

between duct size and flow.

HVAC contractors should also use ACCA Manual J, 8th edition, for the load calculation, Manual S for selecting the equipment, and Manuals RS and T for general principles in designing the layout for optimum comfort.

| CFM of Flex Duct at Given Velocities                                                                                                          |                                |                            |      |      |      |      |      |      |
|-----------------------------------------------------------------------------------------------------------------------------------------------|--------------------------------|----------------------------|------|------|------|------|------|------|
| Diameter<br>(inches)                                                                                                                          | Area<br>(inches <sup>2</sup> ) | Velocity (feet per minute) |      |      |      |      |      |      |
|                                                                                                                                               |                                | 250                        | 300  | 350  | 400  | 450  | 500  | 550  |
| 4                                                                                                                                             | 12.6                           | 22                         | 26   | 31   | 35   | 39   | 44   | 48   |
| 5                                                                                                                                             | 19.6                           | 34                         | 41   | 48   | 55   | 61   | 68   | 75   |
| 6                                                                                                                                             | 28.3                           | 49                         | 59   | 69   | 79   | 88   | 98   | 108  |
| 7                                                                                                                                             | 38.5                           | 67                         | 80   | 94   | 107  | 120  | 134  | 147  |
| 8                                                                                                                                             | 50.3                           | 87                         | 105  | 122  | 140  | 157  | 175  | 192  |
| 9                                                                                                                                             | 63.6                           | 110                        | 133  | 155  | 177  | 199  | 221  | 243  |
| 10                                                                                                                                            | 78.5                           | 136                        | 164  | 191  | 218  | 245  | 273  | 300  |
| 12                                                                                                                                            | 113.1                          | 196                        | 236  | 275  | 314  | 353  | 393  | 432  |
| 14                                                                                                                                            | 153.9                          | 267                        | 321  | 374  | 428  | 481  | 535  | 588  |
| 16                                                                                                                                            | 201.1                          | 349                        | 419  | 489  | 559  | 628  | 698  | 768  |
| 18                                                                                                                                            | 254.5                          | 442                        | 530  | 619  | 707  | 795  | 884  | 972  |
| 20                                                                                                                                            | 314.2                          | 545                        | 654  | 764  | 873  | 982  | 1091 | 1200 |
| 22                                                                                                                                            | 380.1                          | 660                        | 792  | 924  | 1056 | 1188 | 1320 | 1452 |
| 24                                                                                                                                            | 452.4                          | 785                        | 942  | 1100 | 1257 | 1414 | 1571 | 1728 |
| 26                                                                                                                                            | 530.9                          | 922                        | 1106 | 1290 | 1475 | 1659 | 1844 | 2028 |
| 28                                                                                                                                            | 615.8                          | 1069                       | 1283 | 1497 | 1710 | 1924 | 2138 | 2352 |
| 30                                                                                                                                            | 706.9                          | 1227                       | 1473 | 1718 | 1963 | 2209 | 2454 | 2700 |
| Adapted from "Design Process For: Sizing Cooling and Heating System Capacity, Room Air Flows, Trunk and Runout Ducts, and Transfer Air Ducts" |                                |                            |      |      |      |      |      |      |
| Armin Rudd, Building Science Corporation, Westford MA 01886                                                                                   |                                |                            |      |      |      |      |      |      |

### Duct Sizing Recommendation Chart

Based on ACCA Duct Sizing Rule

39 fpm rate (3WG100 ft EL)

| Duct Diameter | Flex Duct   | Metal Duct   |
|---------------|-------------|--------------|
| 4"            | 0-25 CFM    | 0-36 CFM     |
| 5"            | 26-50 CFM   | 37-65 CFM    |
| 6"            | 51-75 CFM   | 66-110 CFM   |
| 7"            | 75-116 CFM  | 111-160 CFM  |
| 8"            | 116-160 CFM | 161-230 CFM  |
| 9"            | 161-240 CFM | 231-310 CFM  |
| 10"           | 241-290 CFM | 311-410 CFM  |
| 12"           | 291-460 CFM | 411-660 CFM  |
| 14"           | 461-700 CFM | 661-1000 CFM |

Chart source: unpublished field research performed by Adam Deek & Mark Newey, Southface Energy Institute, [www.southface.org](http://www.southface.org)

# Manual D Duct Size Chart

**L Reisser**



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