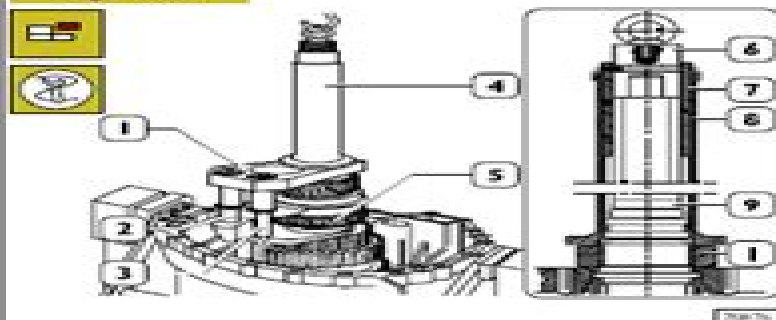


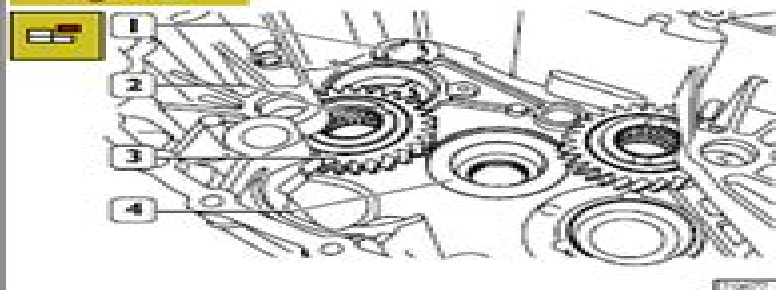
Figure 63



Fit tool 99360527 (1) onto the drive input shaft (9) and the rods (2 and 3); fit parts (6-7 and 8) of tool 99360526 (4) onto the drive input shaft (9).

Hook tool 899360526 (4) onto the lifter and extract the main shaft (5) together with the drive input shaft (9) and rods (2 and 3) from the supporting bearing.

Figure 64



Remove the reverse gear (3) together with the roller bearings (2).

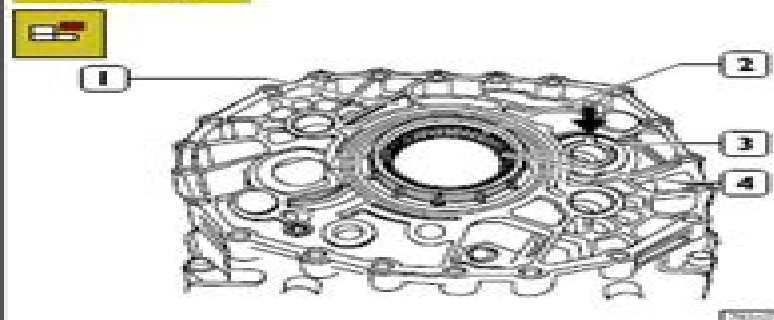
Remove the plate 99370153 (4).

If replacement is necessary, remove the contring pins (1).



Before removing the pins (1) heat the seats of the box to -90°C .

Figure 65

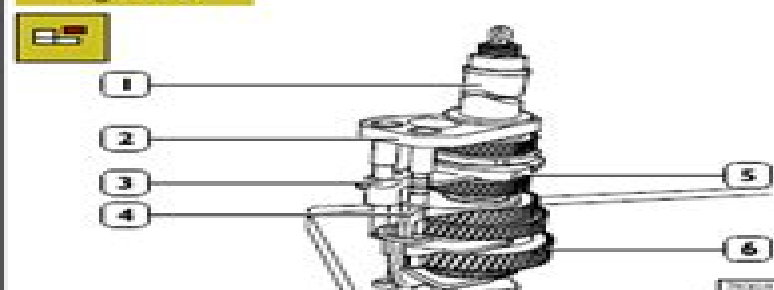


Turn the middle box (1) upside-down, remove the circlip (2) and, working from inside the box, remove the roller bearing (4).

Using a punch, and operating through the openings (→) of the middle box (1), remove the external rings (3) of the tapered roller bearings for transmission shafts.

Removing the main shaft

Figure 66



Clamp the main shaft (5) in a vice and remove tool 99360526 (1) and 99360527 (2).

Remove the rods (3 and 4) with the relevant forks.



To remove the fork (5), the ring of the synchronizing device has to be in the middle position.

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Thirumalaisamy P.
Velavancorresponding



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