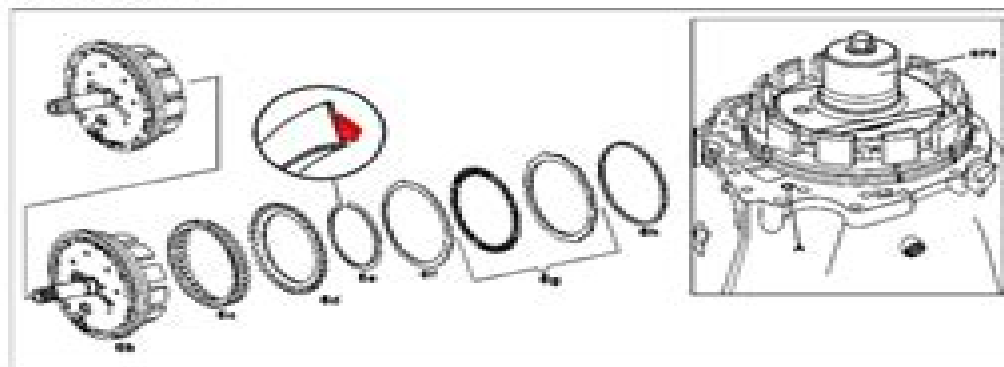




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AR27 50-P-0270A Dismantling and assembling multi-disk brake B1  
TRANSMISSION T22-6 12.1.06

- (a) External plate carrier/multi-disk brake B1  
(b) Pinion  
(c) Spring washer (back pressure/pinion)  
(d) Snap ring  
(e) Spring washer/multi-disk pack

- (f) Multi-disk pack  
(g) Snap ring  
(h) Assembly device

A Oil pressure supply multi-disk brake B1

## Modification notes

Oil 500	Pinion carrier bolt for sealing compression	Transmission T22-6 up to 02.06.02 refers to page 50	AR27 50-P-0270A-001 AR27 50-P-0270A-002
Oil 502	Multi-disk for B1, B1.1 and B1.2 changed		

Ref.	Description	Remarks	Notes
1	Remove snap ring (b).		
2	Remove multi-disk pack (a) and spring washer (c) from external plate carrier.	Check multi-disk for scratch marks and wear.	
3	Place assembly device (h) on spring washer (d) and tension until the snap ring (b) is released.	Assembly device	Welding 14 000
4	Remove snap ring (b).		
5	Remove pinion (d) from the external plate carrier by carefully sliding compressed air into the borehole.		
6	Assemble		
7	Insert pinion (d) in external plate carrier.	Insert pinion (d) in external plate carrier. Replace if necessary.	
8	Insert spring washer (c).	Press in the pinion with the assistance of the spring washer (c) and the assembly device (h).	
9	Place assembly device (h) on spring washer (c) and tension until the groove of the snap ring is engaged.	Insert spring washer with the assistance of the assembly device.	Welding 14 000
10	Insert snap ring (b).	Then close the snap ring insert point towards the multi-disk pack. After installing, check snap ring for correct seat.	
11	Insert spring washer (d) and multi-disk pack (a) in the external plate carrier and measure.	Observe outer multi-disk sequence marking and measuring multi-disk pack B1. Measurement code T22-6 up to 01.06.02.	AR27 50-P-0270A-001 AR27 50-P-0270A-002
12	Pressing rod		

# Mercedes Benz W203 C Class Technical Manual

**Michael Seilmaier**



## **Mercedes Benz W203 C Class Technical Manual:**

*Mercedes-Benz Buyer's Guide* Fred Larimer, This book gives an up close look at Mercedes Benz roadsters convertibles and two and four seat coupes from the mid 1950s to present With roadsters starting with the 300SL s from the mid 1950 and continuing through the current SLK s up to the 2003 model year Coupes and Cabrios this book details the 220SEb 300SE cars of 1960 and continues on up to the current CLK s to the 2003 model year This approach better serves those who are in the market for personal cars by not spreading the book too thin to cover the entire Mercedes Benz lineup Explore all the traditional elements of the Buyer s Guide series such as the basic histories of each model or model type Garage Watch photos with inset photo callouts tables of common replacement parts quotes from contemporary magazine reviews owner testimonials rating charts and specification tables

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Outlook ,2004 **Mercedes-Benz C-Class** A. K. Legg,Robert Jex,2000 C180 C200 C220 C230 C250 Saloon Estate C Class Does NOT cover supercharged Kompressor or 6 cyl petrol C200 or CDI 220 Diesel or AMG versions Does NOT cover new C Class range introduced September 2000 Petrol 1 8 litre 1797 1799cc 2 0 litre 1998cc 2 2 litre 2199cc 2 3 litre 2295cc 4 cyl Diesel turbo Diesel 2 2 litre 2155cc 2 5 litre 2497cc **Business India** ,2004 **Mercedes Benz C-Class Petrol and Diesel Service and Repair Manual** Pete Gill,2009-01-01 Mercedes Benz C Class W203 models with in line petrol and diesel engines C160 C180 C200 C220 C230 C270 Saloon Estate Coupe W203 series inc Kompressor models and special limited editions Petrol 1 8 litre 1796cc 2 0 litre 1998cc 2 3 litre 2295cc Turbo Diesel 2 2 litre 2148cc 2 7 litre 2685cc

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