

- Working equipment: resting on the ground.

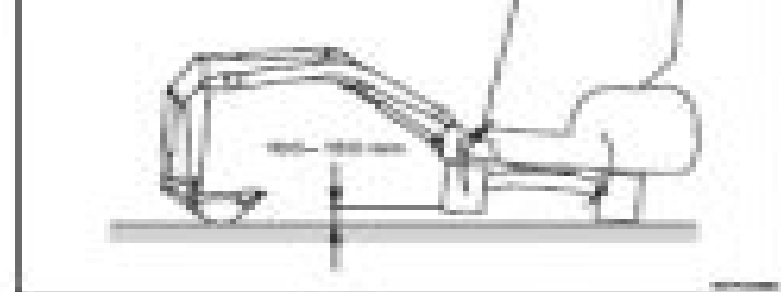
### 1 - Only for machines with rubber track-shoes

Move the machine backwards and forwards until the track-shoe joint is uppermost and halfway between the sprocket wheel and the track-shoe stretcher wheel.

- 2 - Rotate the revolving frame 90° towards the side of the track-shoe to be checked.
- 3 - Close the bucket, bring the arm perpendicular to the ground and rest the bucket on the ground.
- 4 - Force the boom downwards until the track-shoe to be checked is completely raised.
- 5 - Measure the distance "A" between the track-shoe race and the lower central rollers.

- Standard measurements

Model	RUBBER TRACK-SHOE	STEEL TRACK-SHOE
PC12R	A = 10 – 15 mm	A = 10 – 20 mm
PC15R	A = 10 – 15 mm	A = 10 – 20 mm

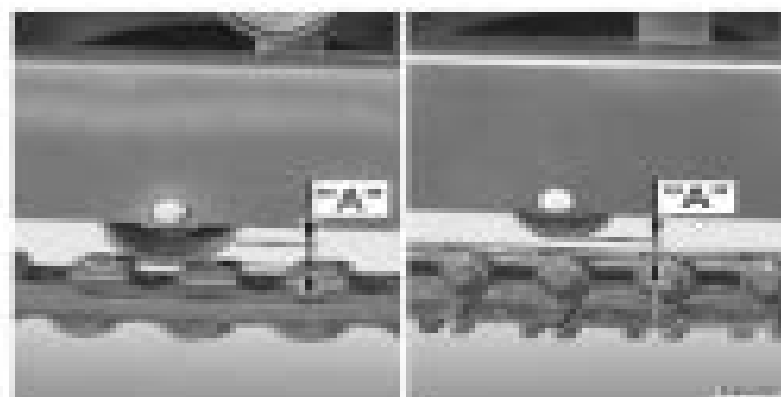


## 2. Adjustment

If the track-shoe tensions do not fall within permissible limits, adjust them as follows:

- On completion of the adjustment and before engaging the greasing pump (G1), thoroughly clean the grease nipple and surrounding area.
- 1 - If the tension is too low, inject grease through the grease nipple (T) using the greaser pump (G1).
    - If difficulties are found when injecting the grease, move the machine slowly backwards and forwards over a short distance.
  - 2 - If the tension is too high, slowly loosen the union (G) in order to let grease out of the valve.

 The grease in the stretcher cylinder is under pressure and could seriously injure the operator. For this reason the valve should not



# Komatsu Pc12r 8 Pc15r 8 Shop Manual

**JR Anderson**



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