LEE PRECISION, INC. www.feeprepiston.com

BULGE BUSTER KIT INSTRUCTIONS

The Lee Bulge Buster Kit restores free function of rimless cases that have low hace bulgers. Low hace bulgers usually occur from chambers that do not fully support the cartridge or cases resided in carbide dies from manufacturers other Shan Lan.

These show a noticeable stop ring near the base. You will most likely find cases with these problems in mixed range brass.



WARNING Steel parts in this product may be alloyed with trace. amounts of lead and other elements which are known to the State of California to cause reproductive harm and cancer. For more information, go to years PSSWarnings.ca.gov. To prevent exposure, do not alter the product by welding, grinding, etc.

The Lee Guarantee

us rounding recourts are guaranteed not to wear out or break from normal use for two full years or they will be repaired or replaced at so charge if returned to the factory. Any Lee product of current manufacture, regardless of age or condition, will be reconditioned to new, including a new guarantee, if returned to the factory with payment signal to half the current retail price.

SERVICE PARTS

Storen 801853 Ponch 881857 Red Sizer Bax

882800



▶ Install each ple lete shell holder slot.



(2)

 Remove adjusting: screw and crimo sleeve from appropriate Lee Esclory Crimo dis. linefall duide desveinto the Factory body.



	Joseph Street Streets	
ı	380 Auto	90967
	367 Sig. 40 S&W, 10mm	90962
ı	400 COR-BON, 45 GAP, 45 ACP, 45 Win Mag	90864
ı	P. Letter Process	60.66



Problem the reason. with peah pin to the top-of it's stroke. Screw the Factory Crimo Die Intothe press until the bush pin enters: the Factory Crime. Dig - a minimum. of Ni leads, (This will push the case completely through the carbide insert.)



SUS 2020 printed in USA



 Breatail the case database over the guide sleeve, if you own a Pro 1000, Pro 4000 or Loadmaster, the guide sleeve is sized to accept the many fewed bulbers. Also sold! separately # 90001

> Squeeze the tube when removing from the guide sleeve and you can transfer the filled tube directly to your progressive oness.



 Slide a resized or loaded case onto the base of the push pin (case mouth up) and raise the ram to push the case: completely through the die. The cases will accumulate in the catch container.

If you are using Lee carbide reloading: dies, you likely will need to process cases during the first reloading only. Lee eliging dies have a special contour grind that youndly prevents the objectionable have bulge that community occur on endinary carbide dies.





Lee App press & App Bulgs **Buster kit sligw** you to mutomate. case feeding and DESCRIPTION AND DESCRIPTION fact as you can guill the lever.

> Details on reverse P-

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J Spring

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