

Inspection

Perform the following inspection and repair or replace the manifold as necessary.

- (1) Check the manifold for cracks, damage and porosity.
- (2) Check all mating surfaces for warpage and distortion.
- (3) Check all coolant passages for blockage and corrosion.

Installation

Install by reversing removal procedure noting the following:

- (1) Clean the mating surfaces of the cylinder head, manifold and surge tank ensuring that no foreign material enters any of the ports.
- (2) Use new gaskets and tighten all bolts and nuts to the specified torque.
- (3) Apply oil to the inlet manifold mounting studs.
- (4) Use a suitable thread sealant on the temperature sender and sensor.

VARIABLE INDUCTION CONTROL SYSTEM INSPECTION

System Inspection On Vehicle

- (1) Warm up the engine.
- (2) Connect the tachometer. Refer to Group 13.
- (3) Make sure that when the engine speed is increased from the idle speed to 5,000 rpm, the induction control valve shaft turns. Refer Fig. 7.

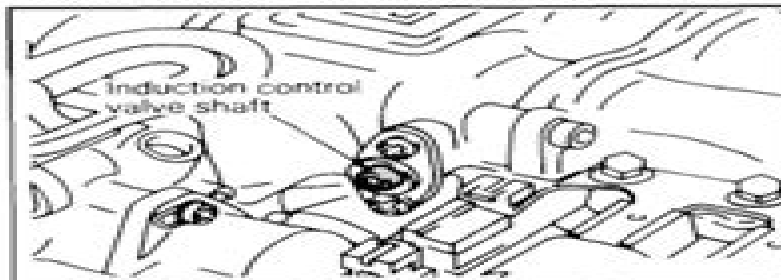


Fig. 7 — Induction control valve shaft

VARIABLE INDUCTION CONTROL SERVO INSPECTION

- (1) Disconnect the variable induction control servo connectors.
- (2) Check the variable induction control servo coil for continuity. Refer Fig. 8

Standard Value

Measured terminal	Continuity
Between terminals 1 and 2	Present 5-35 Ohms @ 20°C

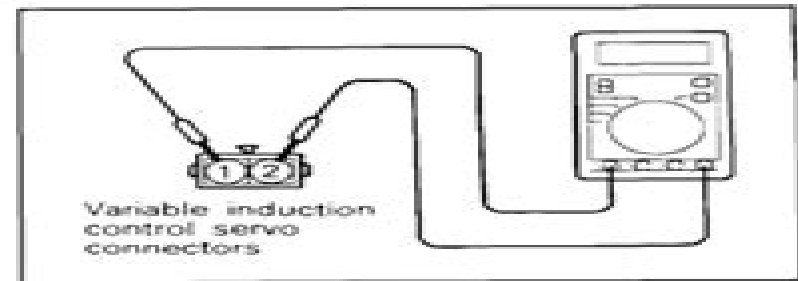


Fig. 8 — Variable intake control connector

- (3) Make sure that when DC 6V 4 dry Cells is applied to terminals ① and ② of the variable induction control servo connector, the induction control valve shaft turns smoothly. Refer Figs. 9 and 10.

CAUTION: Be sure to apply a voltage of not higher than DC 6V to the variable induction control servo connector terminals since application of high voltage may lock the variable intake control.

- (4) If deviation from the standard value occurs or the variable induction control valve shaft does not turn smoothly, replace the surge tank assembly.

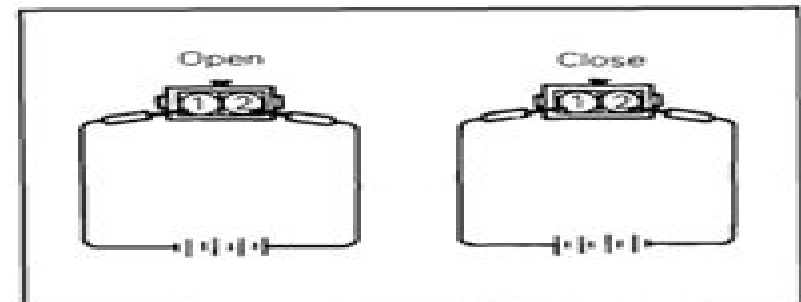


Fig. 9 — Variable intake control connector

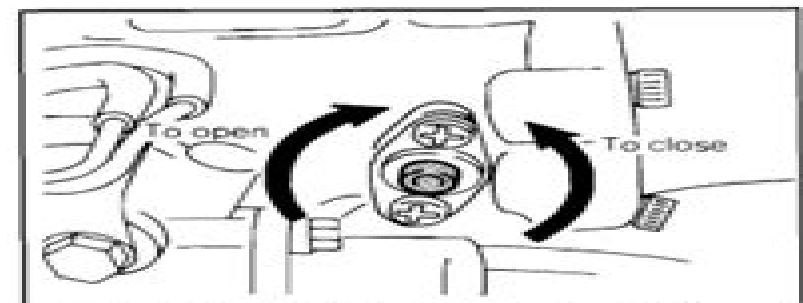


Fig. 10 — Variable intake control shaft

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1. Understanding the eBook Mitsubishi Magna Verada 1991 1996 Repair Service Manual
 - The Rise of Digital Reading Mitsubishi Magna Verada 1991 1996 Repair Service Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Mitsubishi Magna Verada 1991 1996 Repair Service Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Mitsubishi Magna Verada 1991 1996 Repair Service Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Mitsubishi Magna Verada 1991 1996 Repair Service Manual
 - Personalized Recommendations
 - Mitsubishi Magna Verada 1991 1996 Repair Service Manual User Reviews and Ratings
 - Mitsubishi Magna Verada 1991 1996 Repair Service Manual and Bestseller Lists
5. Accessing Mitsubishi Magna Verada 1991 1996 Repair Service Manual Free and Paid eBooks
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 - Mitsubishi Magna Verada 1991 1996 Repair Service Manual eBook Subscription Services
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 - ePub, PDF, MOBI, and More
 - Mitsubishi Magna Verada 1991 1996 Repair Service Manual Compatibility with Devices
 - Mitsubishi Magna Verada 1991 1996 Repair Service Manual Enhanced eBook Features
7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Mitsubishi Magna Verada 1991 1996 Repair Service Manual
 - Highlighting and Note-Taking Mitsubishi Magna Verada 1991 1996 Repair Service Manual
 - Interactive Elements Mitsubishi Magna Verada 1991 1996 Repair Service Manual
8. Staying Engaged with Mitsubishi Magna Verada 1991 1996 Repair Service Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Mitsubishi Magna Verada 1991 1996 Repair Service Manual
9. Balancing eBooks and Physical Books Mitsubishi Magna Verada 1991 1996 Repair Service Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Mitsubishi Magna Verada 1991 1996 Repair Service Manual
10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
11. Cultivating a Reading Routine Mitsubishi Magna Verada 1991 1996 Repair Service Manual
 - Setting Reading Goals Mitsubishi Magna Verada 1991 1996 Repair Service Manual
 - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Mitsubishi Magna Verada 1991 1996 Repair Service Manual
 - Fact-Checking eBook Content of Mitsubishi Magna Verada 1991 1996 Repair Service Manual
 - Distinguishing Credible Sources
13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
14. Embracing eBook Trends
 - Integration of Multimedia Elements

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