

SERVICE ENGINE

- Spring length (B) should fall within notch (C). The spring measurement should be 66-72 mm (2-2 1/2 in.)

5. If tension adjustment is needed, loosen or tighten nut (C) as required.

Checking and Adjusting Alternator Belt (2500B Diesel)



CAUTION: Avoid injury! Rotating parts can catch fingers, loose clothing, or long hair. Wait for engine and all moving parts to stop before leaving operator's station to adjust or service machine.

Checking Belt Tension

1. Park the vehicle safely. (See Park Safety in the SAFETY section.)
2. Open rear engine hood.



3. Inspect alternator belt (A) for excessive wear, damage or stretching while in position on the fan, alternator and flywheel sheaves.

4. Apply thumb pressure to the belt approximately halfway between the sheaves. Belt should deflect inward approximately 5.0 mm (3/16 in.).

Adjusting Belt Tension

1. Loosen adjustment bolt (B).
2. Loosen alternator mounting bolt (C).
3. Apply outward pressure to the alternator housing.
4. Tighten alternator adjustment bolt and mounting bolt.
5. Apply thumb pressure to the belt approximately halfway between the sheaves. Belt should deflect inward approximately 5.0 mm (3/16 in.).

6. Close rear engine hood.

Replacing Fan Belt (2500B Gas)

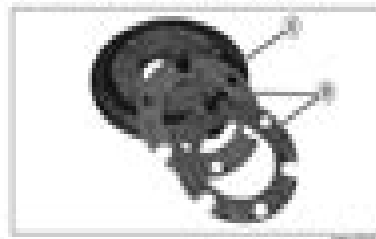
Removing

NOTE: Disconnect and remove spark plugs to allow for easy flywheel rotation during outer sheave half installation.

1. Remove spark plugs.



2. Remove inner (B) nut (A) from bottom pulley.



3. Remove outer half of bottom pulley (C) and sheave (B) from flywheel.

4. Work belt (B) between tips of fan and fan shroud to remove belt.

SERVICE ENGINE

Installing

1. Work belt between tips of fan blades and fan shroud, and place belt in fan pulley.

2. Install inner, belt, and outer half of bottom pulley.

NOTE: Slightly rotating fan while tightening pulley nuts will help to prevent belt from being pinched between pulley halves.

3. Tighten pulley nuts.
4. Install spark plugs and tighten to 25 ft-m (27 ft-in.).
5. Run engine for a few seconds. Stop engine and check tension. Adjust if required. See Checking and Adjusting Fan Belt (2500B Gas) in this section.

Replacing Alternator Belt (2500B Hybrid Gas)

Removing

1. Remove key from key switch to prevent engine from being started.



2. Remove nut (A), washer, grommet and fan head bolt.
3. Remove nut (C), washer, grommet and fan head bolt.
4. Remove belt guard (B).



CAUTION: Avoid injury! Components in spring-assisted and under tension. Injury can occur if spring-assisted component is released suddenly.



5. Insert the square drive of a 3/8 in. breaker bar in the square hole (C) of the tensioner arm.

6. Pull on breaker bar to rotate belt tensioner and hold in that position.

7. While holding breaker bar, remove belt from alternator pulley first, then the remaining pulleys. Allow tensioner to rotate to a relaxed position.

8. Work belt between tips of fan and fan shroud to remove belt.

9. Inspect belt for wear, cracking, or other damage. Replace as necessary.

Installing

1. Work belt between tips of fan and fan shroud to install.

IMPORTANT: Avoid damage! Ensure belt is correctly seated in grooves of pulleys. Failure to do so will result in belt damage immediately after engine is started.

2. Route belt around engine pulley (B), idler pulley (F), and fan pulley (C) as shown.

3. Use a breaker bar to rotate tensioner and hold in place.

4. Install belt over alternator pulley.

5. Install belt guard (B). Install fan head bolt, grommet, washer and nut (A) and tighten securely.

6. Install fan head bolt, grommet, washer and nut (C) and tighten securely.

7. Run engine for a few seconds. Stop engine and check tension. Adjust if required. See Checking and Adjusting Alternator Belt (2500B Hybrid/Gas) in this section.

John Deere 2500b Service Manual

A Gutmann



John Deere 2500b Service Manual:

Unveiling the Magic of Words: A Overview of "**John Deere 2500b Service Manual**"

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Table of Contents John Deere 2500b Service Manual

1. Understanding the eBook John Deere 2500b Service Manual
 - The Rise of Digital Reading John Deere 2500b Service Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying John Deere 2500b Service Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an John Deere 2500b Service Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from John Deere 2500b Service Manual
 - Personalized Recommendations
 - John Deere 2500b Service Manual User Reviews and Ratings
 - John Deere 2500b Service Manual and Bestseller Lists

5. Accessing John Deere 2500b Service Manual Free and Paid eBooks
 - John Deere 2500b Service Manual Public Domain eBooks
 - John Deere 2500b Service Manual eBook Subscription Services
 - John Deere 2500b Service Manual Budget-Friendly Options
6. Navigating John Deere 2500b Service Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - John Deere 2500b Service Manual Compatibility with Devices
 - John Deere 2500b Service Manual Enhanced eBook Features
7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of John Deere 2500b Service Manual
 - Highlighting and Note-Taking John Deere 2500b Service Manual
 - Interactive Elements John Deere 2500b Service Manual
8. Staying Engaged with John Deere 2500b Service Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers John Deere 2500b Service Manual
9. Balancing eBooks and Physical Books John Deere 2500b Service Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection John Deere 2500b Service Manual
10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
11. Cultivating a Reading Routine John Deere 2500b Service Manual
 - Setting Reading Goals John Deere 2500b Service Manual
 - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of John Deere 2500b Service Manual
 - Fact-Checking eBook Content of John Deere 2500b Service Manual
 - Distinguishing Credible Sources
13. Promoting Lifelong Learning

- Utilizing eBooks for Skill Development
- Exploring Educational eBooks

14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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