

## WORKSHOP MANUAL

FULL STANDALONE OFFLINE FUNCTION

As Used By LANCIA Garages

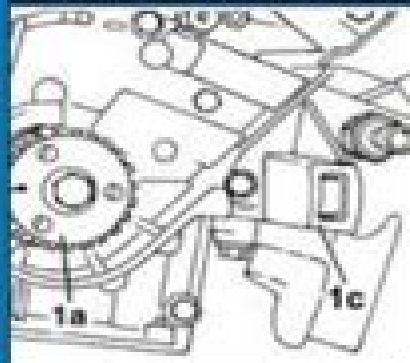
### Ypsilon

2003 to 2013



Workshop Manual & Wiring Diagrams

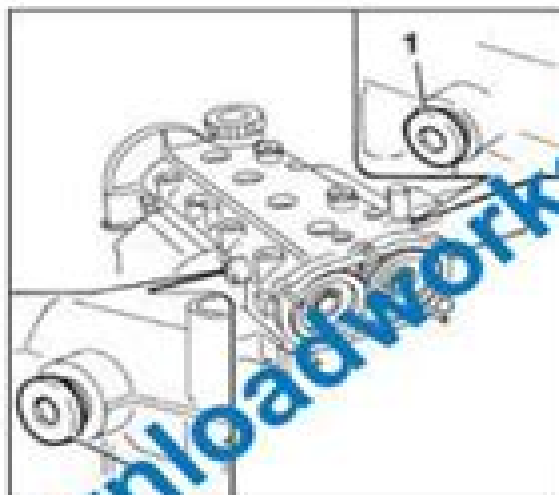
ENGINE>1024 CRANKSHAFT AND FLYWHEEL>1024A CRANK SHAFT>1024A10 CRANK SHAFT  
LINE REMOVED - CHECK MAIN AND CONNECTING ROD BEARING AND REPLACE IF NECESSARY



line, i.e. half way along the effective travel. It is therefore essential to position the crankshaft so that it is in line with the camshafts. Position approximately by turning crankshaft gear (1a) until locating pin (1b) is positioned on the opposite side to the set of rpm and TDC sensor (1c) and with the first cylinder piston descending, i.e. in intake stroke.

#### Procedures

#### Electrical equipment



Remove the side cover for the camshaft rear gears.

1. Unscrew the camshaft housing side plugs.



1. Position tools (1a) into the seats of the caps unscrewed previously, then turn the camshafts until splines (1b) on each camshaft are aligned with tool pin (1c). The camshafts will be timed in this way.

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# Lancia Gamma Repair Service Manual

**Bentley Publishers**

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