

1. THE FOLLOWING SHOULD ALWAYS BE OBSERVED FOR SAFETY

- Be sure to read "THE FOLLOWING SHOULD ALWAYS BE OBSERVED FOR SAFETY" before installing the air conditioner.
 - Be sure to observe the cautions specified herein. They include important items related to safety.
 - The illustrations and meanings are as follows.
- ⚠ WARNING:** Could lead to death, serious injury, etc.
- ⚠ CAUTION:** Could lead to serious injury in particular and accidents when operated incorrectly.
- After reading this manual, be sure to keep it together with the OPERATING INSTRUCTIONS in a handy place on the customer's site.

⚠ WARNING

- Do not install the unit by yourself (customer). Incomplete installation could cause injury due to fire, electric shock, the unit falling or leakage of water. (Consult the dealer from whom you purchased the unit or special installer.)
- Install the unit securely in a place which can bear the weight of the unit. When installed in an insufficient strong place, the unit could fall causing injury.
- Use the specified wires to connect the indoor and outdoor units securely and attach the wires firmly to the terminal block connecting sections on the sides of the wires is not applied to the sections. Incomplete connecting and long continuous use.
- Do not use intermediate connection of the power cord or the extension cord and do not connect many devices to one AC outlet. It could cause a fire or an electric shock due to defective contact, defective insulation, exceeding the permissible current, etc.
- Check that the refrigerant gas has not leak after installation has completed. If refrigerant gas leaks indoors, and comes into contact with the fire of other heater, space heater, stove, etc., flammable substances will be generated.
- Perform the installation securely referring to the installation manual. Incomplete installation could cause a personal injury due to fire, electric shock, the unit falling or leakage of water.
- Perform electrical work according to the installation manual and be sure to use an electric shock. If the capacity of the power cord is insufficient or there is insufficient electrical work, it could result in a fire or an electric shock.
- Attach the electrical cover to the indoor unit and the service panel to the outdoor unit securely. If the electrical cover in the indoor unit and/or the service panel in the outdoor unit are attached incorrectly, it could result in a fire or an electric shock due to fault wiring, etc.
- Do not use the parts provided or specified parts for the installation work. The use of defective parts could cause an injury due to a fire, an electric shock, the unit falling, leakage of water, etc.
- Be sure to cut off the main power to ease of setting up the indoor electronics control P.C. board or wiring works. It could cause an electric shock.
- The appliance shall be installed in accordance with national wiring regulations.
- When installing or relocating the unit, make sure there are no substances other than the specified refrigerant gas (R410A) within the refrigerant circuit. Any presence of foreign substance such as air can cause abnormal pressure rise in an explosion.

⚠ CAUTION

- Perform safe thing. Do not connect the earth wire to a gas pipe, water pipe, lightning rod or telephone cable wire. (Defective wiring) could cause an electric shock.
- Do not install the unit in a place where an inflammable gas leaks. If gas leak and inflammable in the case surrounding the unit, it could cause an explosion.
- Fix the floor mat with a longer screw as specified in this manual. When installed too tight, a floor mat may become after a long period and cause a leakage of refrigerant.
- Install an earth-leakage breaker depending on the installation place (where it is located). If the earth-leakage breaker is not installed, it could cause an electric shock.
- Perform the drainage piping work securely according to the installation manual. If there is a defect in the drainage piping work, water could drip from the unit and finished goods could be wet and damaged.

2. INSTALLATION DIAGRAM & ACCESSORIES

Before installation

This installation manual is only for the outdoor unit installation. In installing the indoor units, refer to the installation manual attached to each indoor unit. Any structural alterations necessary for the installation must comply with the local building code requirements.



Note

The dimensions given along the arrows above are required to guarantee the air conditioner's performance. Install the unit in an area as possible for better service or repairs.

Manual Guide Installation Split Air Conditioner

Marcel A. Müller



Manual Guide Installation Split Air Conditioner:

Federal Register ,2012-03 2018 CFR e-Book Title 10, Energy, Parts 200-499 Office of The Federal Register,2018-01-01 Title 10 Energy Parts 200 499 **Code of Federal Regulations** ,2017 Special edition of the Federal Register containing a codification of documents of general applicability and future effect with ancillaries **Heating & Air Conditioning** ,1993 ASHRAE Handbook ,2005 2017 CFR Annual Print Title 10, Energy, Parts 200-499 Office of The Federal Register,2017-01-01 *Heating, Ventilating, Air Conditioning Guide* ,1928 Image Processing Document, Halley Multicolour Camera (Giotto Mission) Adelheid Craubner,1988 **NBS Special Publication** ,1971 Technician's Guide to HVAC Systems Gary K. Skimin,1995 An up to date comprehensive skillbuilding guide to servicing and installing HVAC units

1993 ASHRAE Handbook American Society of Heating, Refrigerating and Air-Conditioning Engineers,1993

Hand-book for Cement Users Charles Carroll Brown,1902 The Massachusetts register ,2007 *Air Conditioning, Heating and Ventilating* ,1959 **Directory of American Cement Industries and Hand-book for Cement Users** Charles Carroll Brown,1902 **Domestic Engineering Catalog Directory and Air Conditioning Blue Book** ,1950 **"Code of Massachusetts regulations, 2007"** ,2007 Archival snapshot of entire looseleaf Code of Massachusetts Regulations held by the Social Law Library of Massachusetts as of January 2020 **ASHRAE Handbook, 1985 Fundamentals** American Society of Heating, Refrigerating and Air-Conditioning Engineers,1985 **ASHRAE Handbook & Product Directory** American Society of Heating, Refrigerating and Air-Conditioning Engineers,1975 **Technical Report** University of Illinois (Urbana-Champaign campus). Engineering Experiment Station,1964

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Table of Contents Manual Guide Installation Split Air Conditioner

1. Understanding the eBook Manual Guide Installation Split Air Conditioner
 - The Rise of Digital Reading Manual Guide Installation Split Air Conditioner
 - Advantages of eBooks Over Traditional Books
2. Identifying Manual Guide Installation Split Air Conditioner
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Manual Guide Installation Split Air Conditioner
 - User-Friendly Interface
4. Exploring eBook Recommendations from Manual Guide Installation Split Air Conditioner
 - Personalized Recommendations
 - Manual Guide Installation Split Air Conditioner User Reviews and Ratings
 - Manual Guide Installation Split Air Conditioner and Bestseller Lists
5. Accessing Manual Guide Installation Split Air Conditioner Free and Paid eBooks
 - Manual Guide Installation Split Air Conditioner Public Domain eBooks
 - Manual Guide Installation Split Air Conditioner eBook Subscription Services
 - Manual Guide Installation Split Air Conditioner Budget-Friendly Options
6. Navigating Manual Guide Installation Split Air Conditioner eBook Formats
 - ePub, PDF, MOBI, and More
 - Manual Guide Installation Split Air Conditioner Compatibility with Devices
 - Manual Guide Installation Split Air Conditioner Enhanced eBook Features
7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Manual Guide Installation Split Air Conditioner
 - Highlighting and Note-Taking Manual Guide Installation Split Air Conditioner
 - Interactive Elements Manual Guide Installation Split Air Conditioner
8. Staying Engaged with Manual Guide Installation Split Air Conditioner

- Joining Online Reading Communities
- Participating in Virtual Book Clubs
- Following Authors and Publishers Manual Guide Installation Split Air Conditioner
- 9. Balancing eBooks and Physical Books Manual Guide Installation Split Air Conditioner
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Manual Guide Installation Split Air Conditioner
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Manual Guide Installation Split Air Conditioner
 - Setting Reading Goals Manual Guide Installation Split Air Conditioner
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Manual Guide Installation Split Air Conditioner
 - Fact-Checking eBook Content of Manual Guide Installation Split Air Conditioner
 - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
- 14. Embracing eBook Trends
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