

Sturdy, hydraulic cutter with 5,5" monochrome display for all standard cutting work.

Customer benefits

- Greatest cutting accuracy due to the POLAR-Positioning-System DPS
- Extended operating life of the knife as well as faster knife change thanks to POLAR OptiKnife with knife fine adjustment in the lower dead end
- Machine frame with optimized stability for optimum absorption of cutting forces and greatest cutting accuracy



Description Cutter D 115

The cutter POLAR D 115 is designed for one-shift operation. The precise and gentle swing cut is carried out hydraulically. Thus, the time of the knife spent in the lower dead end can be adapted to the material. The ultra-smooth stainless table surface equipped with air jets allows an easy handling of the material. Within a wide setting range the clamping pressure can be adjusted infinitely to each cutting material by means of a turning knob with scale. Bright LEDs mark the cutting line clearly visible for the operator.

The operation of the machine is done via an ergonomically positioned control panel with 5,5" monochrome display and additional membrane keypad. Recurring cutting sequences can be memorized (memory capacity 198 programs) and adapted at any time. The creation of the cutting programs is done either manually or menu-driven and intuitively via block programming. To optimize the cutting quality the pre-clamping time can be adjusted according to the material.

Technical data

Cutting width	1,150 mm 45.28 in
Feeding depth	1,150 mm 45.28 in
Loading height max.	165 mm 6.50 in
Safety clamp pressure	30 daN 66 lbs
Clamp pressure, min	180 daN 397 lbs
Clamp pressure, max	4,000 daN 8,818 lbs
Backgauge speed on return way (0 - ...)	130 mm/sec 5.12 in/sec
Knife speed	10 cycles/min
Smallest cut, automatically, without false plate	25 mm 0.98 in
Smallest cut, automatically, with false plate	95 mm 3.74 in

Further technical data are available for download on our website.

Manual Polar 107 St Cutter

C Cleary



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Proceedings of the 13th International Ship and Offshore Structures Congress Torgeir Moan, S. Berge, 1997 The International Ship and Offshore Structures Congress ISSC is a forum for the exchange of information by experts undertaking and applying marine structural research The aim of the ISSC is to facilitate the evaluation and dissemination of results from recent investigations to make recommendations for standard design procedures and criteria to discuss research in progress and planned to identify areas requiring future research and to encourage international collaboration in furthering these aims Structures of interest to the ISSC include ships and other marine structures used for transportation exploration and exploitation of resources in and under the oceans The proceedings of the 13th ISSC Trondheim Norway August 1997 are organised in three volumes Vol 1 State of art reports from eight Technical Design Committees Environment Loads Quasi Static Response Dynamic Response Ultimate Strength Fatigue and Fracture Design Principles and Criteria Design Methods Vol 2 State of art reports from eight Specialist Panels Quality Assurance for Marine Structures Structural Design against Fire and Blast Structural Design of High Speed Vessels Structural Design against Collision and Grounding Structural Design against Ice Loads Structural Design of Floating Production Systems Structural Design of Pipeline Systems Fabrication Technology Vol 3 Discussion of each report by invited discussors and from the floor response from the committees Engineering News-record ,1904

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In a world taken by screens and the ceaseless chatter of instantaneous connection, the melodic splendor and mental symphony developed by the written word often fade in to the background, eclipsed by the constant sound and disturbances that permeate our lives. But, located within the pages of **Manual Polar 107 St Cutter** a stunning fictional treasure full of fresh thoughts, lies an immersive symphony waiting to be embraced. Crafted by a masterful composer of language, this captivating masterpiece conducts viewers on a psychological journey, well unraveling the concealed tunes and profound influence resonating within each carefully crafted phrase. Within the depths with this touching review, we can explore the book is key harmonies, analyze their enthralling writing design, and surrender ourselves to the profound resonance that echoes in the depths of readers souls.

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