

**NOTE:** The maintenance of absolute cleanliness of all parts is of utmost importance in the operation and servicing of the hydrostatic steering system. Of

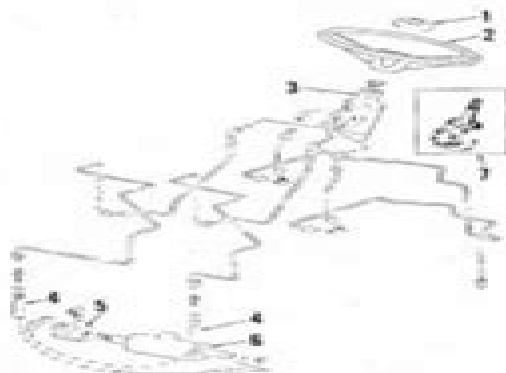


Fig. 3—Schematic view showing general layout of component parts of typical power steering system on International tractors. Ross hand pump and steering valve (7) is used on Models 434, 464, 574 and 574. Denso pump and steering valve (7) is used on Models 484 and 584.

1. Cope
2. Hammerling, redhead
3. Hamel, purple (Hamel)
4. Cylindrocapsa
5. Acanthocapsa
6. Hammerling, redhead
7. Hamel, purple (Hamel)

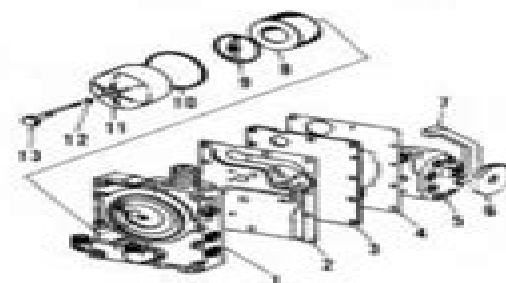


Fig. 4—Asbestos-free control matrix. Representative primary and filter asbestos on left side of asbestos-free matrix.

- [illegible]

## STEERING FLUID CIRCUITS

4. Power steering is standard equipment on all tractors and is similar except for the hand pump and steering valve assembly.

Refer to Fig. 3 for view showing the relative position of power steering components. The 12.5 gpm (Model 264) pump is mounted on inside of multiple control valve, Fig. 4. Fluid passes from the pump to a priority type flow divider valve which supplies a controlled flow of approximately 3 gpm to the power steering. The return flow from the power steering is returned back to the multiple control valve and

Fig. 5—View showing flow meter connected for testing hydrostatic flow and structure.

- 15. Power steering pressure switch
- 16. Brake pressure switch
- 17. Brake booster

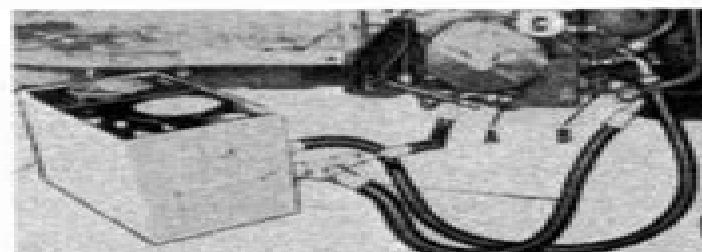
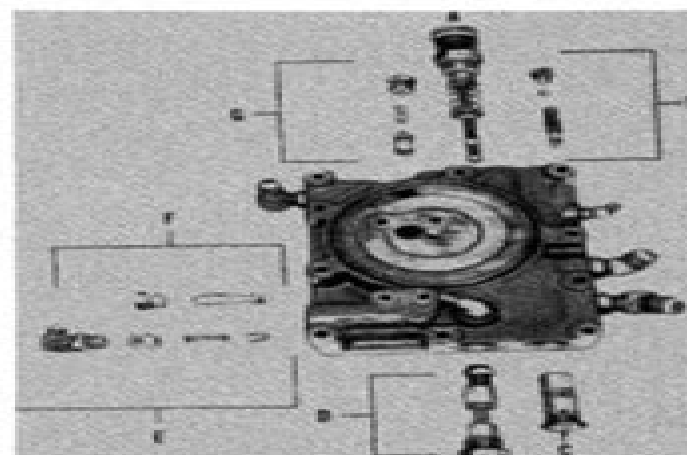


Fig. 10—Adaptive changes in the water resources and subsequent development of the water resources.

- A. Pin valve
- B. Pin pressure regulating valve
- C. System relief valve (25000 psi)
- D. Flow divider
- E. Check valve prevent steering return
- F. Pressure steering relief valve (15000-20000 psi)
- G. The most valves (all correct)



is controlled at a lower pressure by the pressure regulating valve. If pto is engaged, the fluid flows to the pto clutch assembly with excess fluid going to oil cooler. If pto is in disengaged position, the power steering fluid returns to oil cooler, which is protected by a bypass valve.

### LUBRICATION AND BLEEDING

## All Infections

5. The tractor rear frame serves as a common reservoir for all hydraulic and lubrication operations. The filter element shown in Fig. 4 should be serviced at 10 hours, 100 hours, 200 hours and then every 200 hours of operation thereafter. Hydraulic fluid should be drained and new fluid added every 800 hours, or once a year, whichever occurs first.

# Manual For 826 International

**VM Jensen**



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