


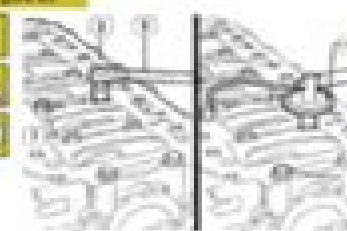
# Iveco Trakker 2007+ Workshop Manual

**Figure 44**



Place a piece of oil-treated wire on the journal of the crankshaft (2), screw to the connecting rod, and the lower connecting rod (1), by hand and appropriate tools.

**Figure 45**



- Lubricate inside screws (1) with UTBOM oil, and tighten them to torque wrench to 7-10 Nm (torque, then with 60° angle closing, following the diagram in Figure 45).

**Figure 46**

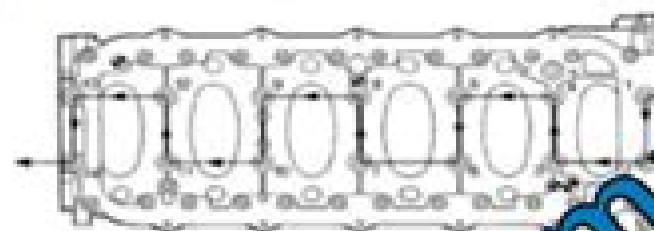



Diagram showing the tightening order of the screws using the lower screw.

**Figure 47**




- Remove the lower piston (1).

The clearance between the piston and the cylinder is checked by comparing the height (2) of the maximum deformation of the piston with the value on the chart (1) shown in Figure 47.

If the clearance is greater than specified, the clearance is checked by comparing the maximum deformation of the piston with the value on the chart (1) shown in Figure 47.


If the clearance is greater than specified, the clearance is checked by comparing the maximum deformation of the piston with the value on the chart (1) shown in Figure 47.

**Checking crankshaft**




End float is checked by placing a magnetic dial gauge (1) on the crankshaft (2), and then in the figure 48. If the value obtained is higher than specified, replace the rear thrust ball bearing and repeat this check.

**Figure 48**




Stop the flywheel (2) and the crankshaft (1) with the flywheel.

**Figure 49**




Apply extensor W540051 (2) and pull out the rear gasket (1).

**Figure 50**



Tighten the screws (1) and take down the gear housing (2).

**Figure 51**




Remove power take-off control gear (1), if any.

Remove screws (2) and dismount double gear (3).


Remove securing screws and dismount pressure nut (4) (dismount or going 14).

**Figure 52**



- Remove the check spring (2) of the exhaust valve seat.
- Tighten the fixing screws (1) of roller and shaft.

**Figure 53**



- Apply tool W540053 (1) to the rocker holder shaft (2) and remove the shaft (2) from the cylinder head.

# Iveco Trakker 8210 42n Manual

**RD Boyd**



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