TROUBLESHOOTING

PROBLEM	PROBABLE CAUSE	CORRECTION
IRREGULAR STITCHES	IMPROPER THREADING LOOSEN UPPER THREAD TENSION TIMING OFF OPERATOR PULLING CARPET LIGHT PRESSURE ON TOP FEED ROLLER	RETHREAD MACHINE (PAGE 6) ADJUST UPPER THREAD TENSION DIAL (PAGE 8) RETIME DO NOT PULL CARPET / LET FEED NATURALLY ROTATE TOP ROLLER FEED PRESSURE CONTROL KNOB CLOCKWISE TO ADD MORE PRESSURE
BREAKING NEEDLE	OPERATOR PULLING CARPET INCORRECT NEEDLE SIZE INCORRECT SETTING OF NEEDLE WORN SHUTTLE RACE ASSEMBLY HOOK TIMING OUT	DO NOT PULL CARPET/ LET FEED NATURALLY USE ONLY #21022 NEEDLE (FOR HOT MELT #21023) CHECK AND RESET NEEDLE HEIGHT (PAGE 5) REPLACE CHECK AND RESET (PAGE 5)
BUNCHING OF THREAD	LOOSE TENSION(S) CLUTCH SLIPPING LENGTH OF STITCH TOO SHORT	TIGHTEN AND BALANCE TENSION(S) (PAGE 8) REBUILD/REPLACE CHECK LENGTH STITCH SETTING (8)
PUCKERING	INCORRECT THREAD TENSION(S) LIGHT PRESSURE ON TOP ROLLER FEED BINDING TENSION TIGHT BENT OR BLUNT NEEDLE	TIGHTEN AND BALANCE TENSION(S) ROTATE TOP ROLLER FEED PRESSURE CONTROL CLOCKWISE TO ADD PRESSURE LOOSEN BINDING TENSION (PAGE 9) INSERT NEW NEEDLE (PAGE 5)
SKIPPING STITCHES	BENT OR BLUNT NEEDLE INCORRECT SETTING OF NEEDLE AND NEEDLE LENGTH HOOK TIMING INCORRECT NEEDLE NOT IN STRAIGHT	INSERT NEW NEEDLE (PAGE 5) RESET NEEDLE (PAGE 5) CHECK AND RESET TIMING (PAGE10) STRAIGHTEN NEEDLE (PAGE 5)
BREAKING NEEDLE THREAD	IMPROPER THREADING SHARP EYE IN NEEDLE OR BENT HOOK TOO CLOSE TO NEEDLE HOOK TIMING OFF	RETHREAD MACHINE (PAGE 6) INSERT NEW NEEDLE (PAGE 5) FACTORY REPAIR RETIME (PAGE 10)
BREAKING BOSSIN THREAD	IMPROPER BOBBIN CASE THREADING BOBBIN TANGLING TIGHT BOBBIN THREAD TENSION LINT IN BOBBIN CASE OR SHUTTLE	CHECK BOBBIN CASE THREADING (PAGE 7) REPLACE BOBBIN SPOOL LOOSEN BOBBIN THREAD TENSION AND RE-BALANCE (PAGE 8) CLEAN BOBBIN CASE AND SHUTTLE/HOOK (PAGE 14)
CARPET NOT MOVING	FEED DOG DOWN CLUTCH SLIPPING/ WORN STITCH LENGTH KNOB NOT SET FEED DOG DIRTY LIGHT PRESSURE ON TOP ROLLER FEED	RAISE FEED DOG (PAGE 11) RINSE WITH CLEANING FLUID OR REPLACE/REBUILD RESET LENGTH KNOB TO #5 SETTING REMOVE NEEDLE PLATE AND CLEAN FEED DOG ROTATE TOP ROLLER FEED PRESSURE CONTROL KNOB CLOCKWISE TO ADD PRESSURE
MACHINE JAMMING (KNOCKING NOISE)	THREAD CAUGHT IN HOOK/SHUTTLE CARPET TOO DENSE OR HIGH INCORRECT TIMING WORN SHUTTLE RACE ASSEMBLY OPERATOR PULLING CARPET	DISASSEMBLE AND CLEAN HOOK SHUTTLE. DO NOT RUN MACHINE WITHOUT BINDING BEVEL EDGES SEE PAGE 10 TO TEST AND ADJUST FACTORY REPAIR LET CARPET FEED NATURALLY
UPPER THREAD STITCHING BUT BREAKING UNDER CARPET LEAVING A RAT'S NEST	TENSION DIAL TOO LOOSE THREAD NOT IN TENSION DIAL SHUTTLE HOOK HAS BURR	ADJUST AND BALANCE (PAGE 8) RETHREAD MACHINE POLISH AND/OR REPLACE

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