

D343

Engine Design

Model	3108T/3108
Configuration	Vertical, 4-cylinder, 4-stroke, turbocharged
Displacement	10.5 L (647 cu in)

Model	3108T/3108
Configuration	Vertical, 4-cylinder, 4-stroke, turbocharged
Displacement	10.5 L (647 cu in)
Power (kW)	110 (150 hp)
Power (hp)	150 (110 kW)
Speed (rpm)	2200
Weight (kg)	1100 (2425 lb)
Weight (lb)	2425 (1100 kg)

Engine Assembly Procedure

Step	Part	Quantity	Notes
1	Cylinder Head	1	Install cylinder head to engine block.
2	Cylinder Head Gasket	1	Install cylinder head gasket to engine block.
3	Cylinder Head Bolt	4	Install cylinder head bolt to engine block.
4	Cylinder Head Nut	4	Install cylinder head nut to engine block.
5	Cylinder Head Washer	4	Install cylinder head washer to engine block.
6	Cylinder Head Lock Washer	4	Install cylinder head lock washer to engine block.
7	Cylinder Head Lock Nut	4	Install cylinder head lock nut to engine block.
8	Cylinder Head Lock Bolt	4	Install cylinder head lock bolt to engine block.
9	Cylinder Head Lock Washer	4	Install cylinder head lock washer to engine block.
10	Cylinder Head Lock Nut	4	Install cylinder head lock nut to engine block.
11	Cylinder Head Lock Bolt	4	Install cylinder head lock bolt to engine block.
12	Cylinder Head Lock Washer	4	Install cylinder head lock washer to engine block.
13	Cylinder Head Lock Nut	4	Install cylinder head lock nut to engine block.
14	Cylinder Head Lock Bolt	4	Install cylinder head lock bolt to engine block.
15	Cylinder Head Lock Washer	4	Install cylinder head lock washer to engine block.
16	Cylinder Head Lock Nut	4	Install cylinder head lock nut to engine block.
17	Cylinder Head Lock Bolt	4	Install cylinder head lock bolt to engine block.
18	Cylinder Head Lock Washer	4	Install cylinder head lock washer to engine block.
19	Cylinder Head Lock Nut	4	Install cylinder head lock nut to engine block.
20	Cylinder Head Lock Bolt	4	Install cylinder head lock bolt to engine block.
21	Cylinder Head Lock Washer	4	Install cylinder head lock washer to engine block.
22	Cylinder Head Lock Nut	4	Install cylinder head lock nut to engine block.
23	Cylinder Head Lock Bolt	4	Install cylinder head lock bolt to engine block.
24	Cylinder Head Lock Washer	4	Install cylinder head lock washer to engine block.
25	Cylinder Head Lock Nut	4	Install cylinder head lock nut to engine block.
26	Cylinder Head Lock Bolt	4	Install cylinder head lock bolt to engine block.
27	Cylinder Head Lock Washer	4	Install cylinder head lock washer to engine block.
28	Cylinder Head Lock Nut	4	Install cylinder head lock nut to engine block.
29	Cylinder Head Lock Bolt	4	Install cylinder head lock bolt to engine block.
30	Cylinder Head Lock Washer	4	Install cylinder head lock washer to engine block.
31	Cylinder Head Lock Nut	4	Install cylinder head lock nut to engine block.
32	Cylinder Head Lock Bolt	4	Install cylinder head lock bolt to engine block.
33	Cylinder Head Lock Washer	4	Install cylinder head lock washer to engine block.
34	Cylinder Head Lock Nut	4	Install cylinder head lock nut to engine block.
35	Cylinder Head Lock Bolt	4	Install cylinder head lock bolt to engine block.
36	Cylinder Head Lock Washer	4	Install cylinder head lock washer to engine block.
37	Cylinder Head Lock Nut	4	Install cylinder head lock nut to engine block.
38	Cylinder Head Lock Bolt	4	Install cylinder head lock bolt to engine block.
39	Cylinder Head Lock Washer	4	Install cylinder head lock washer to engine block.
40	Cylinder Head Lock Nut	4	Install cylinder head lock nut to engine block.
41	Cylinder Head Lock Bolt	4	Install cylinder head lock bolt to engine block.
42	Cylinder Head Lock Washer	4	Install cylinder head lock washer to engine block.
43	Cylinder Head Lock Nut	4	Install cylinder head lock nut to engine block.
44	Cylinder Head Lock Bolt	4	Install cylinder head lock bolt to engine block.
45	Cylinder Head Lock Washer	4	Install cylinder head lock washer to engine block.
46	Cylinder Head Lock Nut	4	Install cylinder head lock nut to engine block.
47	Cylinder Head Lock Bolt	4	Install cylinder head lock bolt to engine block.
48	Cylinder Head Lock Washer	4	Install cylinder head lock washer to engine block.
49	Cylinder Head Lock Nut	4	Install cylinder head lock nut to engine block.
50	Cylinder Head Lock Bolt	4	Install cylinder head lock bolt to engine block.
51	Cylinder Head Lock Washer	4	Install cylinder head lock washer to engine block.
52	Cylinder Head Lock Nut	4	Install cylinder head lock nut to engine block.
53	Cylinder Head Lock Bolt	4	Install cylinder head lock bolt to engine block.
54	Cylinder Head Lock Washer	4	Install cylinder head lock washer to engine block.
55	Cylinder Head Lock Nut	4	Install cylinder head lock nut to engine block.
56	Cylinder Head Lock Bolt	4	Install cylinder head lock bolt to engine block.
57	Cylinder Head Lock Washer	4	Install cylinder head lock washer to engine block.
58	Cylinder Head Lock Nut	4	Install cylinder head lock nut to engine block.
59	Cylinder Head Lock Bolt	4	Install cylinder head lock bolt to engine block.
60	Cylinder Head Lock Washer	4	Install cylinder head lock washer to engine block.
61	Cylinder Head Lock Nut	4	Install cylinder head lock nut to engine block.
62	Cylinder Head Lock Bolt	4	Install cylinder head lock bolt to engine block.
63	Cylinder Head Lock Washer	4	Install cylinder head lock washer to engine block.
64	Cylinder Head Lock Nut	4	Install cylinder head lock nut to engine block.
65	Cylinder Head Lock Bolt	4	Install cylinder head lock bolt to engine block.
66	Cylinder Head Lock Washer	4	Install cylinder head lock washer to engine block.
67	Cylinder Head Lock Nut	4	Install cylinder head lock nut to engine block.
68	Cylinder Head Lock Bolt	4	Install cylinder head lock bolt to engine block.
69	Cylinder Head Lock Washer	4	Install cylinder head lock washer to engine block.
70	Cylinder Head Lock Nut	4	Install cylinder head lock nut to engine block.
71	Cylinder Head Lock Bolt	4	Install cylinder head lock bolt to engine block.
72	Cylinder Head Lock Washer	4	Install cylinder head lock washer to engine block.
73	Cylinder Head Lock Nut	4	Install cylinder head lock nut to engine block.
74	Cylinder Head Lock Bolt	4	Install cylinder head lock bolt to engine block.
75	Cylinder Head Lock Washer	4	Install cylinder head lock washer to engine block.
76	Cylinder Head Lock Nut	4	Install cylinder head lock nut to engine block.
77	Cylinder Head Lock Bolt	4	Install cylinder head lock bolt to engine block.
78	Cylinder Head Lock Washer	4	Install cylinder head lock washer to engine block.
79	Cylinder Head Lock Nut	4	Install cylinder head lock nut to engine block.
80	Cylinder Head Lock Bolt	4	Install cylinder head lock bolt to engine block.
81	Cylinder Head Lock Washer	4	Install cylinder head lock washer to engine block.
82	Cylinder Head Lock Nut	4	Install cylinder head lock nut to engine block.
83	Cylinder Head Lock Bolt	4	Install cylinder head lock bolt to engine block.
84	Cylinder Head Lock Washer	4	Install cylinder head lock washer to engine block.
85	Cylinder Head Lock Nut	4	Install cylinder head lock nut to engine block.
86	Cylinder Head Lock Bolt	4	Install cylinder head lock bolt to engine block.
87	Cylinder Head Lock Washer	4	Install cylinder head lock washer to engine block.
88	Cylinder Head Lock Nut	4	Install cylinder head lock nut to engine block.
89	Cylinder Head Lock Bolt	4	Install cylinder head lock bolt to engine block.
90	Cylinder Head Lock Washer	4	Install cylinder head lock washer to engine block.
91	Cylinder Head Lock Nut	4	Install cylinder head lock nut to engine block.
92	Cylinder Head Lock Bolt	4	Install cylinder head lock bolt to engine block.
93	Cylinder Head Lock Washer	4	Install cylinder head lock washer to engine block.
94	Cylinder Head Lock Nut	4	Install cylinder head lock nut to engine block.
95	Cylinder Head Lock Bolt	4	Install cylinder head lock bolt to engine block.
96	Cylinder Head Lock Washer	4	Install cylinder head lock washer to engine block.
97	Cylinder Head Lock Nut	4	Install cylinder head lock nut to engine block.
98	Cylinder Head Lock Bolt	4	Install cylinder head lock bolt to engine block.
99	Cylinder Head Lock Washer	4	Install cylinder head lock washer to engine block.
100	Cylinder Head Lock Nut	4	Install cylinder head lock nut to engine block.

General Tightening Torque for Bolts, Nuts and Lock Washers

Use following chart for the following torque values for bolts, nuts and lock washers. Use the following chart for the following torque values for bolts, nuts and lock washers.

General Dimensions		Standard Torque	
Dimension	Unit	Value	Unit
Note: Standard Torque is for steel and stainless steel. Aluminum torque values are given in parentheses.			
1/4"	100	100-150	100-150
3/8"	150	150-200	150-200
1/2"	200	200-250	200-250
5/8"	250	250-300	250-300
3/4"	300	300-350	300-350
7/8"	350	350-400	350-400
1"	400	400-450	400-450
1 1/8"	450	450-500	450-500
1 1/4"	500	500-550	500-550
1 3/8"	550	550-600	550-600
1 1/2"	600	600-650	600-650
1 3/4"	650	650-700	650-700
2"	700	700-750	700-750
2 1/4"	750	750-800	750-800
2 1/2"	800	800-850	800-850
2 3/4"	850	850-900	850-900
3"	900	900-950	900-950
3 1/4"	950	950-1000	950-1000
3 1/2"	1000	1000-1050	1000-1050
3 3/4"	1050	1050-1100	1050-1100
4"	1100	1100-1150	1100-1150
4 1/4"	1150	1150-1200	1150-1200
4 1/2"	1200	1200-1250	1200-1250
4 3/4"	1250	1250-1300	1250-1300
5"	1300	1300-1350	1300-1350
5 1/4"	1350	1350-1400	1350-1400
5 1/2"	1400	1400-1450	1400-1450
5 3/4"	1450	1450-1500	1450-1500
6"	1500	1500-1550	1500-1550
6 1/4"	1550	1550-1600	1550-1600
6 1/2"	1600	1600-1650	1600-1650
6 3/4"	1650	1650-1700	1650-1700
7"	1700	1700-1750	1700-1750
7 1/4"	1750	1750-1800	1750-1800
7 1/2"	1800	1800-1850	1800-1850
7 3/4"	1850	1850-1900	1850-1900
8"	1900	1900-1950	1900-1950
8 1/4"	1950	1950-2000	1950-2000
8 1/2"	2000	2000-2050	2000-2050
8 3/4"	2050	2050-2100	2050-2100
9"	2100	2100-2150	2100-2150
9 1/4"	2150	2150-2200	2150-2200
9 1/2"	2200	2200-2250	2200-2250
9 3/4"	2250	2250-2300	2250-2300
10"	2300	2300-2350	2300-2350
10 1/4"	2350	2350-2400	2350-2400
10 1/2"	2400	2400-2450	2400-2450
10 3/4"	2450	2450-2500	2450-2500
11"	2500	2500-2550	2500-2550
11 1/4"	2550	2550-2600	2550-2600
11 1/2"	2600	2600-2650	2600-2650
11 3/4"	2650	2650-2700	2650-2700
12"	2700	2700-2750	2700-2750
12 1/4"	2750	2750-2800	2750-2800
12 1/2"	2800	2800-2850	2800-2850
12 3/4"	2850	2850-2900	2850-2900
13"	2900	2900-2950	2900-2950
13 1/4"	2950	2950-3000	2950-3000
13 1/2"	3000	3000-3050	3000-3050
13 3/4"	3050	3050-3100	3050-3100
14"	3100	3100-3150	3100-3150
14 1/4"	3150	3150-3200	3150-3200
14 1/2"	3200	3200-3250	3200-3250
14 3/4"	3250	3250-3300	3250-3300
15"	3300	3300-3350	3300-3350
15 1/4"	3350	3350-3400	3350-3400
15 1/2"	3400	3400-3450	3400-3450
15 3/4"	3450	3450-3500	3450-3500
16"	3500	3500-3550	3500-3550
16 1/4"	3550	3550-3600	3550-3600
16 1/2"	3600	3600-3650	3600-3650
16 3/4"	3650	3650-3700	3650-3700
17"	3700	3700-3750	3700-3750
17 1/4"	3750	3750-3800	3750-3800
17 1/2"	3800	3800-3850	3800-3850
17 3/4"	3850	3850-3900	3850-3900
18"	3900	3900-3950	3900-3950
18 1/4"	3950	3950-4000	3950-4000
18 1/2"	4000	4000-4050	4000-4050
18 3/4"	4050	4050-4100	4050-4100
19"	4100	4100-4150	4100-4150
19 1/4"	4150	4150-4200	4150-4200
19 1/2"	4200	4200-4250	4200-4250
19 3/4"	4250	4250-4300	4250-4300
20"	4300	4300-4350	4300-4350
20 1/4"	4350	4350-4400	4350-4400
20 1/2"	4400	4400-4450	4400-4450
20 3/4"	4450	4450-4500	4450-4500
21"	4500	4500-4550	4500-4550
21 1/4"	4550	4550-4600	4550-4600
21 1/2"	4600	4600-4650	4600-4650
21 3/4"	4650	4650-4700	4650-4700
22"	4700	4700-4750	4700-4750
22 1/4"	4750	4750-4800	4750-4800
22 1/2"	4800	4800-4850	4800-4850
22 3/4"	4850	4850-4900	4850-4900
23"	4900	4900-4950	4900-4950
23 1/4"	4950	4950-5000	4950-5000
23 1/2"	5000	5000-5050	5000-5050
23 3/4"	5050	5050-5100	5050-5100
24"	5100	5100-5150	5100-5150
24 1/4"	5150	5150-5200	5150-5200
24 1/2"	5200	5200-5250	5200-5250
24 3/4"	5250	5250-5300	5250-5300
25"	5300	5300-5350	5300-5350
25 1/4"	5350	5350-5400	5350-5400
25 1/2"	5400	5400-5450	5400-5450
25 3/4"	5450	5450-5500	5450-5500
26"	5500	5500-5550	5500-5550
26 1/4"	5550	5550-5600	5550-5600
26 1/2"	5600	5600-5650	5600-5650
26 3/4"	5650	5650-5700	5650-5700
27"	5700	5700-5750	5700-5750
27 1/4"	5750	5750-5800	5750-5800
27 1/2"	5800	5800-5850	5800-5850
27 3/4"	5850	5850-5900	5850-5900
28"	5900	5900-5950	5900-5950
28 1/4"	5950	5950-6000	5950-6000
28 1/2"	6000	6000-6050	6000-6050
28 3/4"	6050	6050-6100	6050-6100
29"	6100	6100-6150	6100-6150
29 1/4"	6150	6150-6200	6150-6200
29 1/2"	6200	6200-6250	6200-6250
29 3/4"	6250	6250-6300	6250-6300
30"	6300	6300-6350	6300-6350
30 1/4"	6350	6350-6400	6350-6400
30 1/2"	6400	6400-6450	6400-6450
30 3/4"	6450	6450-6500	6450-6500
31"	6500	6500-6550	6500-6550
31 1/4"	6550	6550-6600	6550-6600
31 1/2"	6600	6600-6650	6600-6650
31 3/4"	6650	6650-6700	6650-6700
32"	6700	6700-6750	6700-6750
32 1/4"	6750	6750-6800	6750-6800
32 1/2"	6800	6800-6850	6800-6850
32 3/4"	6850	6850-6900	6850-6900
33"	6900	6900-6950	6900-6950
33 1/4"	6950	6950-7000	6950-7000
33 1/2"	7000	7000-7050	7000-7050
33 3/4"	7050	7050-7100	7050-7100
34"	7100	7100-7150	7100-7150
34 1/4"	7150	7150-7200	7150-7200
34 1/2"	7200	7200-7250	7200-7250
34 3/4"	7250	7250-7300	7250-7300
35"	7300	7300-7350	7300-7350
35 1/4"	7350	7350-7400	7350-7400
35 1/2"	7400	7400-7450	7400-7450
35 3/4"	7450	7450-7500	7450-7500
36"	7500	7500-7550	7500-7550
36 1/4"	7550	7550-7600	7550-7600
36 1/2"	7600	7600-7650	7600-7650
36 3/4"	7650	7650-7700	7650-7700
37"	7700	7700-7750	7700-7750
37 1/4"	7750	7750-7800	7750-7800
37 1/2"	7800	7800-7850	7800-7850
37 3/4"	7850	7850-7900	7850-7900
38"	7900	7900-7950	7900-7950
38 1/4"	7950	7950-8000	7950-8000
38 1/2"	8000	8000-8050	8000-8050
38 3/4"	8050	8050-8100	8050-8100
39"	8100	8100-8150	8100-8150
39 1/4"	8150	8150-8200	8150-8200
39 1/2"	8200	8200-8250	8200-8250
39 3/4"	8250	8250-8300	8250-8300
40"	8300	8300-8350	8300-8350
40 1/4"	8350	8350-8400	8350-8400
40 1/2"	8400	8400-8450	8400-8450
40 3/4"	8450	8450-8500	8450-8500
41"	8500	8500-8550	8500-8550
41 1/4"	8550	8550-8600	8550-8600
41 1/2"	8600	8600-8650	8600-8650
41 3/4"	8650	8650-8700	8650-8700
42"	8700	8700-8750	8700-8750
42 1/4"	8750	8750-8800	8750-8800
42 1/2"	8800	8800-8850	8800-8850
42 3/4"	8850	8850-8900	8850-8900
43"	8900	8900-8950	8900-8950
43 1/4"	8950	8950-9000	8950-9000
43 1/2"	9000	9000-9050	9000-9050
43 3/4"	9050	9050-9100	9050-9100
44"	9100	9100-9150	9100-9150
44 1/4"	9150	9150-9200	9150-9200
44 1/2"	9200	9200-9250	9200-9250
44 3/4"	9250	9250-9300	9250-9300
45"	9300	9300-9350	9300-9350
45 1/4"	9350	9350-9400	9350-9400
45 1/2"	9400	9400-9450	9400-9450
45 3/4"	9450	9450-9500	9450-9500
46"	9500	9500-9550	9500-9550
46 1/4"	9550	9550-9600	9550-9600
46 1/2"	9600	9600-9650	9600-9650
46 3/4"	9650	9650-9700	9650-9700
47"	9700	9700-9750	9700-9750
47 1/4"	9750	9750-9800	9750-9800
47 1/2"	9800	9800-9850	9800-9850
47 3/4"	9850	9850-9900	9850-9900
48"	9900	9900-9950	9900-9950
48 1/4"	9950	9950-10000	9950-10000
48 1/2"	10000	10000-10050	10000-10050
48 3/4"	10050	10050-10100	10050-10100
49"	10100	10100-10150	10100-10150
49 1/4"	10150	10150-10200	10150-10200
49 1/2"	10200	10200-10250	10200-10250
49 3/4"	10250	10250-10300	10250-10300
50"	10300	10300-10350	10300-10350
50 1/4"	10350	10350-10400	10350-10400
50 1/2"	10400	10400-10450	10400-10450
50 3/4"	10450	10450-10500	10450-10500
51"	10500	10500-10550	10500-10550
51 1/4"	10550	10550-10600	10550-10600
51 1/2"	10600	10600-10650	10600-10650
51 3/4"	10650	10650-10700	10650-10700
52"	10700	10700-10750	10700-10750
52 1/4"	10750	10750-10800	10750-10800
52 1/2"	10800	10800-10850	10800-10850
52 3/4"	10850	10850-10900	10850-10900
53"	10900	10900-10950	10900-10950
53 1/4"	10950	10950-11000	10950-11000
53 1/2"	11000	11000-11050	11000-11050
53 3/4"	11050	11050-11100	11050-11100
54"	11100	11100-11150	11100-11150
54 1/4"	11150	11150-11200	11150-11200
54 1/2"	11200	11200-11250	11200-11250
54 3/4"	11250	11250-11300	11250-11300
55"	11300	11300-11350	11300-11350
55 1/4"	11350	11350-11400	11350-11400
55 1/2"	11400	11400-11450	11400-11450
55 3/4"	11450	11450-11500	11450-11500
56"	11500	11500-11550	11500-11550
56 1/4"	11550	11550-11600	11550-11600
56 1/2"	11600	11600-11650	11600-11650
56 3/4"	11650	11650-11700	11650-11700
57"	11700	11700-11750	11700-11750
57 1/4"	11750	11750-11800	11750-11800
57 1/2"	11800	11800-11850	11800-11850
57 3/4"	11850	11850-11900	11850-11900
58"	11900	11900-11950	11900-11950
58 1/4"	11950	11950-12000	11950-12000
58 1/2"	12000	12000-12050	12000-12050
58 3/4"	12050	1	

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K Morrison



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The Cat Manual

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