill point countersink diameter formulas and also Surface Footage formula with Chart Please check out my complimentary books CNC Programming Basics Tutorial CNC Programming Basics Tutorial Textbookwww cncprogrammingbook comwww cncbasics com Projects Discounts A Beginner's Guide to 3D Modeling Cameron

Coward, 2019-06-11 A Beginner's Guide to 3D Modeling is a project based straightforward introduction to computer aided design CAD You ll learn how to use Autodesk Fusion 360 the world's most powerful free CAD software to model gadgets 3D print your designs and create realistic images just like an engineering professional with no experience required Hands on modeling projects and step by step instructions throughout the book introduce fundamental 3D modeling concepts As you work through the projects you ll master the basics of parametric modeling and learn how to create your own models from simple shapes to multipart assemblies Once you ve mastered the basics you ll learn more advanced modeling concepts like sweeps lofts surfaces and rendering before pulling it all together to create a robotic arm You ll learn how to Design a moving robotic arm a door hinge a teapot and a 20 sided die Create professional technical drawings for manufacturing and patent applications Model springs and other complex curves to create realistic designs Use basic Fusion 360 tools like Extrude Revolve and Hole Master advanced tools like Coil and Thread Whether you re a maker hobbyist or artist A Beginner's Guide to 3D Modeling is certain to show you how to turn your ideas into professional models Go ahead dust off that 3D printer and feed it your amazing designs Machining Processes and Machines Zainul Huda, 2020-12-14 Machining is one of the eight basic manufacturing processes This textbook covers the fundamentals and engineering analysis of both conventional and advanced non traditional material removal processes along with gear cutting manufacturing and computer numerically controlled CNC machining The text provides a holistic understanding of machining processes and machines in manufacturing it enables critical thinking through mathematical modeling and problem solving and offers 200 worked examples calculations and 70 multiple choice questions on machining operations as well as on CNC machining with the eBook version offered in color This unique book is equally useful to both engineering degree students and production engineers practicing in the Machinery's Handbook Erik Oberg, Christopher J. McCauley, 2012 Machinery's Handbook has manufacturing industry been the most popular reference work in metalworking design engineering and manufacturing facilities and in technical schools and colleges throughout the world for nearly 100 years It is universally acknowledged as an extraordinarily authoritative comprehensive and practical tool providing its users with the most fundamental and essential aspects of sophisticated manufacturing practice The 29th edition of the Bible of the Metalworking Industries contains major revisions of existing content as well as new material on a variety of topics It is the essential reference for Mechanical Manufacturing and Industrial Engineers Designers Draftsmen Toolmakers Machinists Engineering and Technology Students and the serious Home Hobbyist New to this edition micromachining expanded material on calculation of hole coordinates an introduction to metrology further contributions to the sheet metal and presses section shaft alignment taps and tapping helical coil screw thread inserts solid geometry distinguishing between bolts and screws statistics calculating thread dimensions keys and keyways miniature screws metric screw threads and fluid mechanics Numerous major sections have been extensively reworked and renovated throughout including Mathematics Mechanics and Strength of Materials Properties of Materials

Dimensioning Gaging and Measuring Machining Operations Manufacturing Process Fasteners Threads and Threading and Machine Elements The metric content has been greatly expanded Throughout the book wherever practical metric units are shown adjacent to the U S customary units in the text Many formulas are now presented with equivalent metric expressions and additional metric examples have been added The detailed tables of contents located at the beginning of each section have been expanded and fine tuned to make finding topics easier and faster. The entire text of this edition including all the tables and equations has been reset and a great many of the figures have been redrawn The page count has increased by nearly 100 pages to 2 800 pages Updated Standards **Proceedings**, the Second International Conference on Industrial & Engineering Applications of Artificial Intelligence & Expert Systems ,1989 **Production & Inventory Management Review & APICS News** ,1985 American Book Publishing Record, 1988 **Modern Engine Blueprinting Techniques** Mike Mavrigian, 2013 Engine production for the typical car manufactured today is a study in mass production Benefits in the manufacturing process for the manufacturer often run counter to the interests of the end user What speeds up production and saves manufacturing costs results in an engine that is made to fall within a wide set of standards and specifications often not optimized to meet the original design In short cheap and fast engine production results in a sloppy final product Of course this is not what enthusiasts want out of their engines To maximize the performance of any engine it must be balanced and blueprinted to the exact tolerances that the factory should have adhered to in the first place Four cylinder V 8 American or import the performance of all engines is greatly improved by balancing and blueprinting Dedicated enthusiasts and professional racers balance and blueprint their engines because the engines will produce more horsepower and torque more efficiently use fuel run cooler and last longer In this book expert engine builder and veteran author Mike Mavrigian explains and illustrates the most discriminating engine building techniques and perform detailed procedures so the engine is perfectly balanced matched and optimized Balancing and blueprinting is a time consuming and exacting process but the investment in time pays off with superior performance Through the process you carefully measure adjust machine and fit each part together with precision tolerances optimizing the design and maximizing performance The book covers the block crankshaft connecting rods pistons cylinder heads intake manifolds camshaft measuring tools and final assembly techniques For more than 50 years balancing and blueprinting has been an accepted and common practice for **Summary of Labor Arbitration Awards** ,1996 Manufacturing Intelligence Paul Kenneth Wright, David maximi Canadian Books in Print, 1975 **Production Engineering** ,1986 Alan Bourne, 1988 Computer Numerical Control Programming of Machines Larry Horath, 1993

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