Inspection

Perform the following inspection and repair or replace the manifold as necessary.

(1) Check the manifold for cracks, damage and

(2) Check all mating surfaces for warpage and distortion.

(3) Check all coolant passages for blockage and corrosion.

Installation

Install by reversing removal procedure noting the following:

(1) Clean the mating surfaces of the cylinder head, manifold and surge tank ensuring that no foreign material enters any of the ports.

(2) Use new gaskets and tighten all bolts and nuts to the specified torque.

(3) Apply oil to the inlet manifold mounting studs.

(4) Use a suitable thread sealant on the temperature sender and sensor.

VARIABLE INDUCTION CONTROL SYSTEM INSPECTION

System Inspection On Vehicle

(1) Warm up the engine.

(2) Connect the tachometer. Refer to Group 13.

(3) Make sure that when the engine speed is increased from the idle speed to 5,000 rpm, the induction control valve shaft turns. Refer Fig. 7.

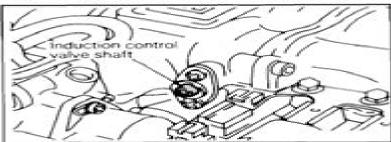


Fig. 7 - Induction control valve shaft

VARIABLE INDUCTION CONTROL SERVO INSPECTION

 Disconnect the variable induction control servo connectors.

(2) Check the variable induction control servo coil for continuity. Refer Fig. 8

Standard Value

Measured terminal	Continuity
Between terminals	Present
1 and 2	5-35 Ohms @ 20°C

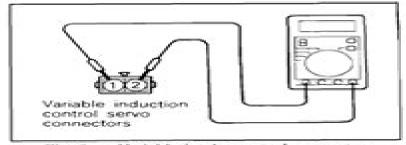


Fig. 8 - Variable intake control connector

(3) Make sure that when DC 6V 4 dry Cells is applied to terminals ⊙ and ⊙ of the variable induction control servo connector, the induction control valve shaft turns smoothly. Refer Figs. 9 and 10.

CAUTION: Be sure to apply a voltage of not higher than DC 6V to the variable induction control servo connector terminals since application of high voltage may lock the variable intake control.

(4) If deviation from the standard value occurs or the variable induction control valve shaft does not turn smoothly, replace the surge tank assembly.

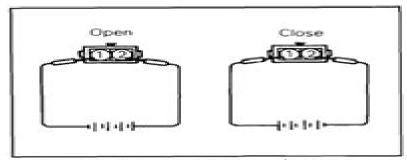


Fig. 9 - Variable intake control connector

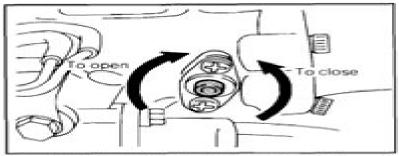


Fig. 10 - Variable intake control shaft

Mitsubishi Magna Verada 1991 1996 Service Repair Manual

Jeff Killingsworth, John Harold Haynes

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