

# Lotus Elise Series 1 1996-2001 Workshop Manual

## FRONT TIMING BELT COMPONENTS - R16 VVC ENGINES



12M3521A

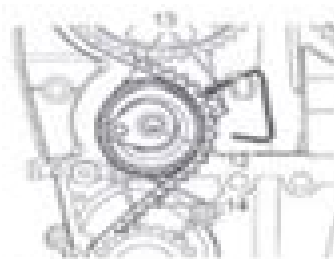
- |                                    |   |
|------------------------------------|---|
| 1. Screw - upper front cover       | 13. Timing belt rear cover                      |
| 2. Upper front cover - timing belt | 14. Exhaust camshaft front timing gear          |
| 3. Camshaft gear bolt              | 15. Crankshaft timing gear                      |
| 4. Weatherstripping                | 16. Seal - lower front cover                    |
| 5. Tensioner spring                | 17. Lower front cover                           |
| 6. Pitot bolt                      | 18. Screw - lower front cover                   |
| 7. Allen screw - tensioner pulley  | 19. Crankshaft pulley                           |
| 8. Tensioner pulley and bearing    | 20. Crankshaft pulley bolt and weatherstripping |
| 9. Flanged nut screw - front cover | 21. Seal - upper front cover                    |
| 10. Camshaft timing bolt           |   |
| 11. Front seal camshaft            |   |

\*These items are supplied as standard construction but are supplied as optional items. They must be removed at the completion of belt tensioning.

## ENGINE



1. Camshaft pulley bolt and weatherstripping
2. Crankshaft pulley bolt and weatherstripping
3. Timing belt
4. Timing belt rear cover
5. Exhaust camshaft front timing gear
6. Crankshaft timing gear
7. Seal - lower front cover
8. Lower front cover
9. Screw - lower front cover
10. Crankshaft pulley
11. Crankshaft pulley bolt and weatherstripping
12. Seal - upper front cover
13. Timing belt rear cover
14. Exhaust camshaft front timing gear
15. Crankshaft timing gear



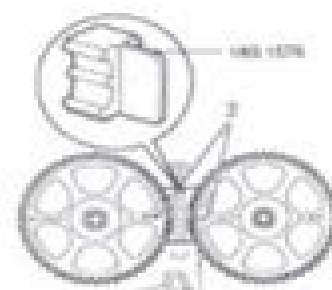
12. Remove and discard timing belt tensioner bolt
13. Drainage valve: use from its fitted position until at the same time removing the timing belt tensioner
14. Ease timing belt from gears using the fingers
15. Discard timing belt

**Caution:** Timing belt must always be replaced during engine overhaul. Do not rotate crankshaft with timing belt removed and cylinder head fitted.

Camshaft timing PDF

**Download** are have been contamination, they must be washed in a solvent before fitting. Because of the porous construction of casted material, oil impregnated in the gears will seep and contaminate the belt.

1. Clean timing gears, coolant pump drive gear and tensioner pulley



12M3521B

2. Check correct alignment of camshaft gear timing marks. If camshaft gear timing bolt 12M3521B



12M3521C

3. Check that crankshaft gear timing marks are aligned with flange on oil pump - 12M3521C

# Lotus Elise 1998 Factory Service Repair Manual

**CO Houle**



## **Lotus Elise 1998 Factory Service Repair Manual:**

**Autocar** ,2005      *Popular Science* ,2007-05 Popular Science gives our readers the information and tools to improve their technology and their world The core belief that Popular Science and our readers share The future is going to be better and science and technology are the driving forces that will help make it better      *Popular Science* ,2004-12 Popular Science gives our readers the information and tools to improve their technology and their world The core belief that Popular Science and our readers share The future is going to be better and science and technology are the driving forces that will help make it better      1998 Ford Powertrain Control / Emissions Diagnosis Service Manual - Cars & Trucks Ford Motor

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are covered Continental This factory written Detroit Iron shop manual is perfect for the restorer or anyone working on one of these vehicles Peugeot 106 (Petrol and Diesel) Service and Repair Manual Mark Coombs, Steve Rendle, 1996-11-01

*Chilton's Toyota Corolla 1990-93 Repair Manual*, 1993 Total Car Care is the most complete step by step automotive repair manual you ll ever use All repair procedures are supported by detailed specifications exploded views and photographs From the simplest repair procedure to the most complex trust Chilton s Total Car Care to give you everything you need to do the job Save time and money by doing it yourself with the confidence only a Chilton Repair Manual can provide

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