

In steam lines with long spans the deflection caused by the weight of the pipe may be large enough to cause an accumulation of condensate at the low points of the line. Water lines, unless properly drained, can be damaged by freezing. These conditions can be avoided by erecting the line with a downward pitch in such a manner that succeeding supports are lower than the points of maximum deflection in preceding spans as shown in Figure 36.

The stresses indicated in the Chart on page 65 and the Chart on page 66 are bending stresses resulting from the weight of the pipe between supports. It should be realized that this



stress must be considered with other stresses in the piping, such as those due to the pressure of the fluid within the pipe, the bending and torsional stresses resulting from thermal expansion, etc., in order to design the system for total allowable stress.

The stresses and deflections indicated in the Charts on pages 64, 65 and 66 are based on a single span of pipe with free ends, and make no allowances for concentrated loads of valves, flanges, etc., between hangers.

The stress and deflection values shown in the Charts on pages 64, 65 and 66 are based on a free end beam formula and reflect a conservative analysis of the piping. Actually, the pipe line is a continuous structure partially restrained by the pipe supports, and the true stress and deflection values lie between those calculated for the free end beam and a fully restrained structure.

The deflections and bending stress values indicated represent safe values for any schedule pipe from Sch. 10 to XS pipe.

For fluids other than water, the bending stress can be found by first finding the added stress caused by water from the Charts on pages 65 and 66 and multiplying by the specific gravity of the fluid. Add this to the stress value of the pipe empty.

For lines which are thickly insulated, find the deflection or bending stress resulting from the weight of pipe bare and multiply by a ratio of the weight of pipe per foot plus insulation to the weight of bare pipe per foot.

To illustrate the use of the deflection and stress charts, consider the following examples:

PROBLEM:

Find: The maximum economical hanger spacing for a 10 in. non-insulated steam transmission line, 1,200 ft. long, which will provide sufficient drainage with minimum deflection within an allowable bending stress limit of 10,000 psi. The maximum difference in elevations of the ends of the line is 5 ft.

SOLUTION:

$$\text{Maximum Slope} = \frac{5 \text{ ft.} \times 12 \text{ in./ft.}}{1,200 \text{ ft.}} = 1 \text{ in./20 ft.}$$

From the Chart on page 64 find the intersection of the Curve 1 in. in 20 ft., and 10 in. nominal pipe size. Read left to find the allowable pipe span of 40 ft.

From the Chart on page 65, the bending stress for 10 in. pipe with a support span of 40 ft. is 3,250 psi, which is below the allowable 10,000 psi.

ANSWER:

Span = 40 ft.

FIGURE 37 - DETERMINATION OF SPAN



PROBLEM:

Find: The maximum economical spacing to provide sufficient drainage for an 8 in. water filled line 600 ft. long. The allowable bending stress is 6,000 psi, and the difference in elevations between the ends of the pipe line is 5 ft.

SOLUTION:

$$\text{Maximum Slope} = \frac{5 \text{ ft.} \times 12 \text{ in./ft.}}{600 \text{ ft.}} = 1 \text{ in./10 ft.}$$

From the Chart on page 64, find the intersection of the curve 1 in. in 10 ft. and 8 in. pipe, and read left to a span of 43 ft.

From the Chart on page 66, for an 8 in. water filled line with a support span of 43 ft., the bending stress is 8,300 psi, which is greater than the allowable 6,000 psi. Therefore, the maximum span should be based on the allowable bending stress of 6,000 psi.

Referring to the Chart on page 66, the maximum span for 8 in. pipe and an allowable bending stress of 6000 psi is 37 ft.

ANSWER:

Span = 37 ft

PROBLEM:

Find: The maximum spacing and slope for a 6 in. water filled line where the allowable bending stress is 10,000 psi. The difference in the elevations of the ends of the system is not limited.

From the Chart on page 66, the maximum span for a 6 in. water filled line with an allowable bending stress of 10,000 psi is 42 ft.

On the Chart on page 64 read from the 42 foot span value to the 6 in. pipe curve. Interpolating between the slope curves 1 in. in 10 ft. and 1 in. in 5 ft., read the slope 1 in. in 6 ft.

ANSWER:

Span = 42 ft

Pipe is sloped at 1 in. in 6 ft. (A difference in elevation of 7 in. between supports.)

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1. Understanding the eBook Itt Grinnell Pipe Support Design And Engineering
 - The Rise of Digital Reading Itt Grinnell Pipe Support Design And Engineering
 - Advantages of eBooks Over Traditional Books
2. Identifying Itt Grinnell Pipe Support Design And Engineering
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Itt Grinnell Pipe Support Design And Engineering
 - User-Friendly Interface
4. Exploring eBook Recommendations from Itt Grinnell Pipe Support Design And Engineering
 - Personalized Recommendations
 - Itt Grinnell Pipe Support Design And Engineering User Reviews and Ratings
 - Itt Grinnell Pipe Support Design And Engineering and Bestseller Lists

5. Accessing Itt Grinnell Pipe Support Design And Engineering Free and Paid eBooks
 - Itt Grinnell Pipe Support Design And Engineering Public Domain eBooks
 - Itt Grinnell Pipe Support Design And Engineering eBook Subscription Services
 - Itt Grinnell Pipe Support Design And Engineering Budget-Friendly Options
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 - ePub, PDF, MOBI, and More
 - Itt Grinnell Pipe Support Design And Engineering Compatibility with Devices
 - Itt Grinnell Pipe Support Design And Engineering Enhanced eBook Features
7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Itt Grinnell Pipe Support Design And Engineering
 - Highlighting and Note-Taking Itt Grinnell Pipe Support Design And Engineering
 - Interactive Elements Itt Grinnell Pipe Support Design And Engineering
8. Staying Engaged with Itt Grinnell Pipe Support Design And Engineering
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Itt Grinnell Pipe Support Design And Engineering
9. Balancing eBooks and Physical Books Itt Grinnell Pipe Support Design And Engineering
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Itt Grinnell Pipe Support Design And Engineering
10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
11. Cultivating a Reading Routine Itt Grinnell Pipe Support Design And Engineering
 - Setting Reading Goals Itt Grinnell Pipe Support Design And Engineering
 - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Itt Grinnell Pipe Support Design And Engineering
 - Fact-Checking eBook Content of Itt Grinnell Pipe Support Design And Engineering
 - Distinguishing Credible Sources
13. Promoting Lifelong Learning

- Utilizing eBooks for Skill Development
- Exploring Educational eBooks

14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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