

SERVICE INSTRUCTIONS

Before use, read these instructions carefully, and follow them for correct use.

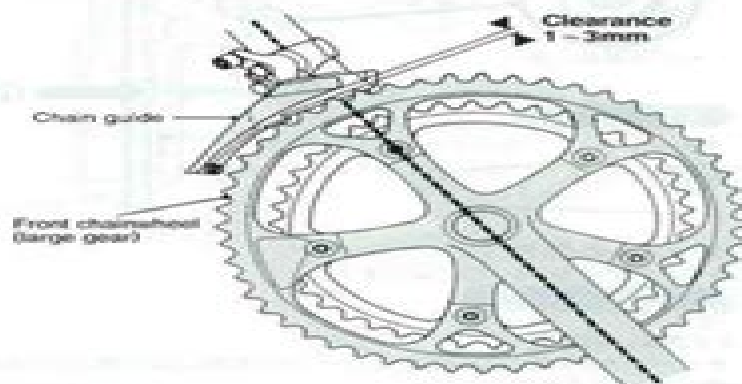
Front Derailleur FD-A250



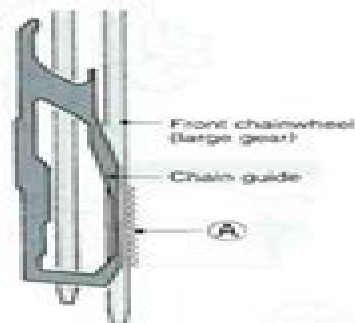
EXAGE

Assembly to Frame

1. Set the front derailleur while the Biopace crank is in a direct line with the seat tube.



2. The outside surface (A) of the chain guide should be directly above and parallel to the large gear.

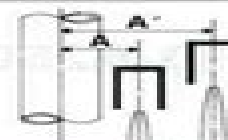


3. Secure by using a 5mm Allen key.

Tightening torque:
50kgfcm (43 in. lbs.)

■Specifications

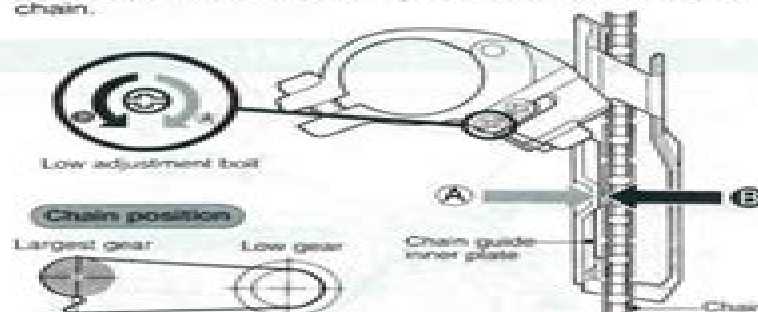
Installation band diameter	Band type ... $\varnothing 28.00 \sim \varnothing 28.60\text{mm}$ (1-3/32" - 1-1/8")
Stroke (A - A')	37 - 51mm (1-15/32" x 2")
Application	For use with front chain-wheel double gear only



Adjustment and Cable Attachment

1. Low adjustment

Set the chain guide, inner plate to the smallest gap possible at which the chain guide does not contact the chain.



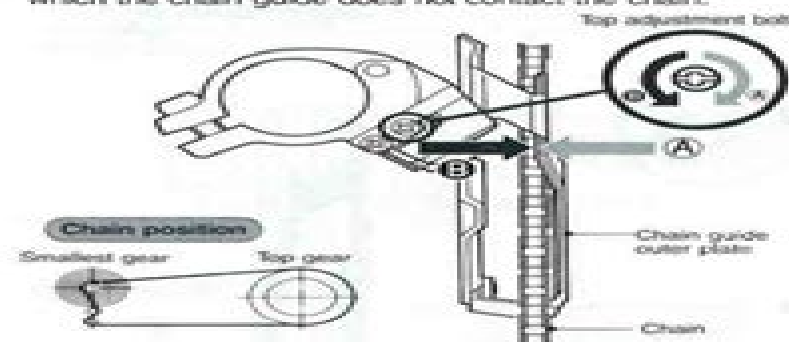
2. Cable attachment

Tighten the cable fixing bolt to fix the cable.
Use a 9-mm spanner.

Tightening Torque: 50kgfcm (43 in. lbs.)

3. Top adjustment

Set the chain guide outer plate to the smallest gap at which the chain guide does not contact the chain.



Please note: specifications are subject to change for improvement without notice.
(English)

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1. Understanding the eBook Manual On Shimano Gear Adjustment
 - The Rise of Digital Reading Manual On Shimano Gear Adjustment
 - Advantages of eBooks Over Traditional Books
2. Identifying Manual On Shimano Gear Adjustment
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Manual On Shimano Gear Adjustment
 - User-Friendly Interface
4. Exploring eBook Recommendations from Manual On Shimano Gear Adjustment
 - Personalized Recommendations
 - Manual On Shimano Gear Adjustment User Reviews and Ratings
 - Manual On Shimano Gear Adjustment and Bestseller Lists
5. Accessing Manual On Shimano Gear Adjustment Free and Paid eBooks
 - Manual On Shimano Gear Adjustment Public Domain eBooks
 - Manual On Shimano Gear Adjustment eBook Subscription Services
 - Manual On Shimano Gear Adjustment Budget-Friendly Options
6. Navigating Manual On Shimano Gear Adjustment eBook Formats
 - ePub, PDF, MOBI, and More
 - Manual On Shimano Gear Adjustment Compatibility with Devices
 - Manual On Shimano Gear Adjustment Enhanced eBook Features
7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Manual On Shimano Gear Adjustment
 - Highlighting and Note-Taking Manual On Shimano Gear Adjustment
 - Interactive Elements Manual On Shimano Gear Adjustment
8. Staying Engaged with Manual On Shimano Gear Adjustment

- Joining Online Reading Communities
- Participating in Virtual Book Clubs
- Following Authors and Publishers Manual On Shimano Gear Adjustment
- 9. Balancing eBooks and Physical Books Manual On Shimano Gear Adjustment
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Manual On Shimano Gear Adjustment
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Manual On Shimano Gear Adjustment
 - Setting Reading Goals Manual On Shimano Gear Adjustment
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Manual On Shimano Gear Adjustment
 - Fact-Checking eBook Content of Manual On Shimano Gear Adjustment
 - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
- 14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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