

Crankshaft

crankshaft

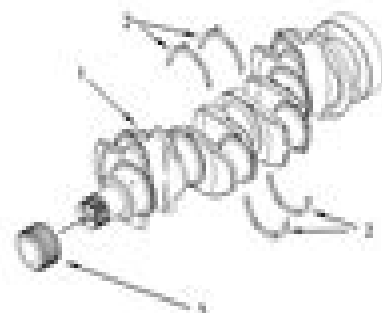


Illustration 47 g100000

Typical example

- (1) Crankshaft gear
- (2) Crankshaft
- (3) Crankshaft thrust washers

Maximum permissible temperature of the gear for installation on the crankshaft 140 °C (284 °F)

The end play of a new crankshaft ... 0.10 to 0.38 mm (0.0043 to 0.0150 inch)

Standard thickness of thrust washer ... 2.25 to 2.31 mm (0.0886 to 0.0909 inch)

Overide thickness of thrust washer ... 2.45 to 2.50 mm (0.0965 to 0.0984 inch)

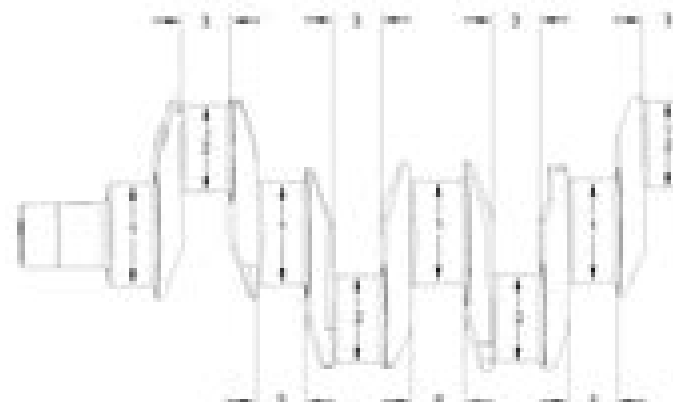


Illustration 48
Typical example

Table 7

The Underpin Diameter of the Crankshaft Journals			
NUMBER	5.25 mm (0.209 inch)	5.51 mm (0.218 inch)	5.75 mm (0.227 inch)
1	71.628 to 71.629 mm (2.8193 to 2.8194 inch)	71.672 to 71.674 mm (2.8193 to 2.8194 inch)	71.471 (2.8149)
2	62.206 to 62.216 mm (2.4490 to 2.4492 inch)	62.162 to 62.162 mm (2.4474 to 2.4474 inch)	62.129 (2.4460)
3	42.501 mm (1.6733 inch) maximum	not applicable	
4	38.47 mm (1.5126 inch) maximum	not applicable	
5	38.47 mm (1.5126 inch) maximum	not applicable	
6	44.88 mm (1.7681 inch) maximum	not applicable	
7	Do not machine this diameter	Do not machine this diameter	Do not

Item (6) in table 7 can be repaired with a crankshaft wear sleeve. Refer to Clearance and Assembly, "Crankshaft Wear Sleeve (Rear) - Remove and Install" for more information.

Table 8

Minimum Width of machined No.	
mm	1, 2, 3, 6 and 7
	18.51 mm (0.7289 inch)

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