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AR25.19-W-0101HA

Remove/install clutch position sensor

24.2.18

MODEL 964

with CODE GSM (GearShift, manual)

without CODE GSG (Mercedes PowerShift 3)

- 1 Clutch booster
- 2 Electrical connector
- 3 Sealing ring
- 4 Intermediate flange
- 5 Sealing ring
- 6 Flanking plate
- 7 Bolt
- GSM Clutch travel sensor



001 18 076 00

STAGE	Removal/install		
1	Detach electrical connection (2) from clutch position sensor (GSM)		
2	Turn clutch position sensor (GSM) and the bolt (7) out clockwise		
3	Remove bolt (7) and remove flanking plate (6)	<b>[A] Installation:</b> Insert bolt (7) with installation adhesive. Bolt: Bolt, clutch position sensor to clutch booster. Quick-curing adhesive, Loctite 271.	<a href="#">9A25.10-W-1000-010</a> <a href="#">9A25.10-W-1000-020</a>
4	Remove clutch position sensor (GSM) with intermediate flange (4)	<b>[A] Installation:</b> Replace sealing ring (3) and press in.	
5	Remove clutch position sensor (GSM) from intermediate flange (4)	<b>[A] Installation:</b> Replace sealing ring (3) and press in lightly.	
6	Install in the correct order		
7	Connect diagnostic system, start actiVEM and perform quick test		
8	Select "Touch clutch" in teach-in process	<b>[A] The process is completely menu-assisted under:</b> <ul style="list-style-type: none"> <li>• "CPC - Drive control (ADD)"</li> <li>• "Inclination"</li> <li>• "Touch-in programmed"</li> <li>• "Touch-in manual"</li> </ul>	
9	End actiVEM and disconnect diagnostic system		

GSM Clutch position sensor

# Mercedes Benz 1413 Repair Manual

**E Durkheim**



## **Mercedes Benz 1413 Repair Manual:**

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