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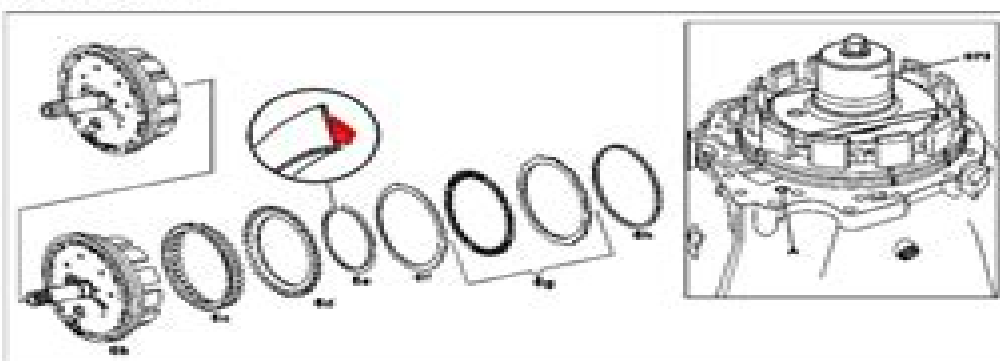
AR27 50-P-0270A

Dismantling and assembling multi-disk brake B1

2.1.2016

TRANSMISSION

722.6



a

External plate-connects multi-disk brake B1

b

Piston

c

Spring washer - back pressure/piston

d

Snap ring

e

Spring washer-multi-disk pack

f

Multi-disk pack

27

Assembly device

A

Oil pressure supply multi-disk brake B1

Modification notes

Oil 500	Press against foot for setting compression	Transmission 722.6 up to 02.04.02 refers to page 50	AR27 50-P-0270A-001 AR27 50-P-0270A-002
Oil 502	Multi-disk for B1, B1.1 and B1.2 changed		

1	Dismantling		
1	Remove snap ring (30)		
2	Remove multi-disk pack (27) and spring washer (29) from external plate-carrier	1. Check multi-disks for scratch marks and wear	
3	Place assembly device (31) on spring washer (29) and tension until the snap ring (30) is released	2. Assembly device	Illustration 10 500
4	Remove snap ring (30)		
5	Remove piston (28) from the external plate-carrier by carefully blowing compressed air into the borehole		
10	Assembly		
1	Insert piston (28) in external plate-carrier	1. Insert metal pin, replace if necessary. 2. Press in the piston with the assistance of the spring washer (29) and the assembly device (31)	
7	Insert spring washer (29)	1. Insert spring washer with the assistance towards the multi-disk pack	
8	Place assembly device (31) on spring washer (29) and tension until the groove of the snap ring is engaged	2. Assembly device	Illustration 10 500
9	Insert snap ring (30)	1. The outer of the snap ring must point towards the multi-disk pack. After installing, check snap ring for correct seat	
10	Insert spring washer (29) and multi-disk pack (27) in the external plate-carrier and measure	1. Observe outer multi-disk sequence meeting and measuring multi-disk pack B1 (Illustration 10 500 up to 01.04.02) 2. Pressing rod	AR27 50-P-0270A-001 Illustration 10 500

© Daimler AG, 2009/10, 001 14, with the AR27. Dismantling and assembling multi-disk brake B1

Illustration 10 500

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Mercedes Benz W203 C Class Technical Manual

Pete Gill



Mercedes Benz W203 C Class Technical Manual:

Mercedes-Benz Buyer's Guide Fred Larimer, This book gives an up close look at Mercedes Benz roadsters convertibles and two and four seat coupes from the mid 1950s to present With roadsters starting with the 300SL s from the mid 1950 and continuing through the current SLK s up to the 2003 model year Coupes and Cabrios this book details the 220SEb 300SE cars of 1960 and continues on up to the current CLK s to the 2003 model year This approach better serves those who are in the market for personal cars by not spreading the book too thin to cover the entire Mercedes Benz lineup Explore all the traditional elements of the Buyer s Guide series such as the basic histories of each model or model type Garage Watch photos with inset photo callouts tables of common replacement parts quotes from contemporary magazine reviews owner testimonials rating charts and specification tables

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Federal Register ,2009 **Autocar** ,2003 The Power Report ,2002 J D Power and Associates automotive journal

Outlook ,2004 **Mercedes-Benz C-Class** A. K. Legg,Robert Jex,2000 C180 C200 C220 C230 C250 Saloon Estate C Class Does NOT cover supercharged Kompressor or 6 cyl petrol C200 or CDI 220 Diesel or AMG versions Does NOT cover new C Class range introduced September 2000 Petrol 1 8 litre 1797 1799cc 2 0 litre 1998cc 2 2 litre 2199cc 2 3 litre 2295cc 4 cyl Diesel turbo Diesel 2 2 litre 2155cc 2 5 litre 2497cc **Business India** ,2004 **Mercedes Benz C-Class Petrol and Diesel Service and Repair Manual** Pete Gill,2009-01-01 Mercedes Benz C Class W203 models with in line petrol and diesel engines C160 C180 C200 C220 C230 C270 Saloon Estate Coupe W203 series inc Kompressor models and special limited editions Petrol 1 8 litre 1796cc 2 0 litre 1998cc 2 3 litre 2295cc Turbo Diesel 2 2 litre 2148cc 2 7 litre 2685cc

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