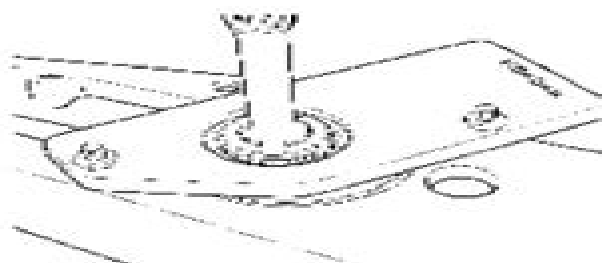
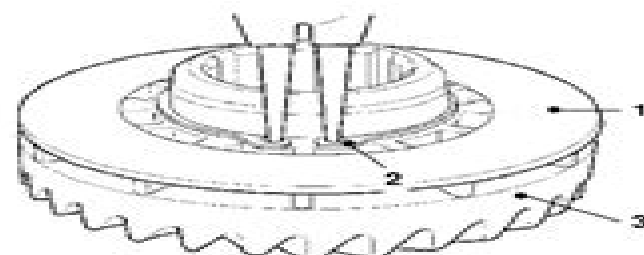


10. Remove the conical roller bearing race in the intermediate housing (if the old bearing can still be used). Use special tools **884140** and **884143**.



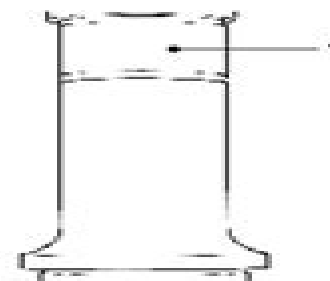
11. Insert the bearing race on the roller bearing on the lower gear housing and install the spanner tool **884348**. Insert if necessary shims between the bearing race and the tool to prevent the vertical shaft from moving axially. Tighten the spanner tool with two screws and nuts.

The propeller shaft



12. Install the oil deflector (1) and the locking ring (2) on the gear wheel (3).

NOTE! Make sure that the two holes on the oil deflector coincide with the carrier pins (on sterndrives of earlier manufacture). On sterndrives of later manufacture a load pin acts as carrier of the oil deflector.



13. Press on the bearing race (1) on the propeller shaft (in case it has been dismantled).

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Michal Rosen-Zvi



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